

Spare Parts Catalog B 25

Waste opener

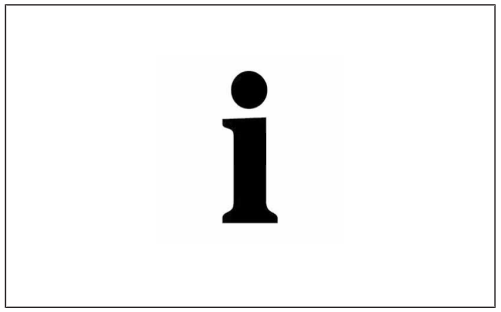
40023351 - 95

Blessed Textiles Ltd Unit 4, PK

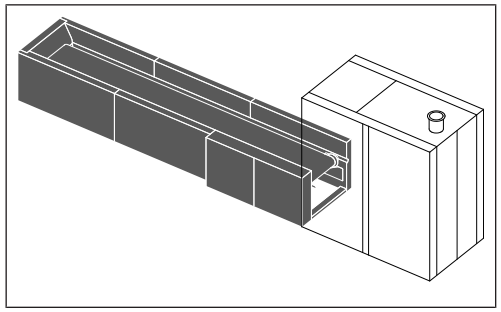
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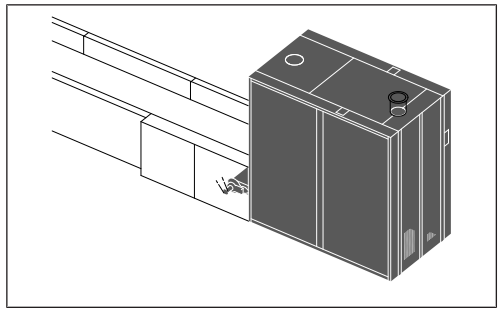
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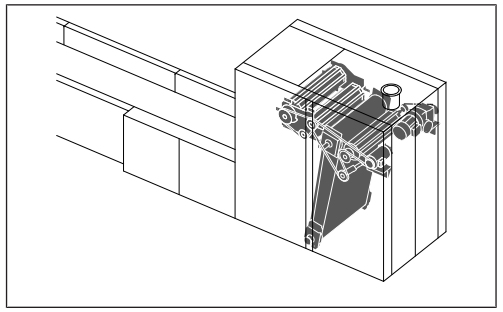
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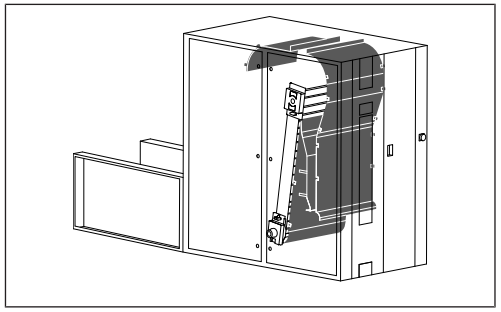
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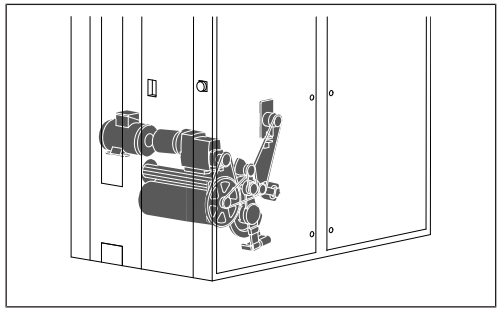
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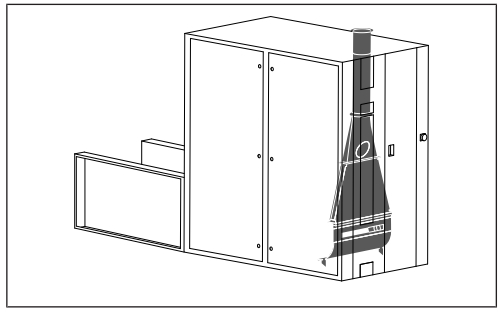
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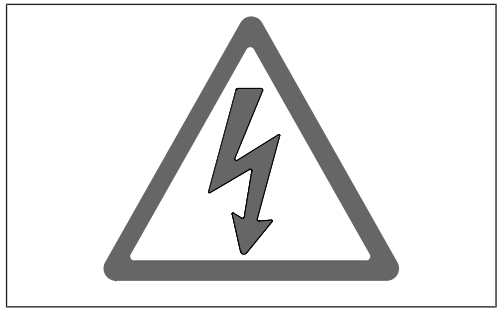
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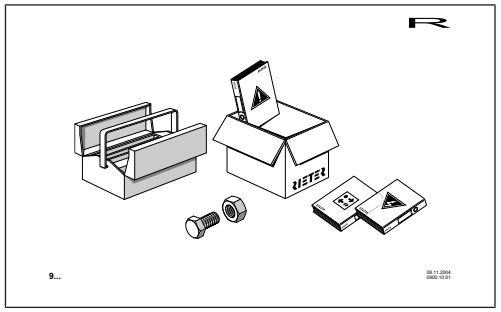
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9

Serial No./Serien-Nr. : 40023351-95 | Date/Datum : 19.09.2021

Dear customer,

You have made an excellent decision by opting for Rieter machines.

Our After Sales service will do everything possible to make sure that you do not have any cause to regret your decision for years to come.

Please use only original Rieter spare parts. These spare parts are always state-of-the-art and your guarantee for first-class materials and high-end processing. Please also note that Rieter is not responsible or liable for any damages to machines if this is related to spare parts or retrofits that have not been purchased directly from Rieter or through Rieter-authorized agents.

Notices on the Catalog Usage

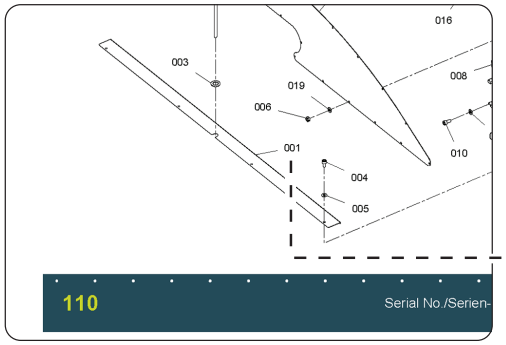
In order to ensure a fast delivery of the spare parts, please obey the given general information.

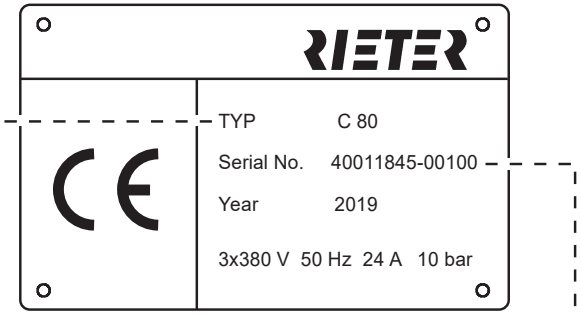
Important Information

In the spare parts list, in the column “Spare Part“, you will find the symbol ⊕ or 🕓. On the drawings you will find the eye symbol or further instructions.

Symbol	Meaning	Explanation
⊕	Recommended spare part	Preventive stocking of the most important spare parts to keep your production ongoing is a calculable risk for you. Therefore, we have marked the most important spare parts for your machine with this identifier. Benefit from Rieter’s experience. Your Rieter Parts Service will be pleased to provide a quotation for these recommended parts on request.
🕓	Limited guarantee	Timely replacement of parts that are subject to normal wear and regular maintenance will ensure a high degree of utilization of your machine. As agreed in section 11.7 of the General Terms and Conditions of Purchase and Delivery, the guarantee is excluded for damage that is caused by continued use of worn parts or inadequate maintenance, and for the parts themselves which must be replaced due to natural wear.
110	Cross-reference	Connecting parts with this assembly can be found, for example, in chapter 110.
Option	Cross-reference	Additional material numbers that correspond to this catalog number can be found with other parameters in the appendix Option.
180°	Note	The assembly is shown rotated by 180°.
L 001 / R 002	Note	Catalog number for left machine side (e.g. L 001) or right machine side (e.g. R 002).

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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation
110.001	10903371	Channel cover
110.002	10852958	Screw ISO 4014 M12x400
110.003	10472400	Washer 17-St-200HV
110.004	10258946	Cyl. screw M8x14
110.005	10478061	Washer 8.4-St-200HV
110.006	10259607	Hex. nut M8-8
110.007	10852716	Window right
110.008	10258903	Cyl. screw M4x16
110.009	10920535	Safety switch magnetic 2N D sn7mm
110.010	10258947	Cyl. screw M8x16
110.011	10966272	Fastening angle
110.012	10244232	Cyl. screw M6x18

Item Artikel	Machine Type Maschinentyp	Important - Wichtig: Year Jahr	Important - Wichtig: Serial No. Serien-Nr.	Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation Materialbezeichnung	Quantity Menge
1	C 80	2019	40011845-00100	110.001	10903371	Channel cover	1

Maschinenfabrik Rieter AG, CH-8406 Winterthur

Parts

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Proformarechnung

☐ Quotation
Angebot

☒ Order
Bestellung

☐ Partial Shipment
Teillieferung

☒ Full Shipment
Komplettlieferung

Customer No.
Kunden-Nr.: 50000

Customer Address
Kundenadresse: We make it LTD
Mill Road 91
RIE TER Mill Town
United Kingdom

Customer Reference
Kundenreferenz: 000 - 01.10.2019

Shipping Address
Versandadresse: We make it LTD / John Smith
Mill Road 91, RIE TER Mill Town

Means of Transport
Transportart: by courier

Remarks
Bemerkungen

DATE/SIGNATURE
Datum/Unterschrift

Item Artikel	Machine Type Maschinentyp	Important - Wichtig Year Jahr	 Serial No. Serien-Nr.	Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation Materialbezeichnung	Quantity Menge
1	C80	2019	40011845-00100	110.001	10903371	Channel cover	1
2	C80	2019	40011845-00100	110.002	10852958	Screw M12x400	4
3	C80	2019	40011845-00100	110.004	10258946	Cyl. screw M8x14	2

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Customer Address
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Customer Reference
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Shipping Address
Versandadresse _____

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Means of Transport
Transportart _____

Remarks
Bemerkungen _____

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Item Artikel	Machine Type Maschinentyp	Important - Wichtig Year Jahr	 Serial No. Serien-Nr.	Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation Materialbezeichnung	Quantity Menge

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Transportart _____

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Bemerkungen _____

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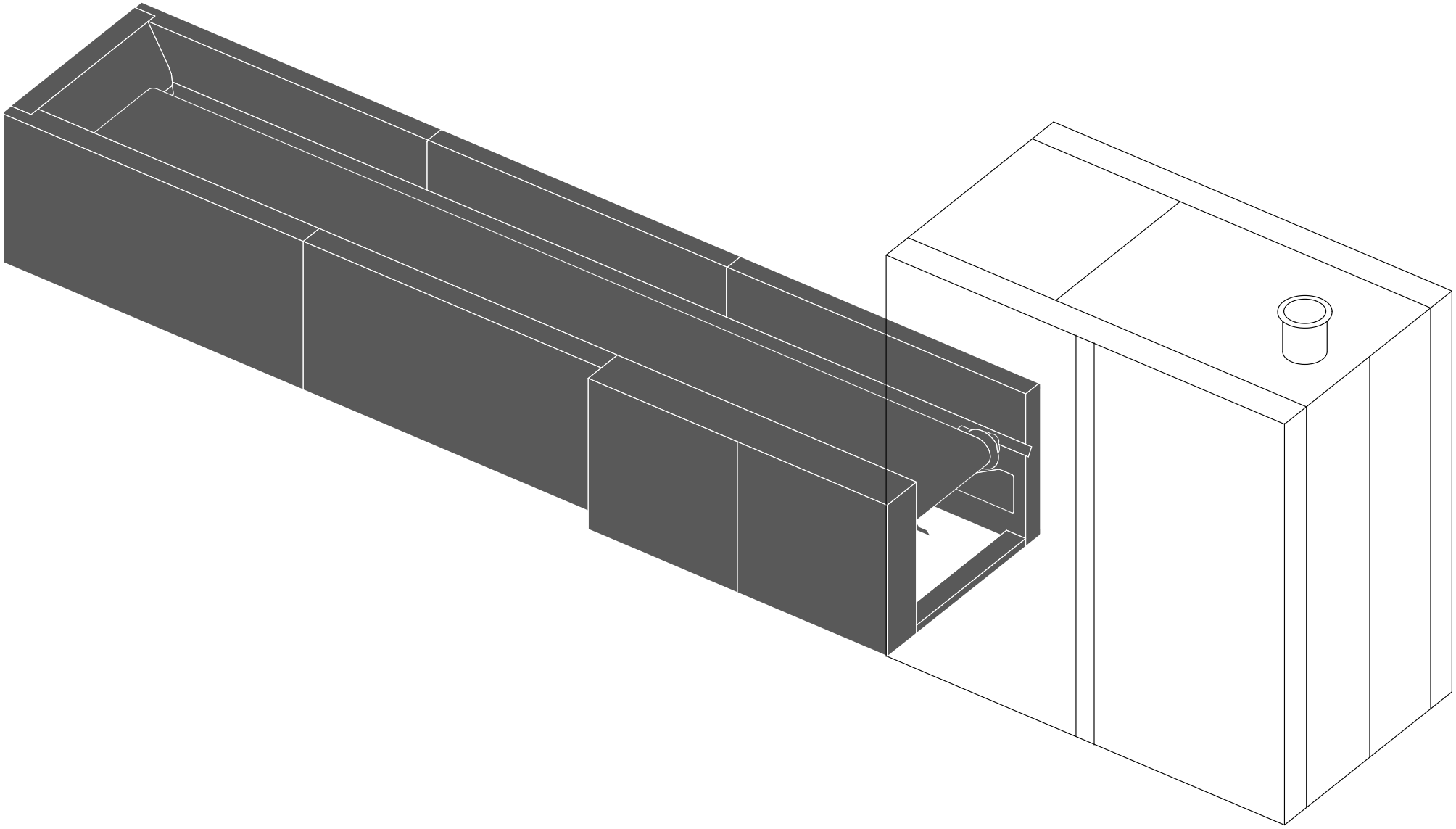
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Item Artikel	Machine Type Maschinentyp	Important - Wichtig Year Jahr	 Serial No. Serien-Nr.	Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation Materialbezeichnung	Quantity Menge

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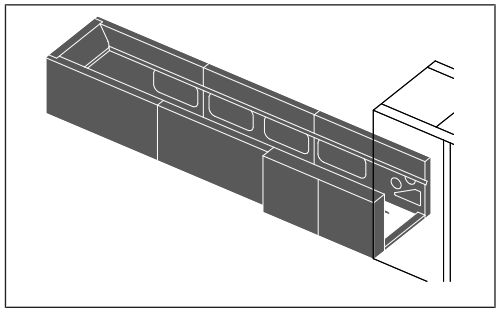
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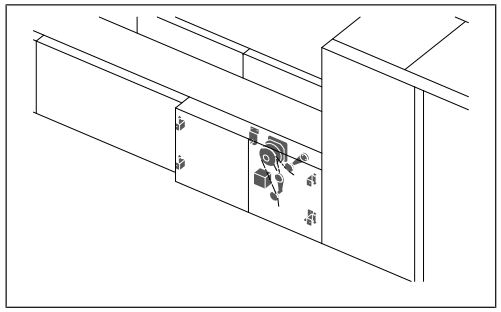
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Serial No./Serien-Nr. : 40023351-95 | Date/Datum : 19.09.2021

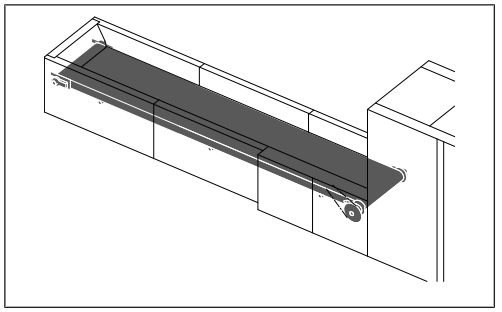
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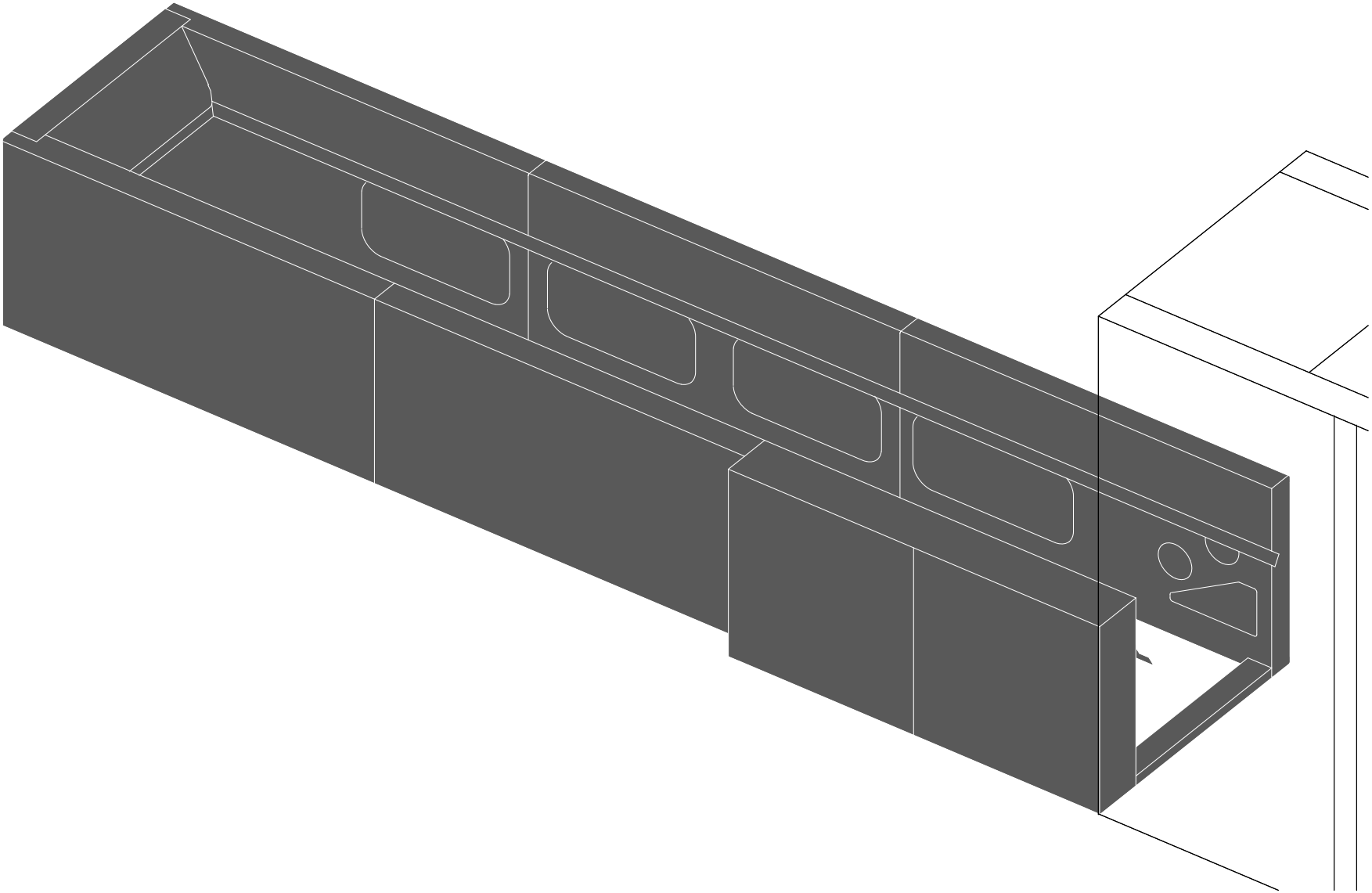
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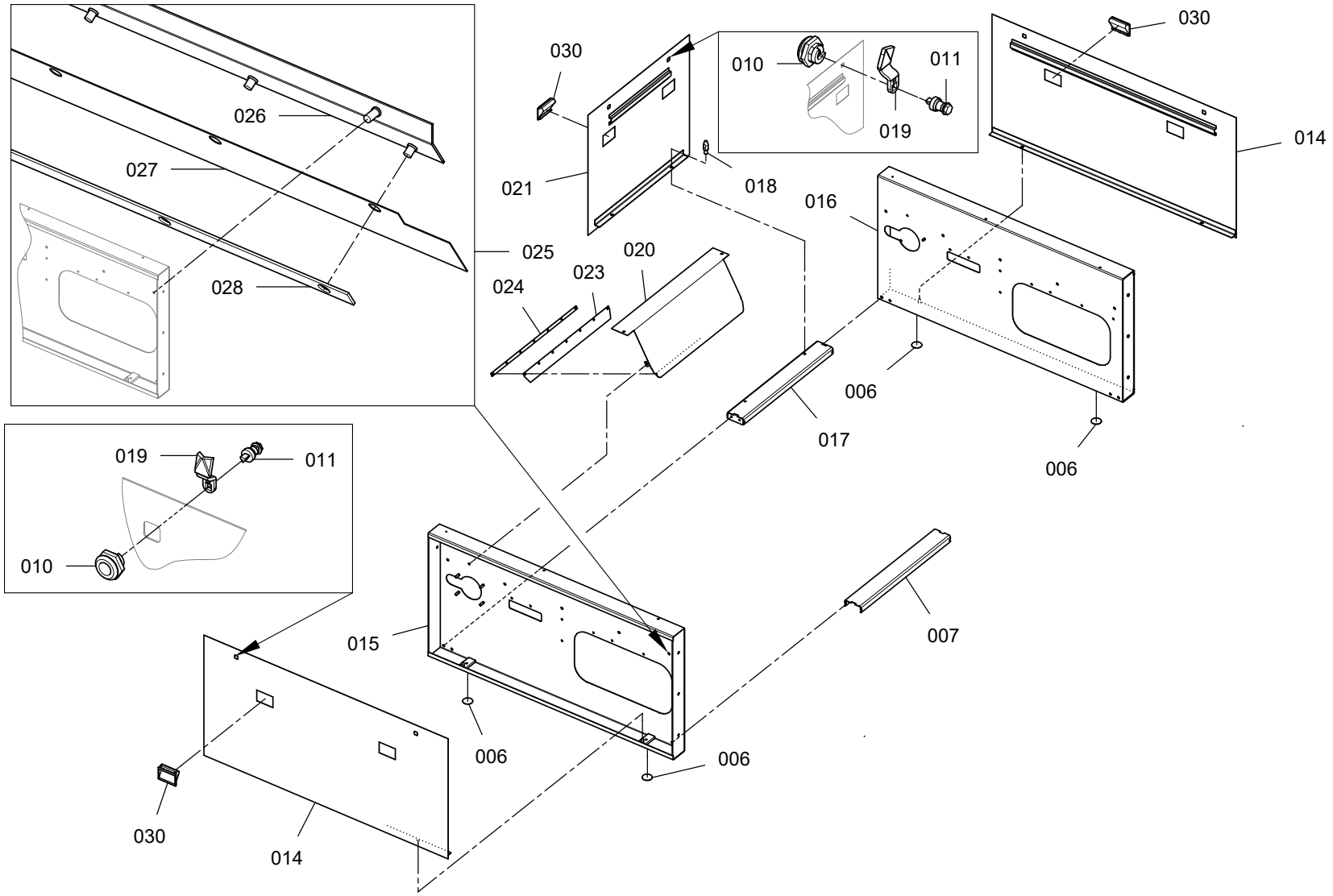
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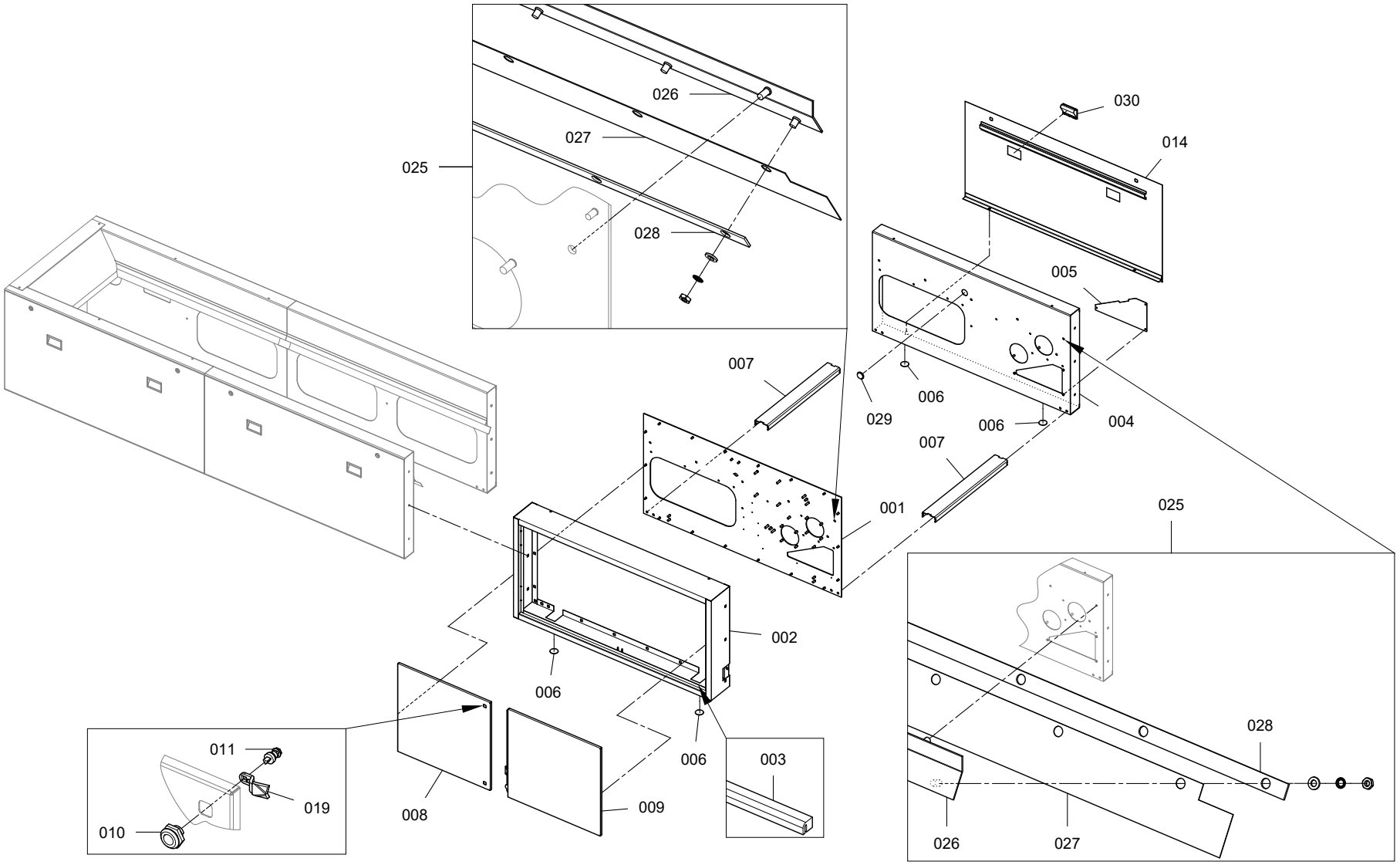
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
110.006	10976545	Sole plate	Fussplatte	
110.007	10986091	Crossbar	Traverse	
110.010	10246081	Housing chrome-plated 30x18	Gehäuse verchromt 30x18	
110.011	10624744	Activating insert chrome-plated 8	Betätigungseinsatz verchromt 8	
110.014	10740828	Side cover	Seitenverdeck	
110.015	10741769	Side rear L	Seite hinten L	
110.016	10741829	Side rear R	Seite hinten R	
110.017	10986162	Crossbar	Traverse	
110.018	10981829	Positionning tap	Positionierzapfen	
110.019	10573738	Tongue -12	Zunge -12	
110.020	10741012	End sheet	Abschlussblech	
110.021	10740799	Cover consist of	Abdeckung aus	
110.023	10847515	Wiper rear	Abstreifer hinten	
110.024	0121-1931	Cover bar	Deckleiste	
110.025	10760712	Cover L+R	Abdeckung L+R	
110.026	10740078	Covering profile L+R	Abdeckprofil L+R	
110.027	10901697	Wiper L/R 1.58m	Abstreifer L/R 1.58m	
110.028	10759858	Cover bar L+R	Deckleiste L+R	
110.030	10443290	Shell handle black 1.5	Schalengriff schwarz 1.5	

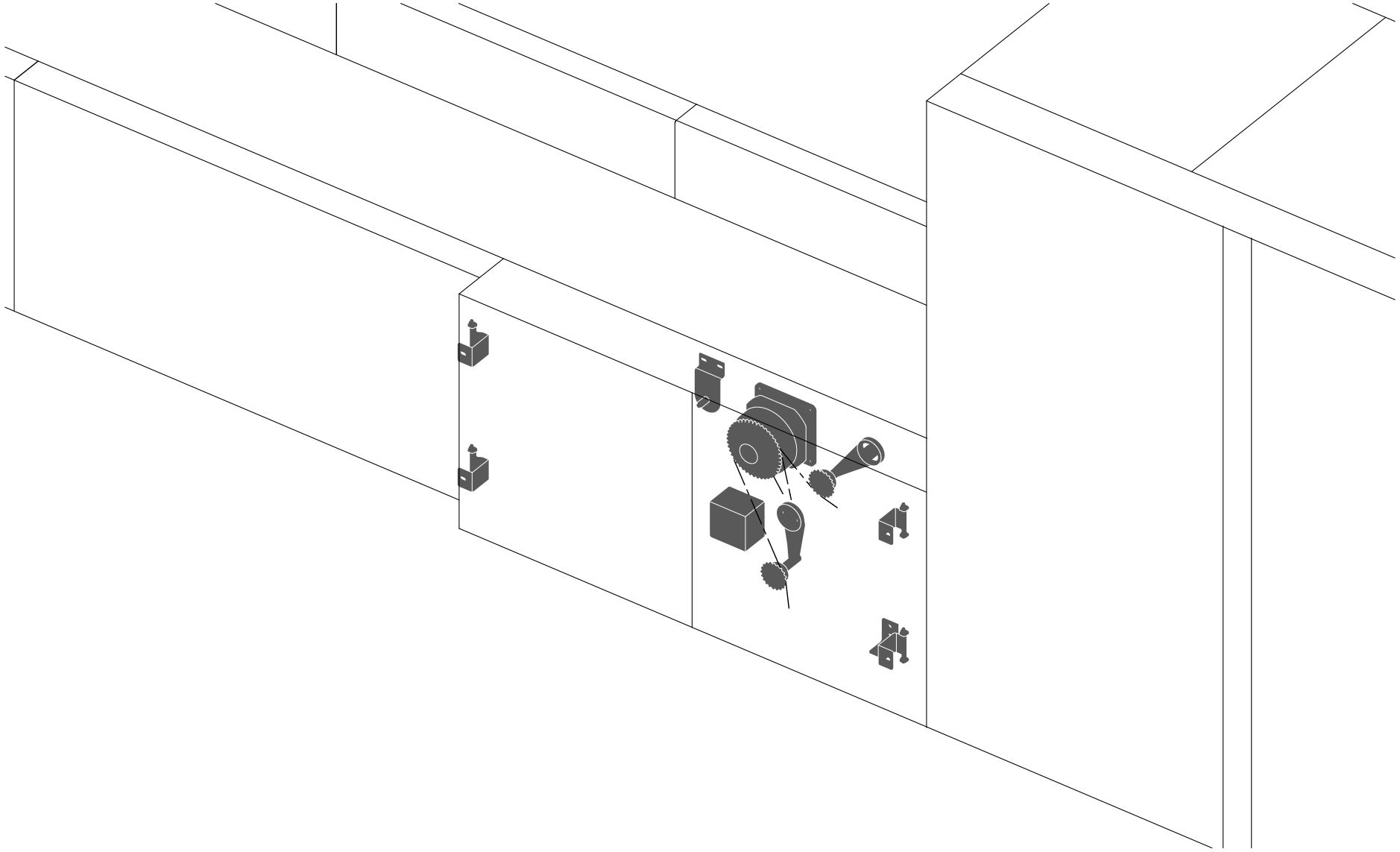
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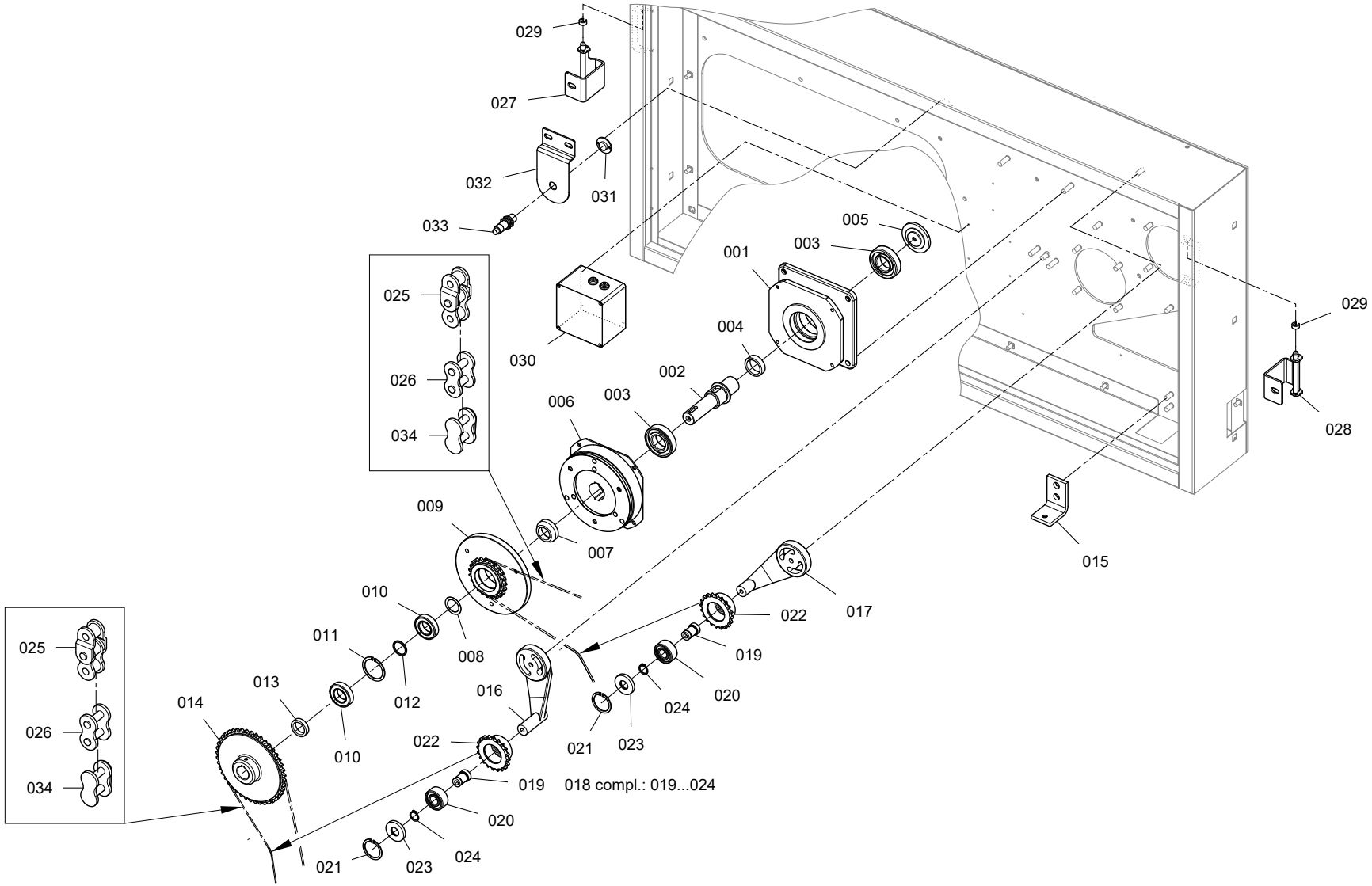
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110.001	10740273	Side in front L 98	Seite vorne L 98	
110.002	10740607	Door frame 195 L	Türrahmen 195 L	
110.003	10491014	Profile 9.5x12x1...2-PVC-P,E	Profil 9.5x12x1...2-PVC-P,E	
110.004	10741617	Side in front R	Seite vorne R	
110.005	10745688	Guard plate	Schutzblech	
110.006	10976545	Sole plate	Fussplatte	
110.007	10986091	Crossbar	Traverse	
110.008	10740832	Door L	Tür L	
110.009	10741008	Door R	Tür R	
110.010	10246081	Housing chrome-plated 30x18	Gehäuse verchromt 30x18	
110.011	10624744	Activating insert chrome-plated 8	Betätigungseinsatz verchromt 8	
110.014	10740828	Side cover	Seitenverdeck	
110.019	10573738	Tongue -12	Zunge -12	
110.025	10760712	Cover L+R	Abdeckung L+R	
110.026	10740078	Covering profile L+R	Abdeckprofil L+R	
110.027	10901697	Wiper L/R 1.58m	Abstreifer L/R 1.58m	
110.028	10759858	Cover bar L+R	Deckleiste L+R	
110.029	10437520	Reflector Dm46/41x7,5	Reflektor Dm46/41x7,5	
110.030	10443290	Shell handle black 1.5	Schalengriff schwarz 1.5	

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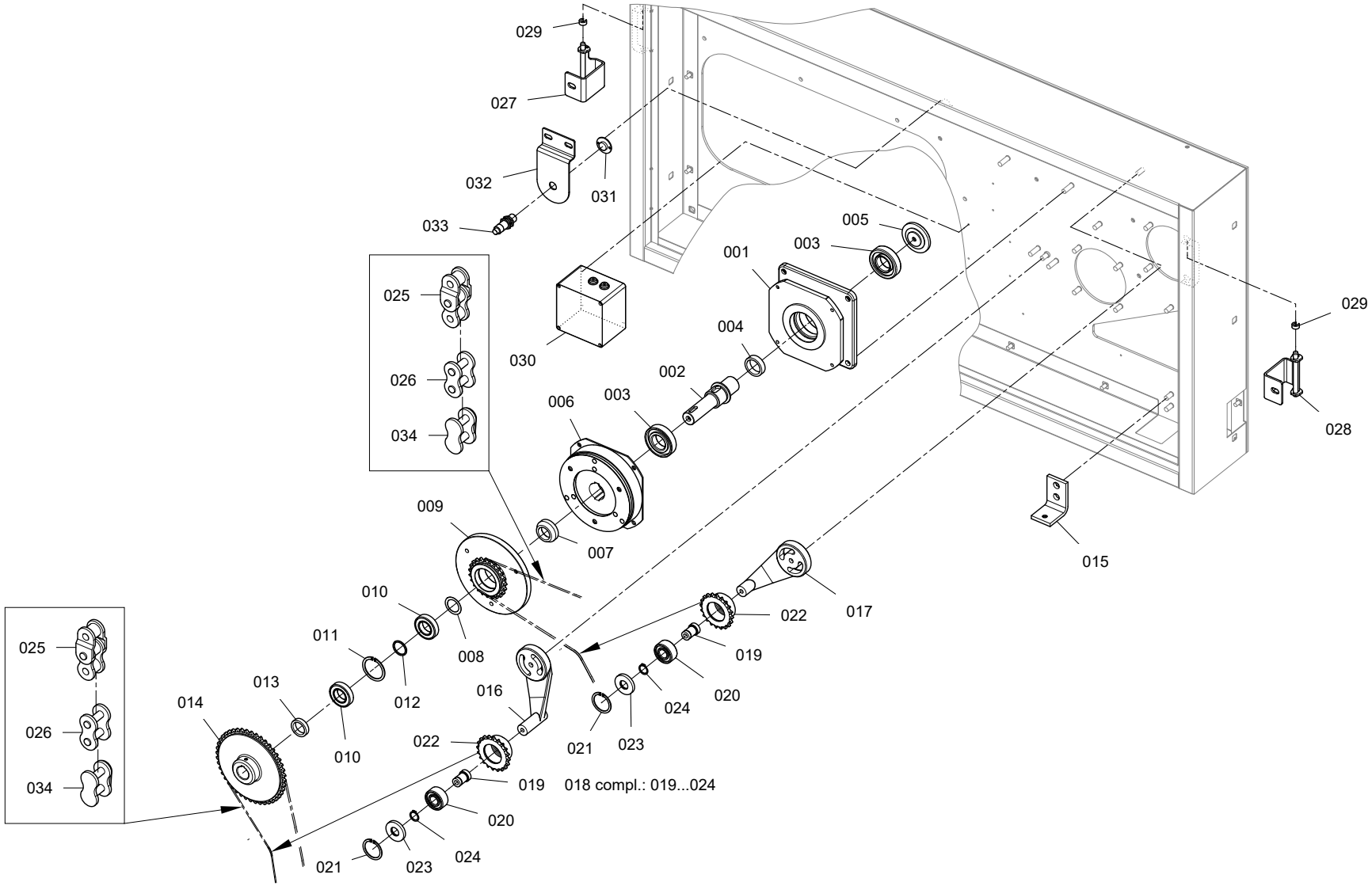


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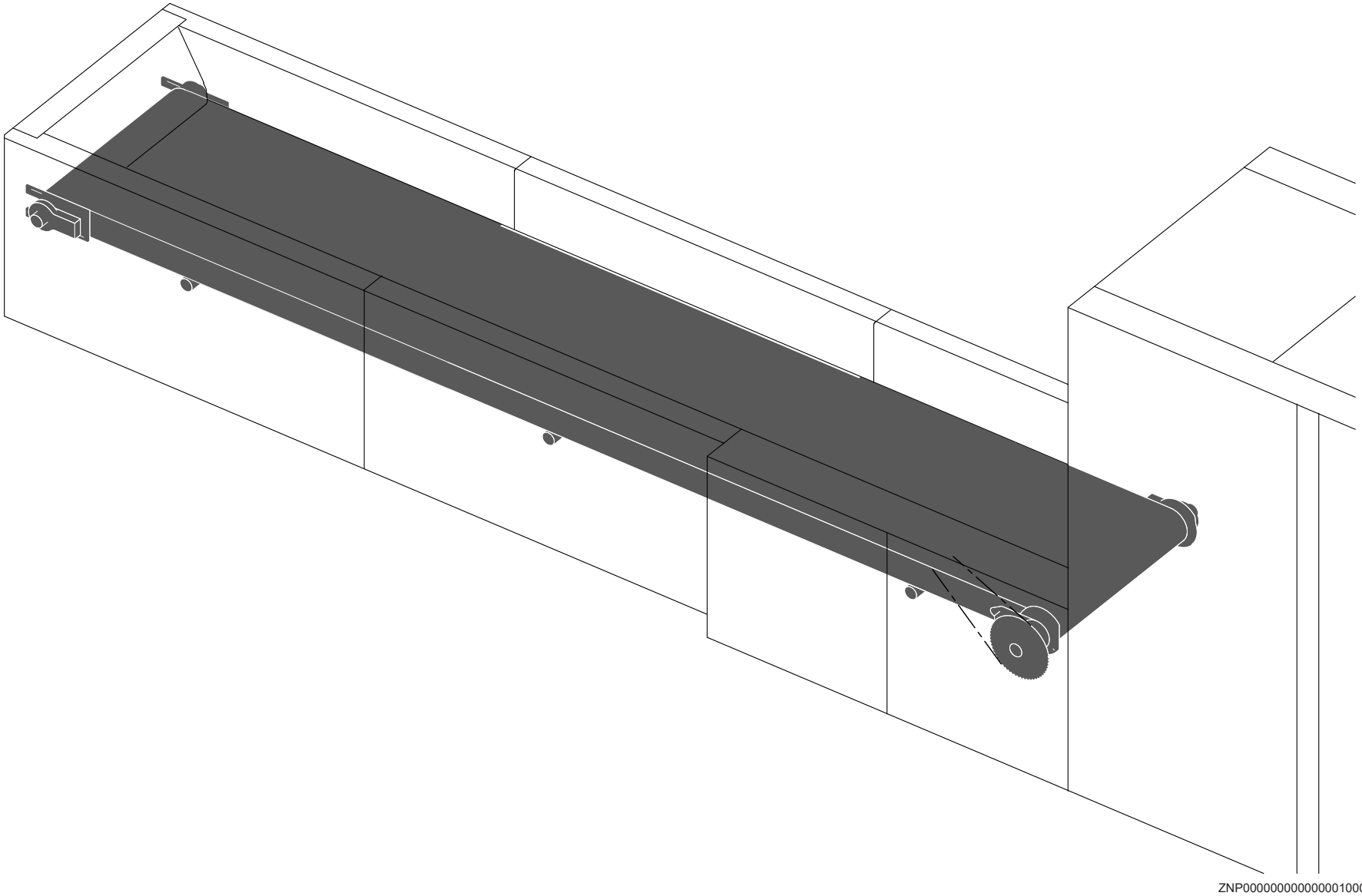
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
120.001	0127-5420	Flange bearing	Flanschlager	
120.002	10981844	Shaft	Welle	
120.003	0908-1490	Angular ball brg. 35/72x17-7207B	Schrägkugell. 35/72x17-7207B	
120.004	10981824	Bushing	Buchse	
120.005	10981840	Shaft end washer	Vorlegscheibe	
120.006	10995216	Electromagnetic clutch DC24V 200Nm	Elektromagnetkupplung DC24V 200Nm	
120.007	10992911	Press disc	Presscheibe	
120.008	10471855	Shim washer 30/42x0.1	Passscheibe 30/42x0.1	
120.009	10991685	Pinion Z23	Ritzel Z23	
120.010	10561129	Deep-groove ball brg. 30/55x13-6006-2Z	Ri.Kugellager 30/55x13-6006-2Z	
120.011	10355085	Locking ring 55x2	Sicherungsring 55x2	
120.012	10981833	Distance ring	Distanzring	
120.013	0121-1015	Ring	Ring	
120.014	0124-8390	Chain wheel Z44	Kettenrad Z44	
120.015	0124-2618	Angle	Winkel	
120.016	10985156	Tension lever 112	Spannhebel 112	
120.017	10984688	Tension lever 90	Spannhebel 90	
120.018	0170-0802	Chain tensioning sprocket Z 20	Kettenspannrad Z 20	
120.019	0170-3051	Bushing	Buchse	
120.020	0900-9810	Angular ball brg. 20/47x20.6-3204	Schrägkugell. 20/47x20.6-3204	
120.021	10355083	Locking ring 47x1.75	Sicherungsring 47x1.75	
120.022	0910-7680	Chain tensioning sprocket Z20	Kettenspannrad Z20	
120.023	10400941	Lid	Deckel	
120.024	10259684	Locking ring 20x1.2	Sicherungsring 20x1.2	
120.025	0912-1532	Roller chain 08B-1x83	R-Kette 08B-1x83	
120.025	10551777	Roller chain 08B-1x99	R-Kette 08B-1x99	
120.025	11066617	Roller chain 08B-1x133	R-Kette 08B-1x133	
120.026	10488959	Chain link E-08B-1	Kettenglied E-08B-1	
120.027	10561100	Hinge bow left	Scharnierbügel links	
120.028	10560799	Hinge bow right	Scharnierbügel rechts	

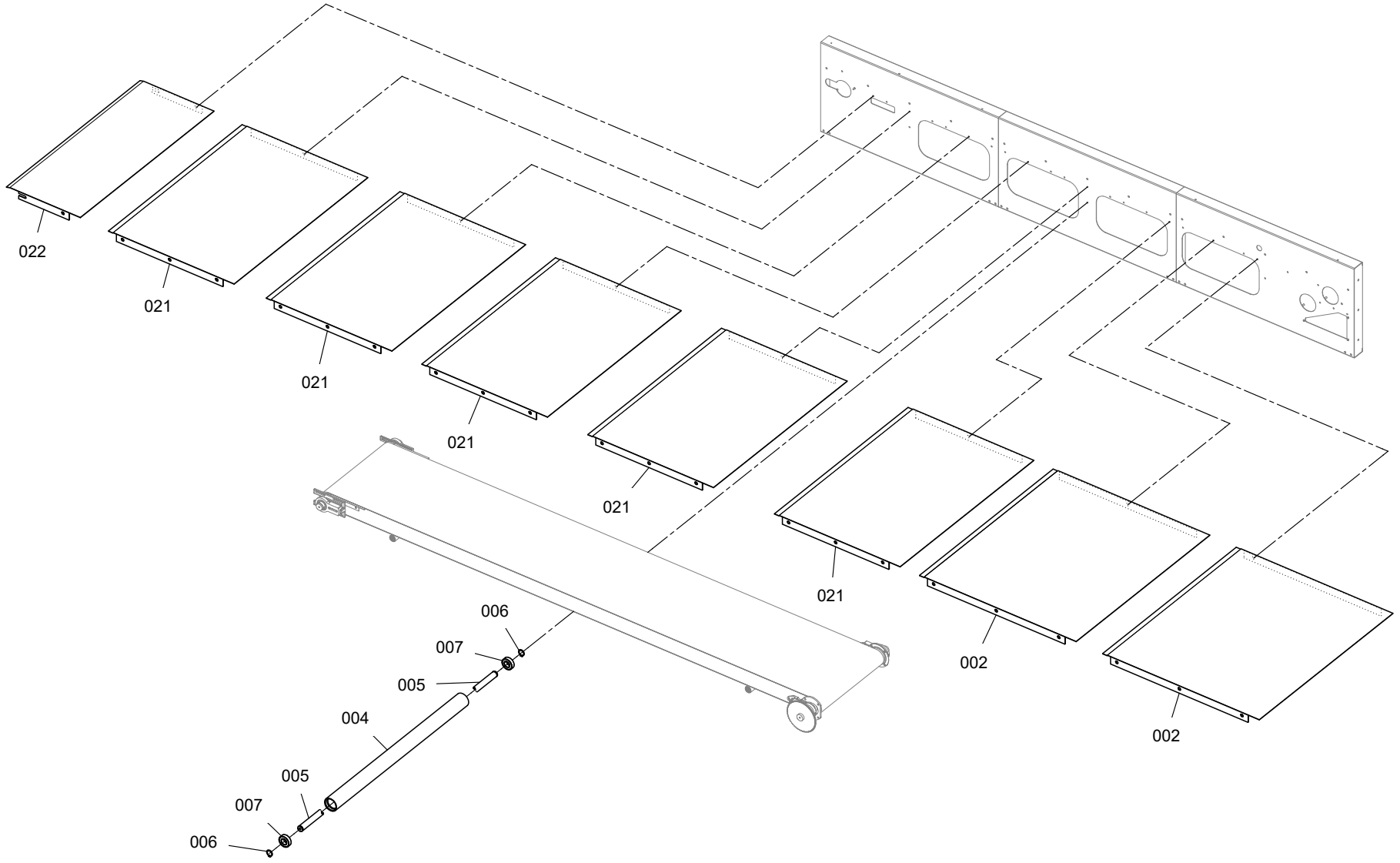


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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
120.029	0170-7254	Sleeve clamp	Klemmbuchse	
120.030	10009554	Terminal box equipped B 25 X4	Klemmenkasten bestückt B 25 X4	
120.031	0170-6332	Window	Fenster	
120.032	0080-2912	Light barrier carrier below	Lichtschrankenträger unten	
120.033	10422250	Reflecting light barrier PNP DC30V 2,5m	Reflexlichtschranke PNP DC30V 2,5m M18x1	
120.034	10162754	Chain link C-08B-1	Kettenglied C-08B-1	

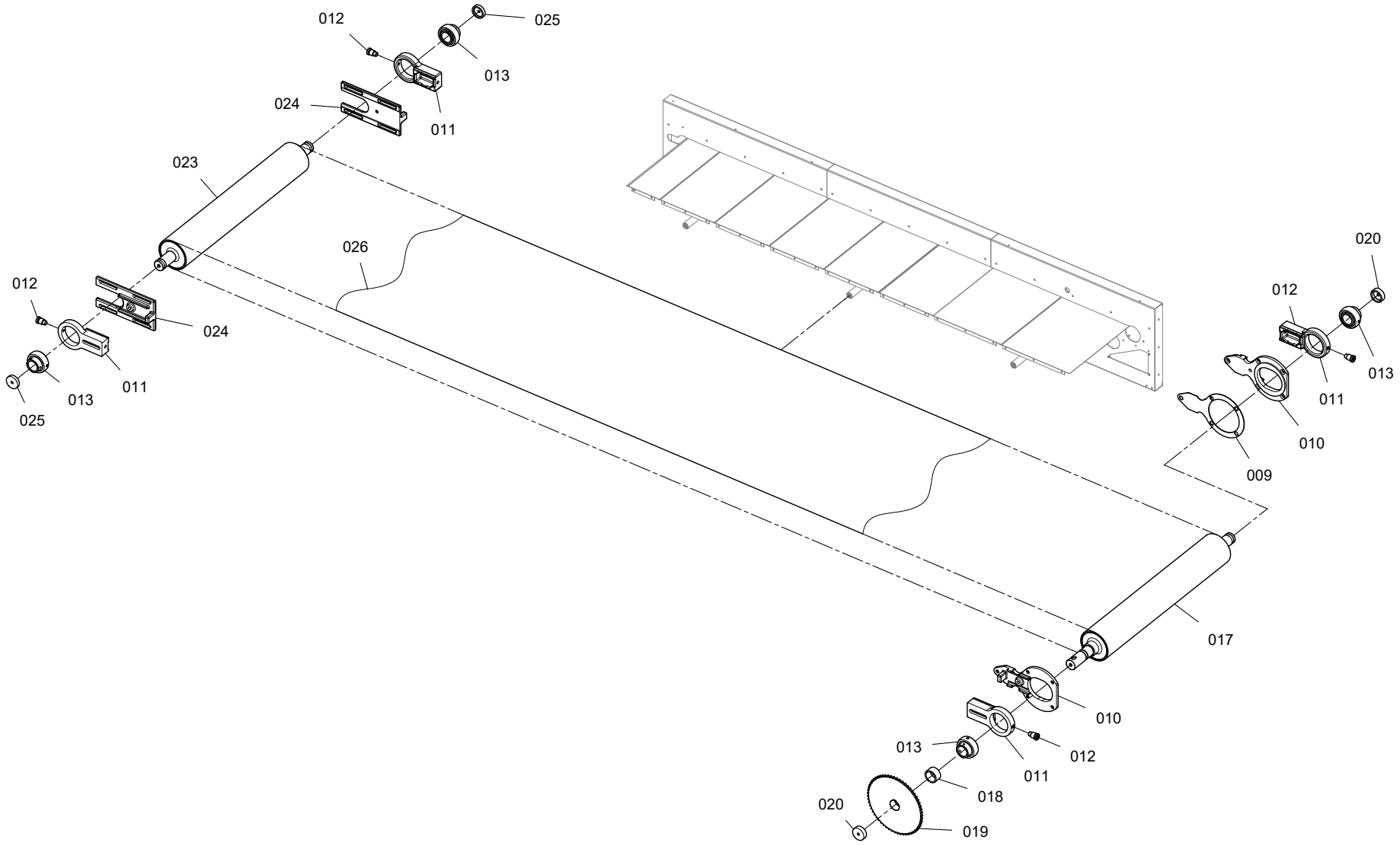


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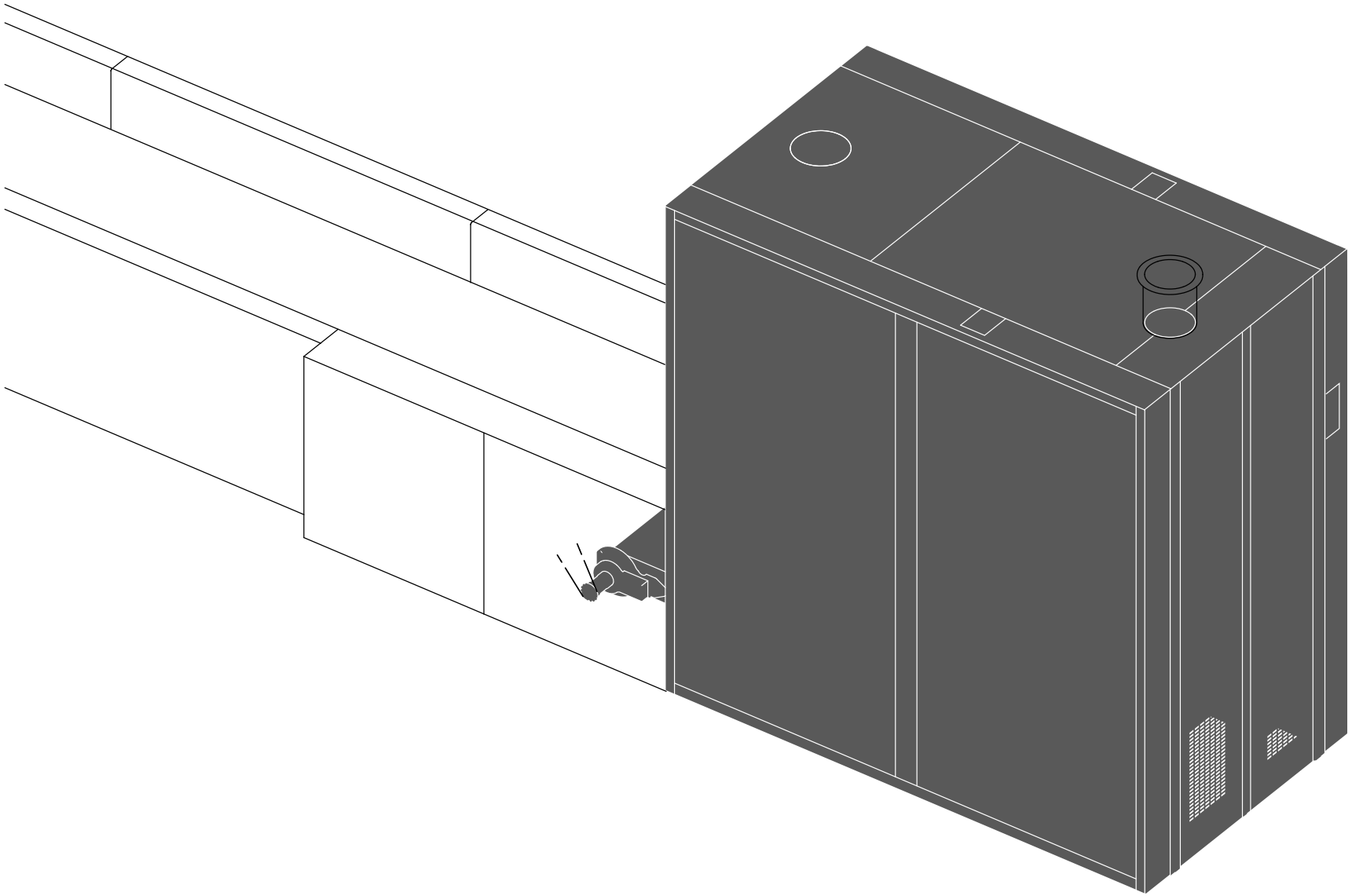
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
140.002	0127-8874	Sliding sheet consist of	Gleitblech aus	
140.004	0124-8101	Support roller consist of 50x750	Tragrolle aus 50x750	
140.005	0121-1091	Axle	Achse	
140.006	10259684	Locking ring 20x1.2	Sicherungsring 20x1.2	
140.007	10435916	Deep-groove ball brg. 20/42x12-6004-2RS	Ri.Kugellager 20/42x12-6004-2RS	
140.021	0127-8872	Sliding sheet consist of	Gleitblech aus	
140.022	0127-8870	Sliding sheet complete K	Gleitblech komplett K	



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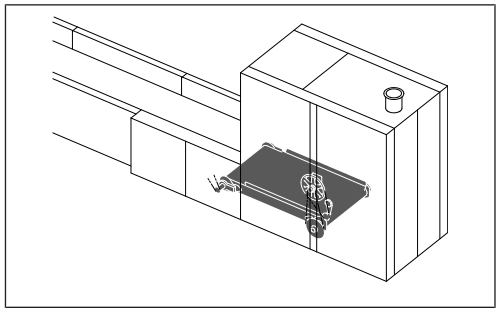
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
140.009	0124-8451	Base	Unterlage	
140.010	0179-0180	Tension plate	Spannplatte	
140.011	0124-2963	Tension bearing	Spannlager	
140.012	0900-0075	Trunnion screw M10	Zapfenschraube M10	
140.013	0908-0410	Tension bearing special 40/80x50	Spannlager spezial 40/80x50	
140.017	0127-8292	Drive drum consist of	Antriebstrommel aus	
140.018	10981766	Bushing	Buchse	
140.019	0137-4011	Chain wheel Z59	Kettenrad Z59	
140.020	10982547	Bushing special	Buchse spezial	
140.023	0127-8290	Tension drum	Spanntrommel	
140.024	0127-5440	Tension plate	Spannplatte	
140.025	0170-7054	Bushing special	Buchse spezial	
140.026	10485679	Loading belt 5.6m	Auflegeband 5.6m	

B 25

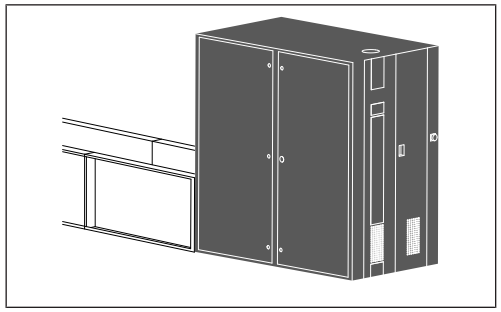


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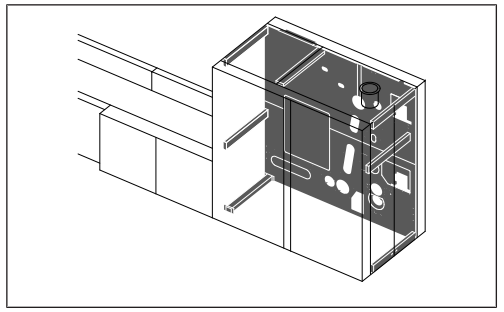
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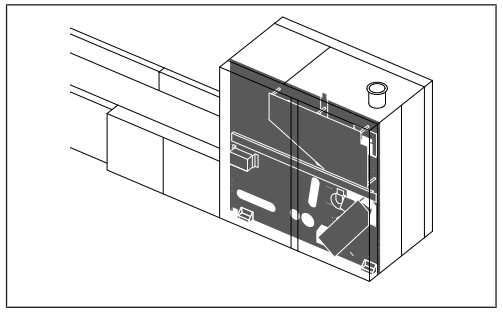
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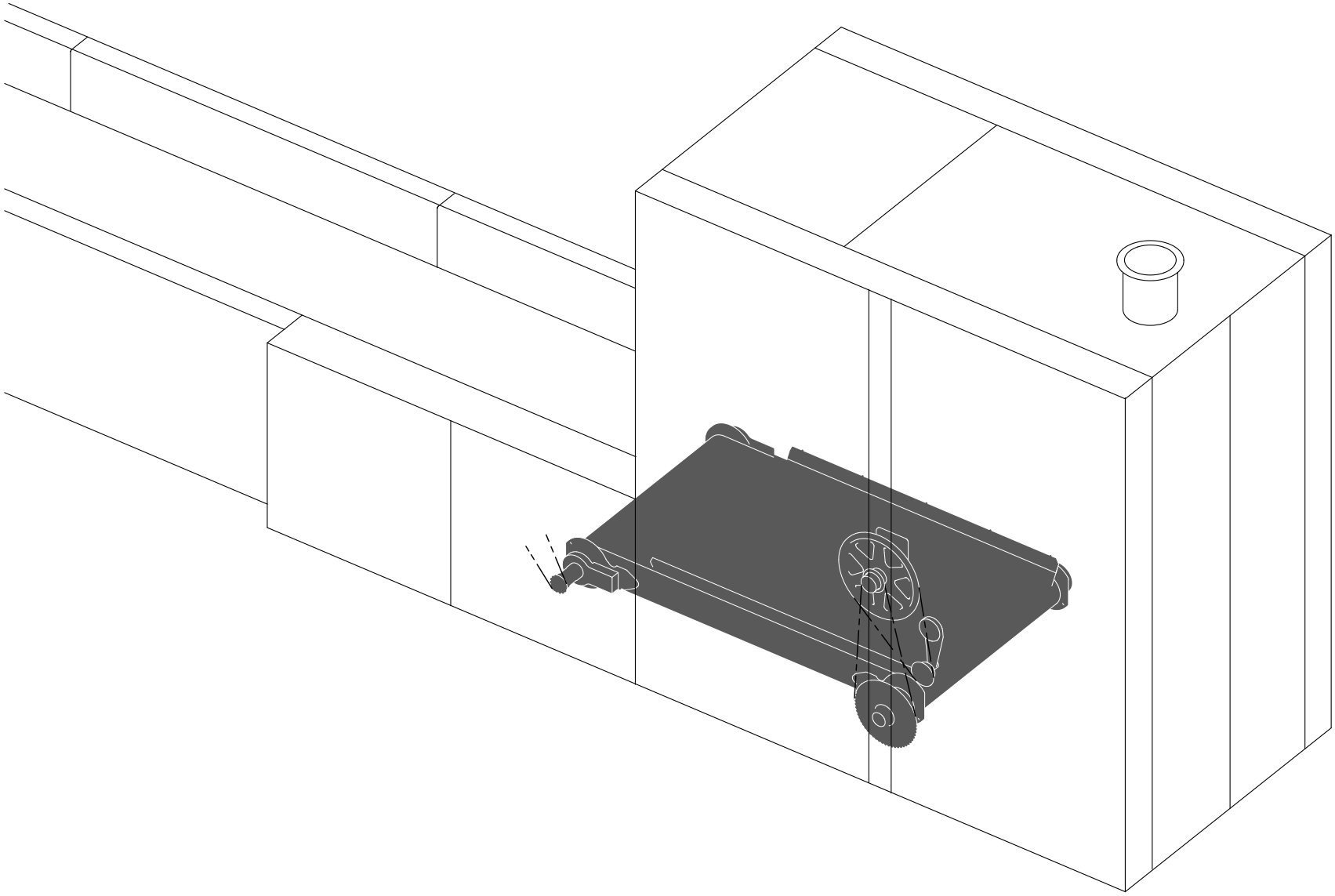


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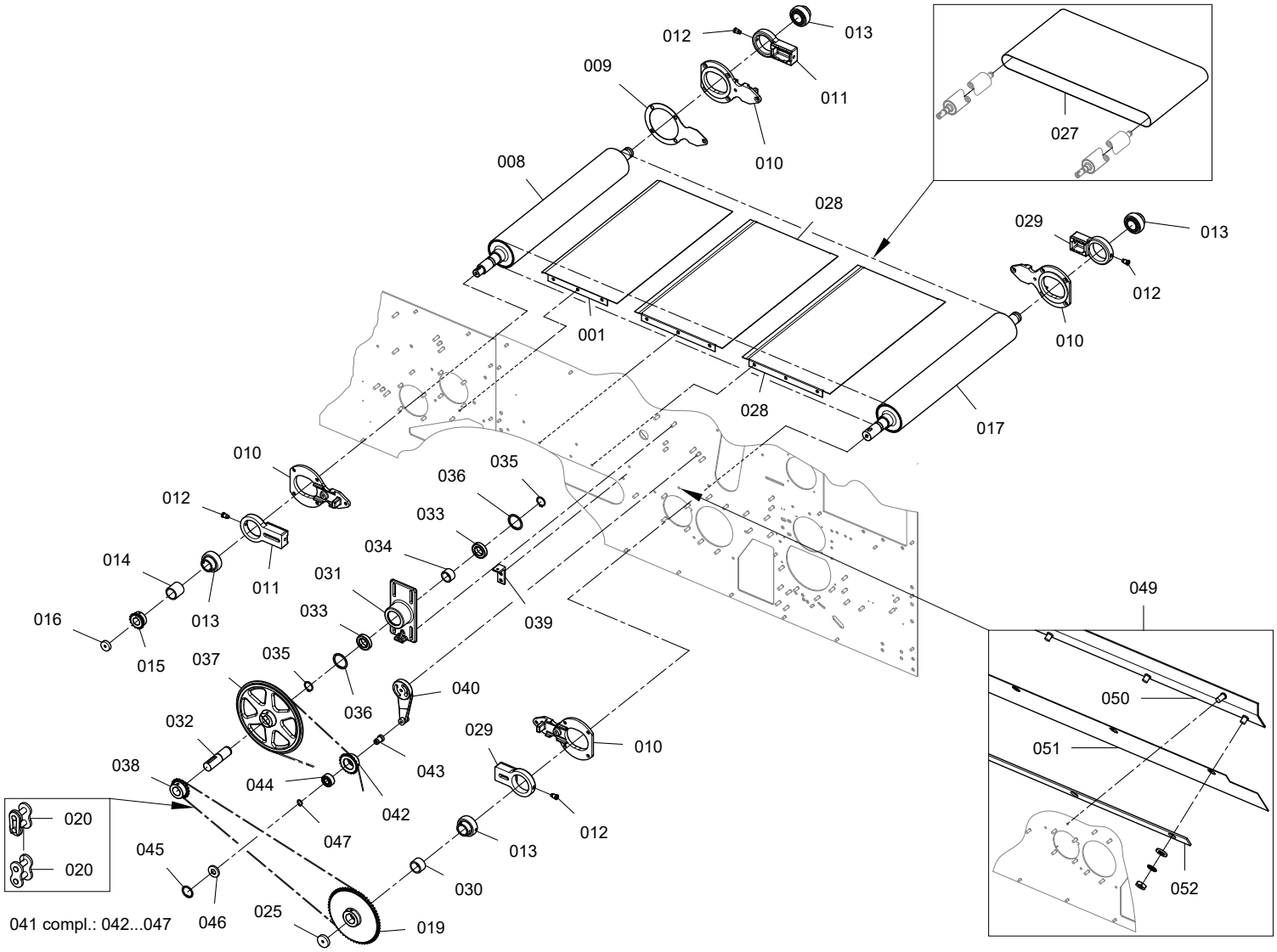


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Serial No./Serien-Nr. : 40023351-95 | Date/Datum : 19.09.2021

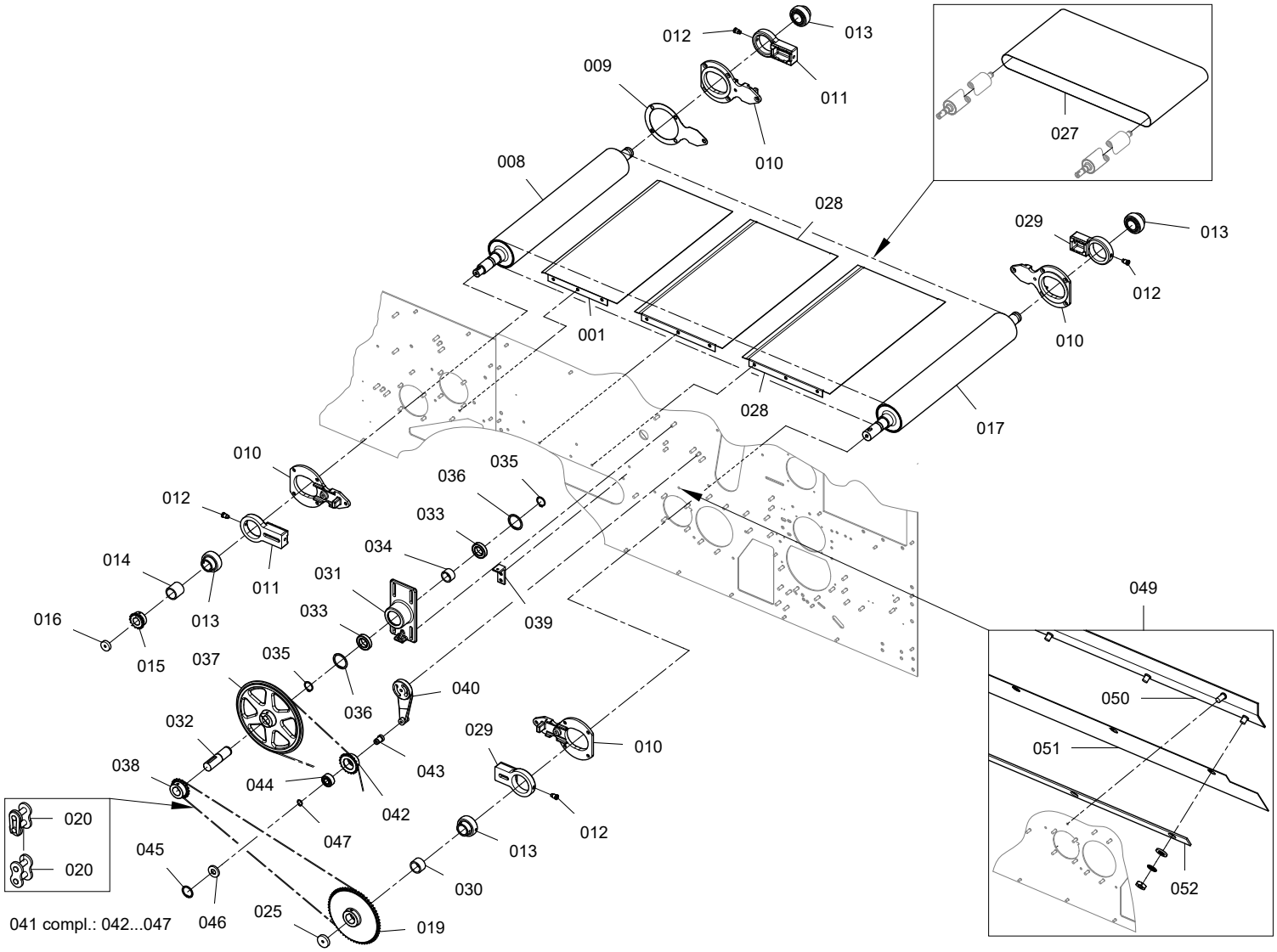


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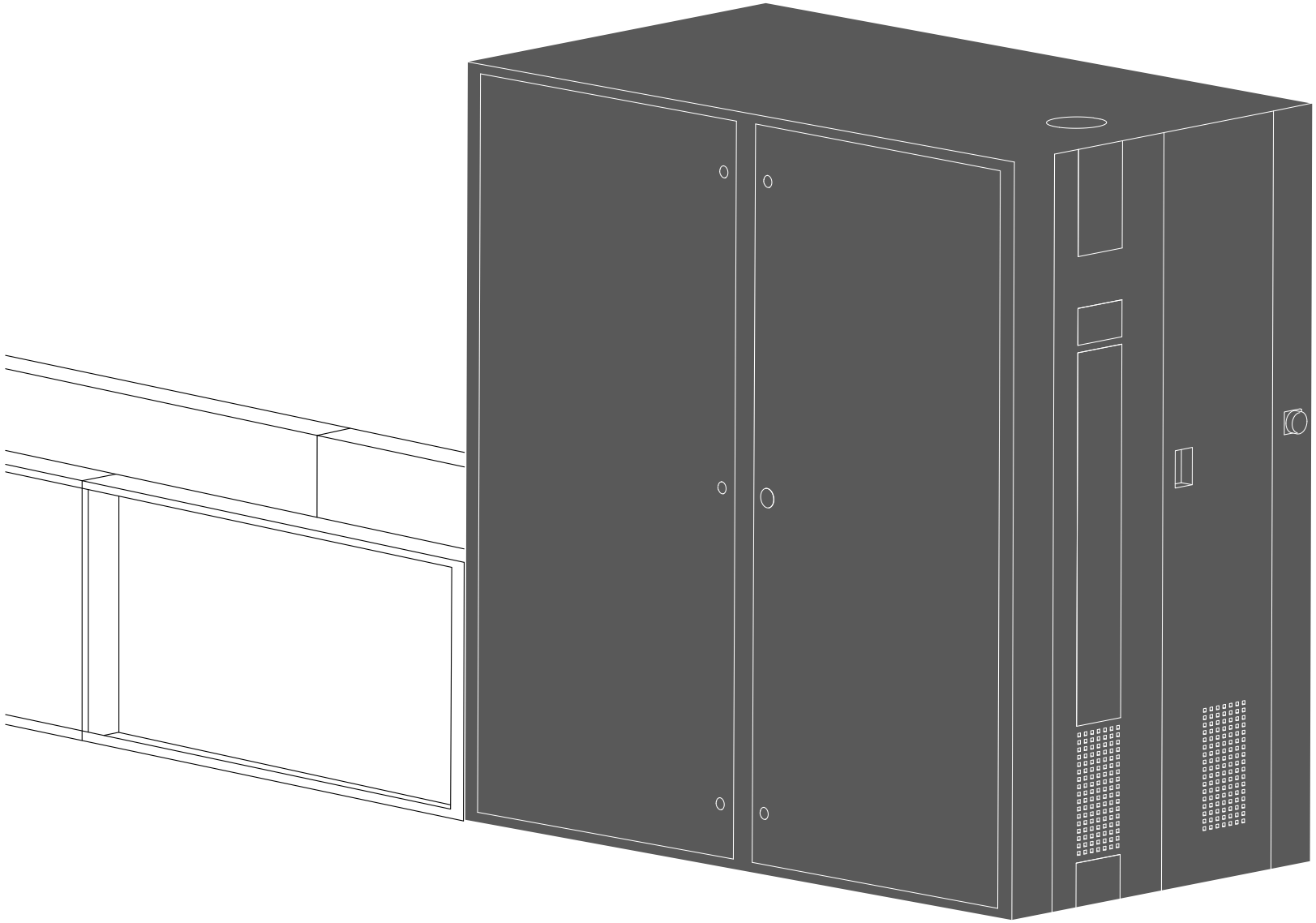
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
210.001	0127-8876	Sliding sheet consist of	Gleitblech aus	
210.008	0127-8291	Tension drum consist of	Spanntrommel aus	
210.009	0124-8451	Base	Unterlage	
210.010	0179-0180	Tension plate	Spannplatte	
210.011	0124-2963	Tension bearing	Spannlager	
210.012	0900-0075	Trunnion screw M10	Zapfenschraube M10	
210.013	0908-0410	Tension bearing special 40/80x50	Spannlager spezial 40/80x50	
210.014	10981827	Bushing	Buchse	
210.015	0124-8010	Chain wheel Z15	Kettenrad Z15	
210.016	10982542	Bushing special	Buchse spezial	
210.017	0127-8292	Drive drum consist of	Antriebstrommel aus	
210.019	0137-4011	Chain wheel Z59	Kettenrad Z59	
210.020	11066615	Roller chain 08B-1x113	R-Kette 08B-1x113	
210.021	10488959	Chain link E-08B-1	Kettenglied E-08B-1	
210.025	0170-7054	Bushing special	Buchse spezial	
210.027	10485865	Feeding tape	Zuführband	
210.028	10987646	Sliding sheet	Gleitblech	
210.029	0174-2660	Tension bearing 120	Spannlager 120	
210.030	10982541	Bushing	Buchse	
210.031	0137-4020	Tension bearing	Spannlager	
210.032	0130-6550	Shaft	Welle	
210.033	0901-0951	Deep-groove ball brg. 35/62x14-6007-2RS	Ri.Kugellager 35/62x14-6007-2RS	
210.034	0130-6570	Distance bush	Distanzbüchse	
210.035	10355060	Locking ring 35x1.5	Sicherungsring 35x1.5	
210.036	10355086	Locking ring 62x2	Sicherungsring 62x2	
210.037	0077-0222	Chain wheel B76Z08B-1	Kettenrad B76Z08B-1	
210.038	0134-4050	Chain wheel B19Z08B-1	Kettenrad B19Z08B-1	
210.039	10993054	Tension angle top	Spannwinkel	
210.040	10984685	Tension lever 71	Spannhebel 71	
210.041	0170-0802	Chain tensioning sprocket Z 20	Kettenspannrad Z 20	



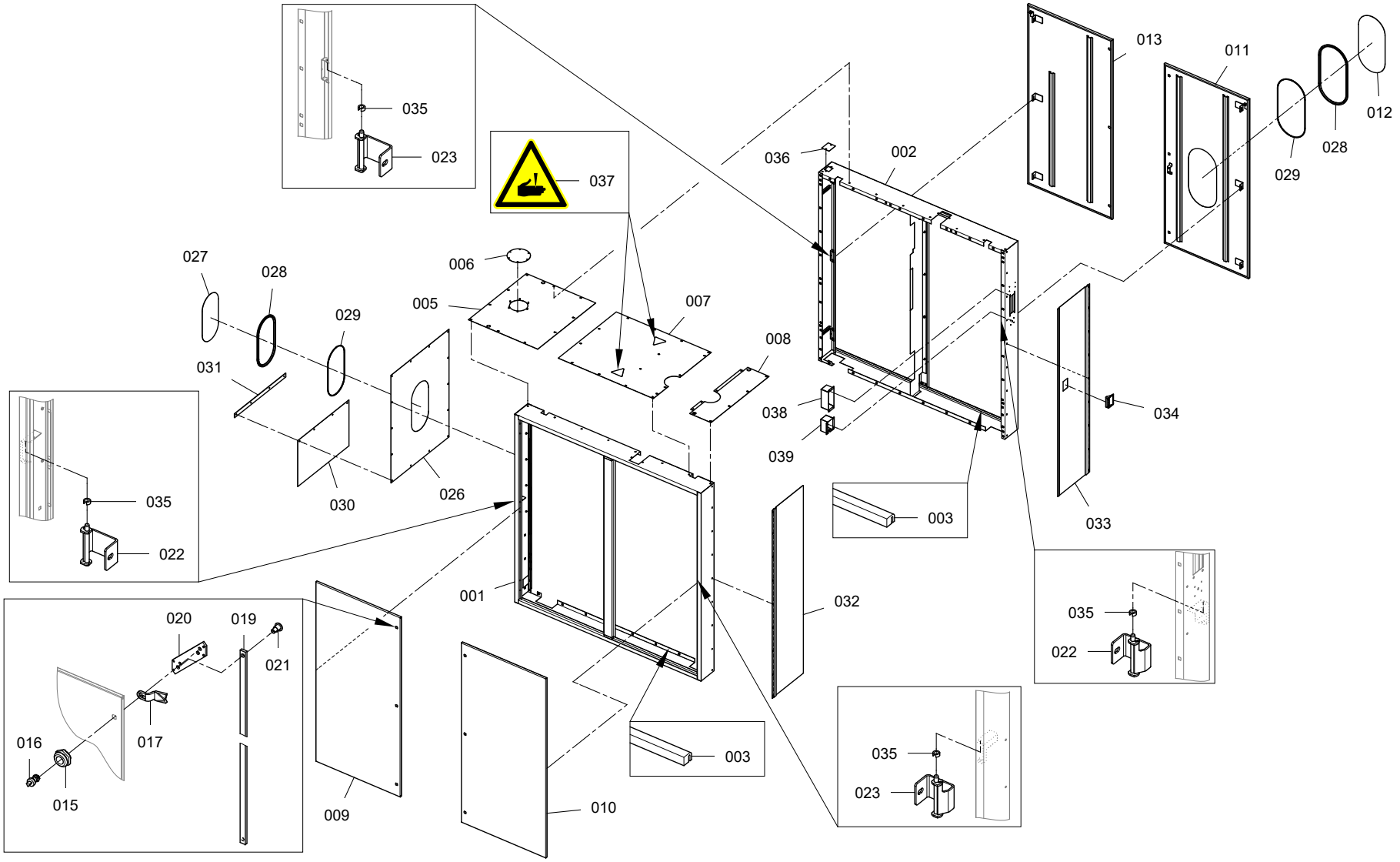
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
210.042	0910-7680	Chain tensioning sprocket Z20	Kettenspannrad Z20	
210.043	0170-3051	Bushing	Buchse	
210.044	0900-9810	Angular ball brg. 20/47x20.6-3204	Schrägkugell. 20/47x20.6-3204	
210.045	10355083	Locking ring 47x1.75	Sicherungsring 47x1.75	
210.046	10400941	Lid	Deckel	
210.047	10259684	Locking ring 20x1.2	Sicherungsring 20x1.2	
210.049	0127-6713	Cover L+R	Abdeckung L+R	
210.050	0127-6714	Covering profile L+R	Abdeckprofil L+R	
210.051	10847517	Sealing stripe L/R	Dichtstreifen L/R	
210.052	0121-0495	Cover bar L+R	Deckleiste L+R	



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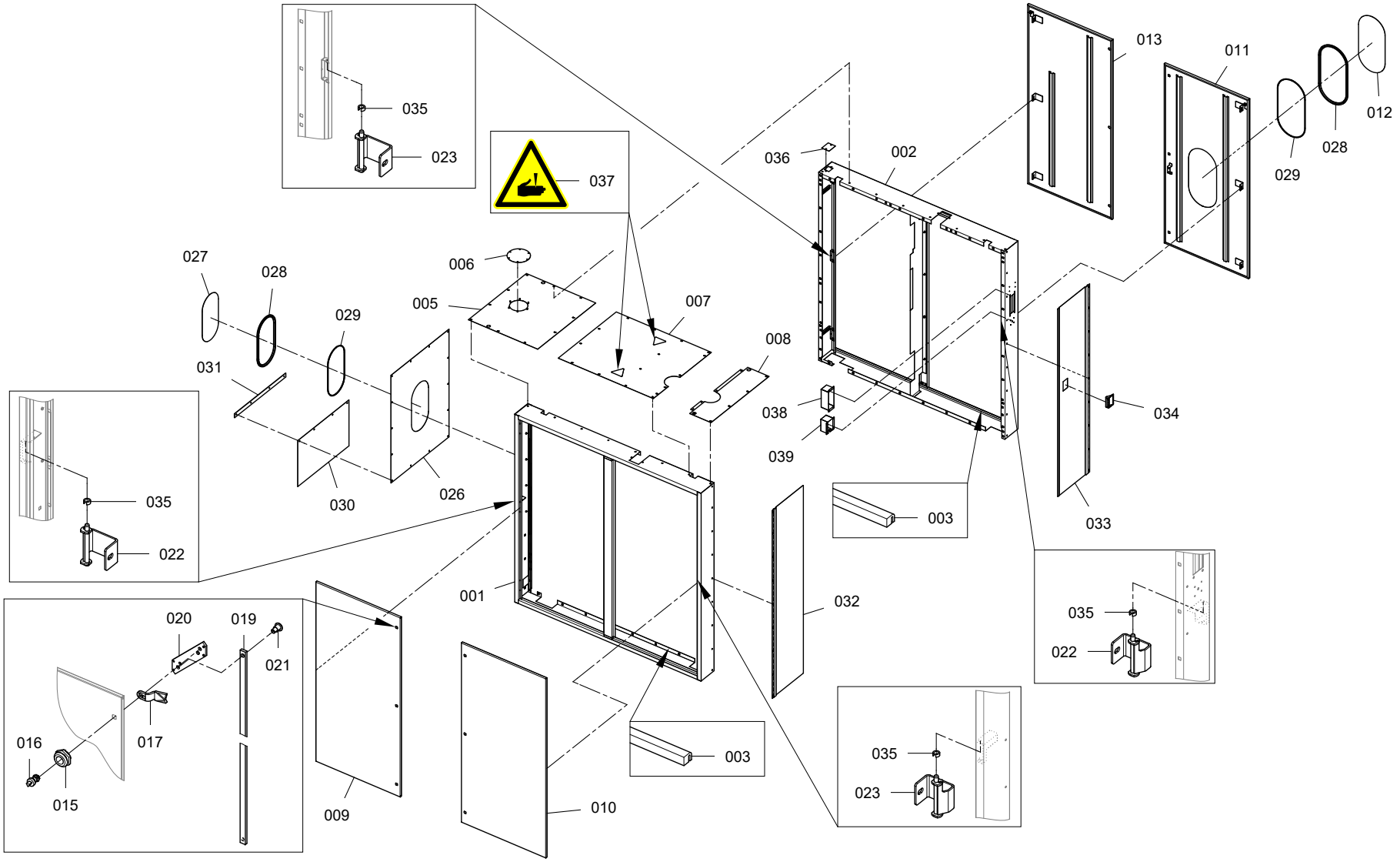
B 25



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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
220.001	10742736	Door frame 195 L	Türrahmen 195 L	
220.002	10740079	Door frame complete R	Türrahmen komplett R	
220.003	10491014	Profile 9.5x12x1...2-PVC-P,E	Profil 9.5x12x1...2-PVC-P,E	
220.005	10741196	Cover	Abdeckung	
220.006	10741101	Covering pane top	Abdeckscheibe oben	
220.007	10741103	Cover	Abdeckung	
220.008	10741351	Cover	Abdeckung	
220.009	10740957	Door left 2000	Tür links 2000	
220.010	10741016	Door right 2000	Tür rechts 2000	
220.011	10740726	Door left 2000	Tür links 2000	
220.012	0134-4072	Window	Fenster	
220.013	10740102	Door special	Tür spezial	
220.015	10246081	Housing chrome-plated 30x18	Gehäuse verchromt 30x18	
220.016	10624744	Activating insert chrome-plated 8	Betätigungseinsatz verchromt 8	
220.017	10939474	Tongue 14	Zunge 14	
220.019	10741046	Connecting rod	Schubstange	
220.020	0010-2036	Operating lever	Betätigungshebel	
220.021	0010-2035	Flanged bolt	Bundbolzen	
220.022	10561100	Hinge bow left	Scharnierbügel links	
220.023	10560799	Hinge bow right	Scharnierbügel rechts	
220.026	10740357	Cover	Abdeckung	
220.027	0121-1691	Window	Fenster	
220.028	33-01600	Profile 18x16-EPDM 75ShA	Profil 18x16-EPDM 75ShA	
220.029	33-00090	Profile 6.7x5.5-NR 90 ShA	Profil 6.7x5.5-NR 90 ShA	
220.030	0124-8152	Curtain	Vorhang	
220.031	10740356	Clamping plate	Klemmplatte	
220.032	10740200	Door left B25	Tür links B25	
220.033	10740300	Door right	Tür rechts	
220.034	10443290	Shell handle black 1.5	Schalengriff schwarz 1.5	
220.035	0170-7254	Sleeve clamp	Klemmbuchse	

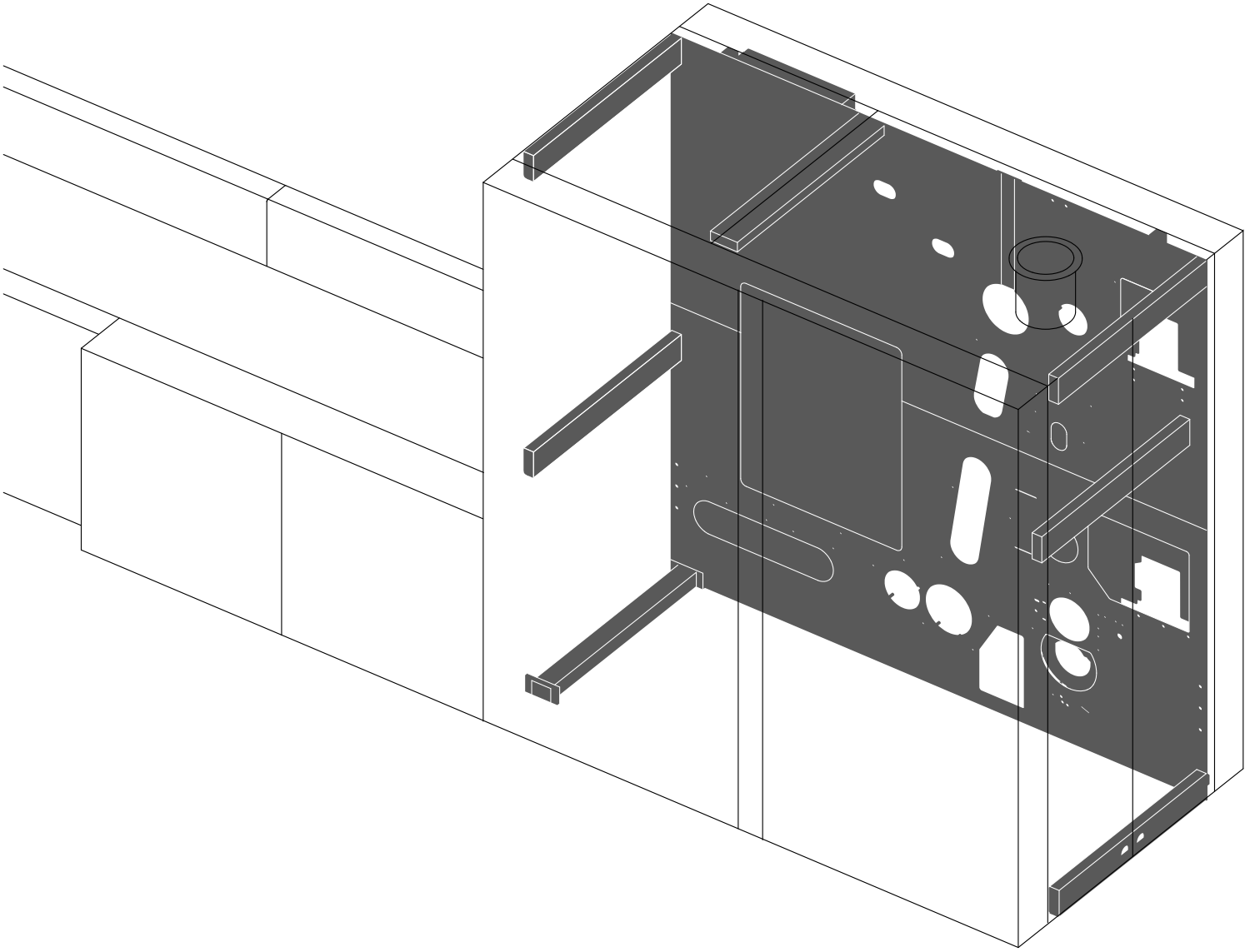
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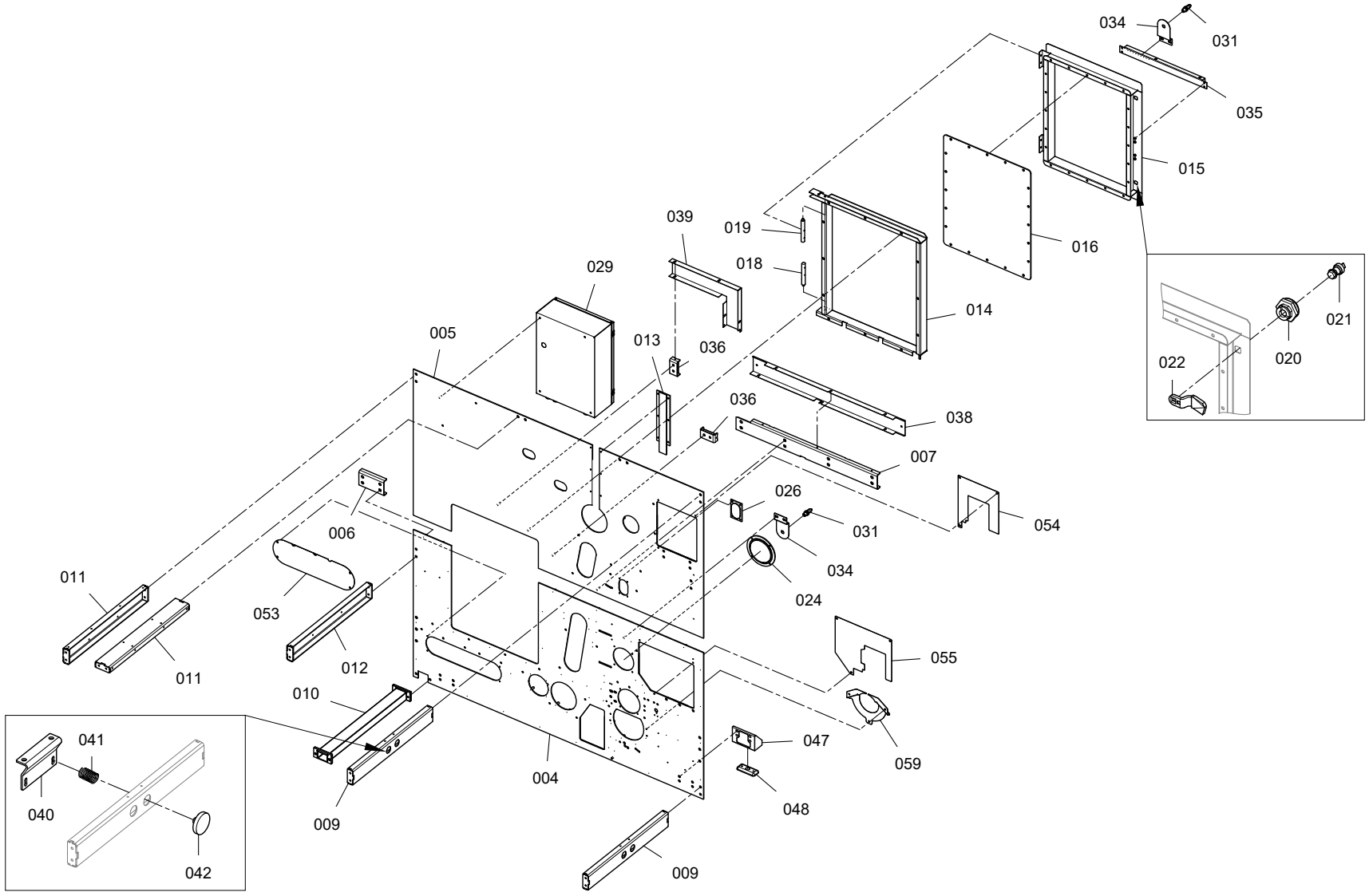
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
220.036	10740263	Cover plate	Abdeckplatte	
220.037	10472407	Warning sign 120x104	Warnschild 120x104	
220.038	10161140	Cover	Abdeckung	
220.039	10151787	Cover hood	Abdeckhaube	

B 25

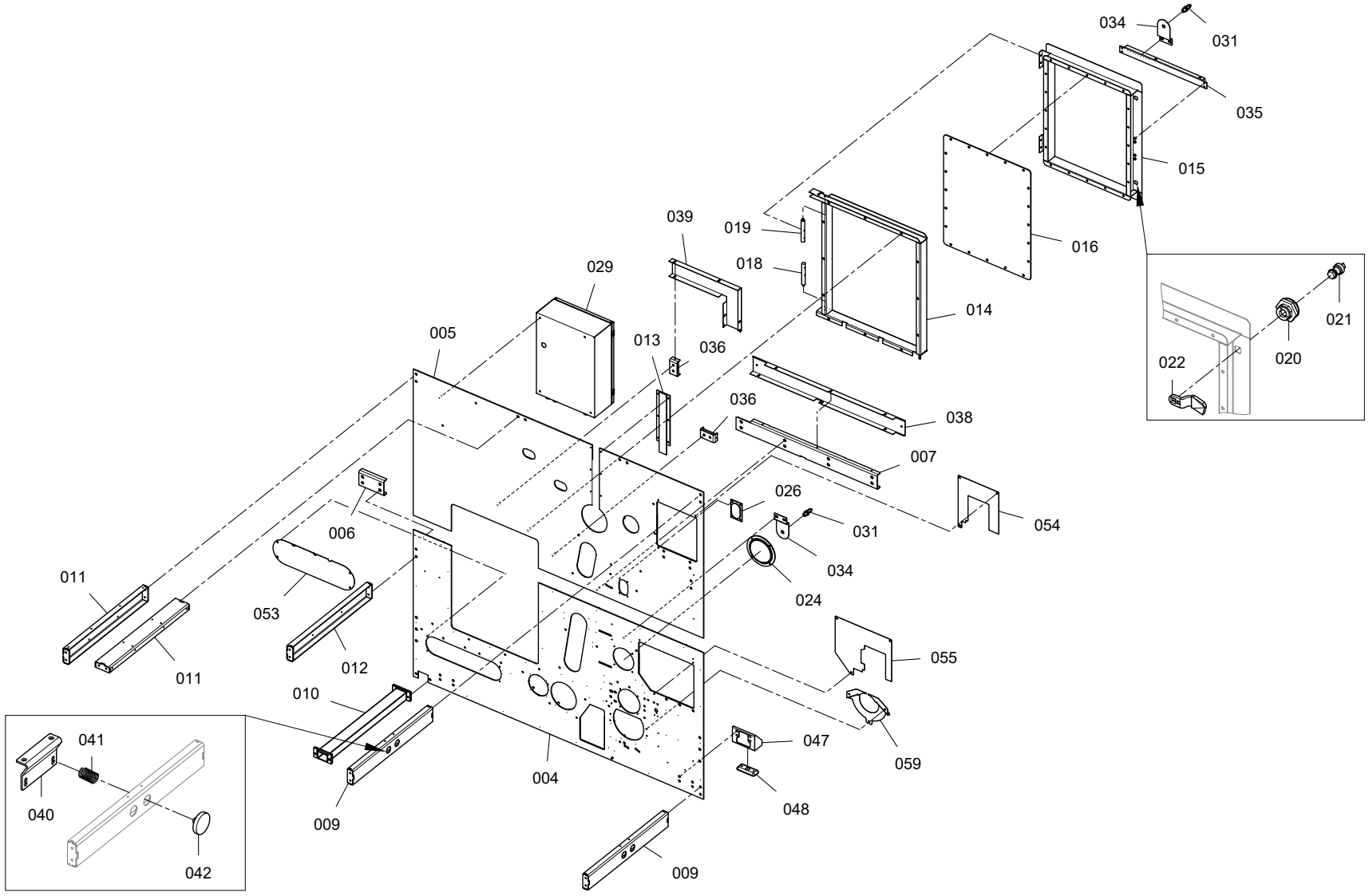


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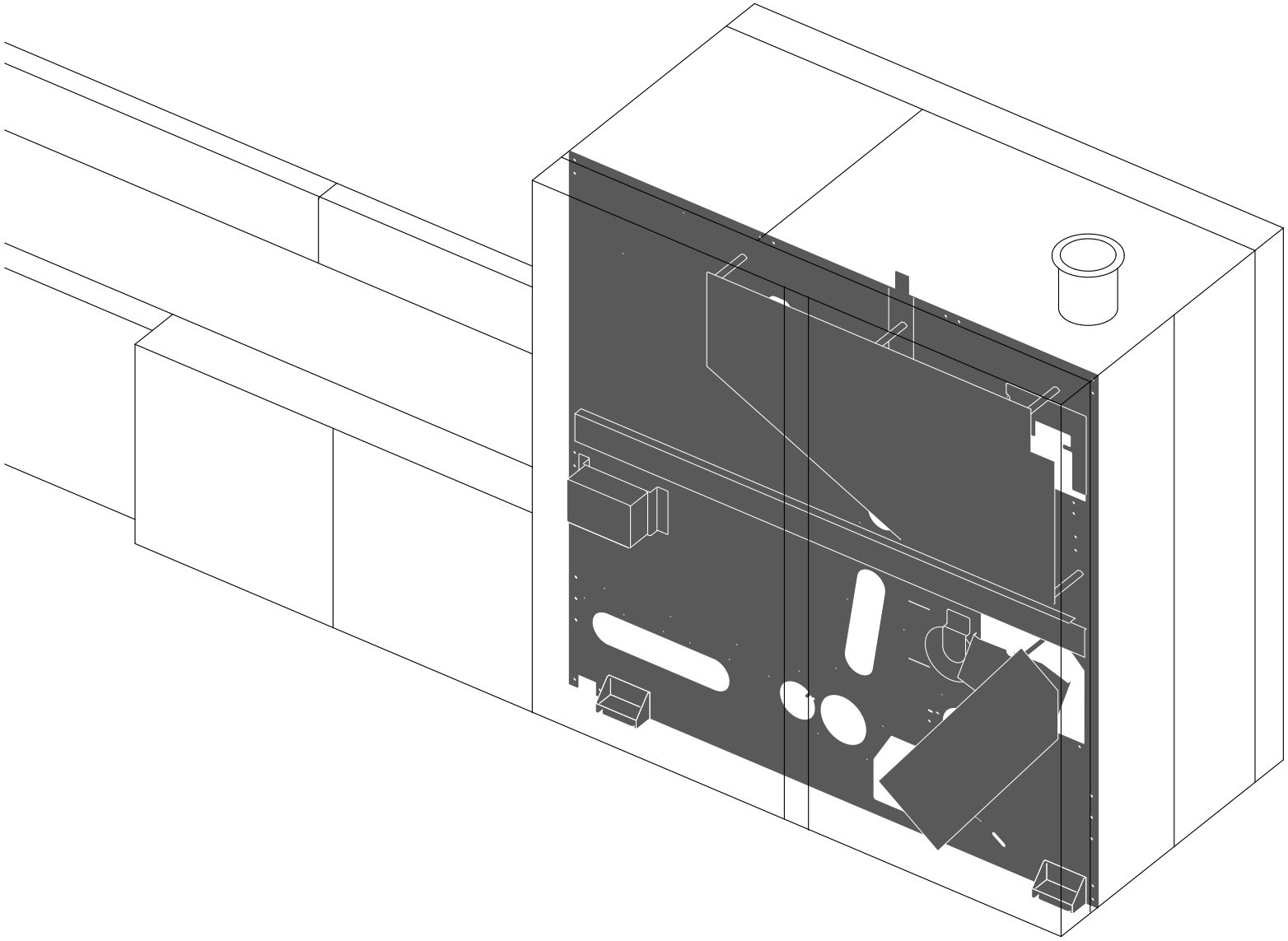
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
230.004	10987322	Shield R	Schild R	
230.005	11100430	Shield top R	Schild oben R	
230.006	0124-8530	U-profile right	U-Profil rechts	
230.007	10987063	Crossbar consist of R	Traverse aus R	
230.009	10986203	Crossbar	Traverse	
230.010	10986714	Crossbar	Traverse	
230.011	10986184	Crossbar	Traverse	
230.012	10986222	Crossbar	Traverse	
230.013	10986872	Cover	Abdeckung	
230.014	0179-4934	Door frame	Türrahmen	
230.015	0179-7590	Door	Tür	
230.016	0177-4710	Window	Fenster	
230.018	10982430	Hinge axis	Scharnierachse	
230.019	10982538	Axle MES	Achse MES	
230.020	10246081	Housing chrome-plated 30x18	Gehäuse verchromt 30x18	
230.021	10624744	Activating insert chrome-plated 8	Betätigungseinsatz verchromt 8	
230.022	10573738	Tongue -12	Zunge -12	
230.024	11060421	Window complete Dm 142	Fenster komplett Dm 142	
230.026	0074-0611	Window	Fenster	
230.029	10152080	Electrical cabinet complete B25 V2.1 FP1	Schaltschrank komplett B25 V2.1 FP1	
230.031	10422250	Reflecting light barrier PNP DC30V 2,5m	Reflexlichtschranke PNP DC30V 2,5m M18x1	
230.034	0080-2912	Light barrier carrier below	Lichtschrankenträger unten	
230.035	0127-6793	Bracket	Träger	
230.036	10986886	Bow consist of	Bügel aus	
230.038	10987283	Channel cover	Kanaldeckel	
230.039	11019613	Channel cover	Kanaldeckel	
230.040	0174-3050	Angle complete	Winkel komplett	
230.041	11021785	Pressure spring 1x12x20	Druckfeder 1x12x20	
230.042	10570093	Flat pot magnet 40x18	Flachtopfmagnet 40x18	
230.047	0177-1880	Leveling bracket	Nivellierwinkel	



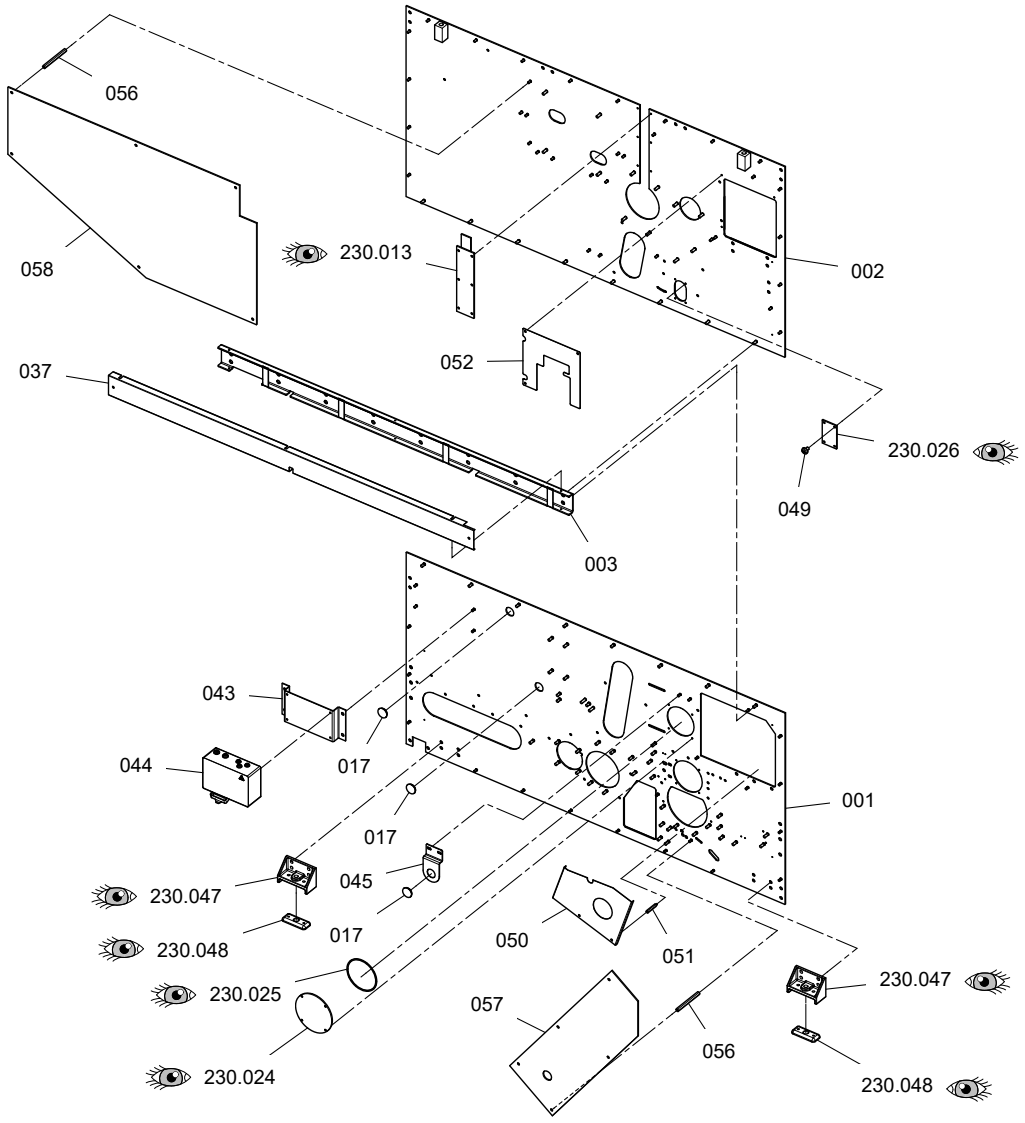
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
230.048	10319526	Plate	Platte	
230.053	10986414	Cover right	Abdeckung rechts	
230.054	11076819	Cover RO	Abdeckung RO	
230.055	11076820	Cover RU	Abdeckung RU	
230.059	10987757	Break roller cover R	Öffnerwalze Abdeckung R	

B 25



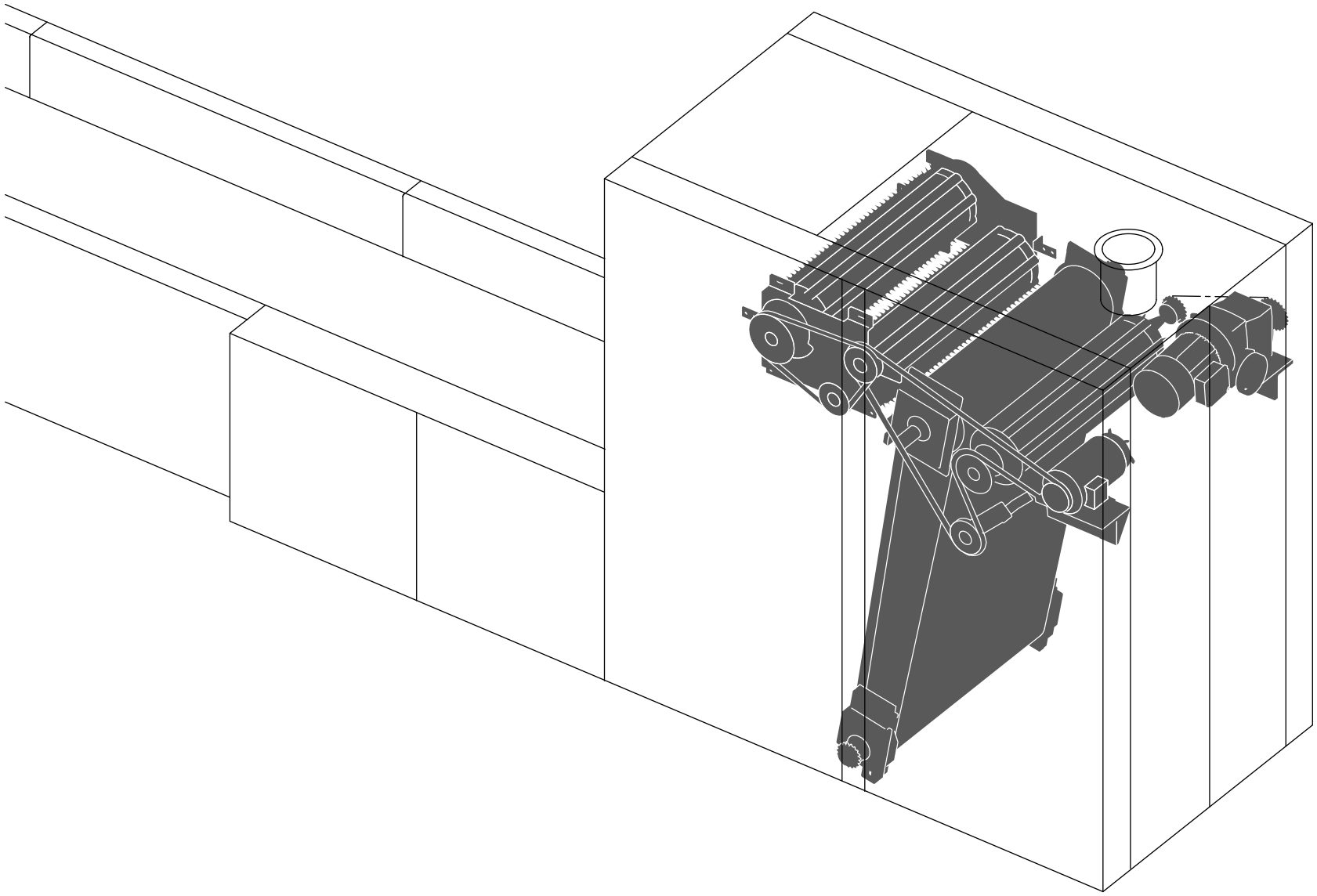
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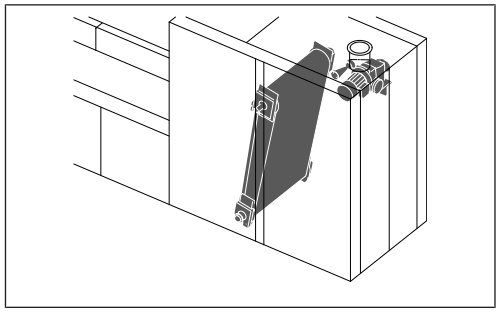
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
240.001	10988055	Shield L	Schild L	
240.002	11135456	Main shield complete oL	Hauptschild komplett oL	
240.003	10987099	Crossbar consist of L	Traverse aus L	
240.017	10437520	Reflector Dm46/41x7,5	Reflektor Dm46/41x7,5	
240.037	10987277	Channel cover L	Kanaldeckel L	
240.043	0124-8751	Bracket	Träger	
240.044	10813131	Terminal box X3	Klemmenkasten X3	
240.045	10987021	Reflector holder	Reflektor Halter	
240.049	0900-0648	Safety screw M6x10-4.6	Sicherheitsschraube M6x10-4.6	
240.050	10986557	Cover LU	Abdeckung LU	
240.051	10479978	Distance piece M6x60	Distanzhalter M6x60	
240.052	10986545	Cover LO	Abdeckung LO	
240.056	10982540	Distance bolt 153 lg	Distanzbolzen 153 lg	
240.057	11007411	Covering pane below L	Abdeckscheibe unten L	
240.058	11007399	Covering pane top L	Abdeckscheibe oben L	

B 25

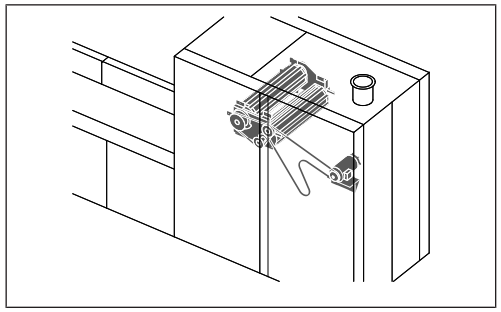


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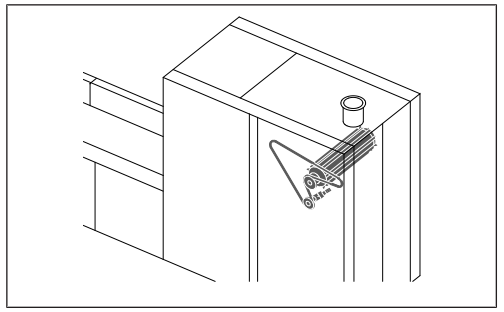
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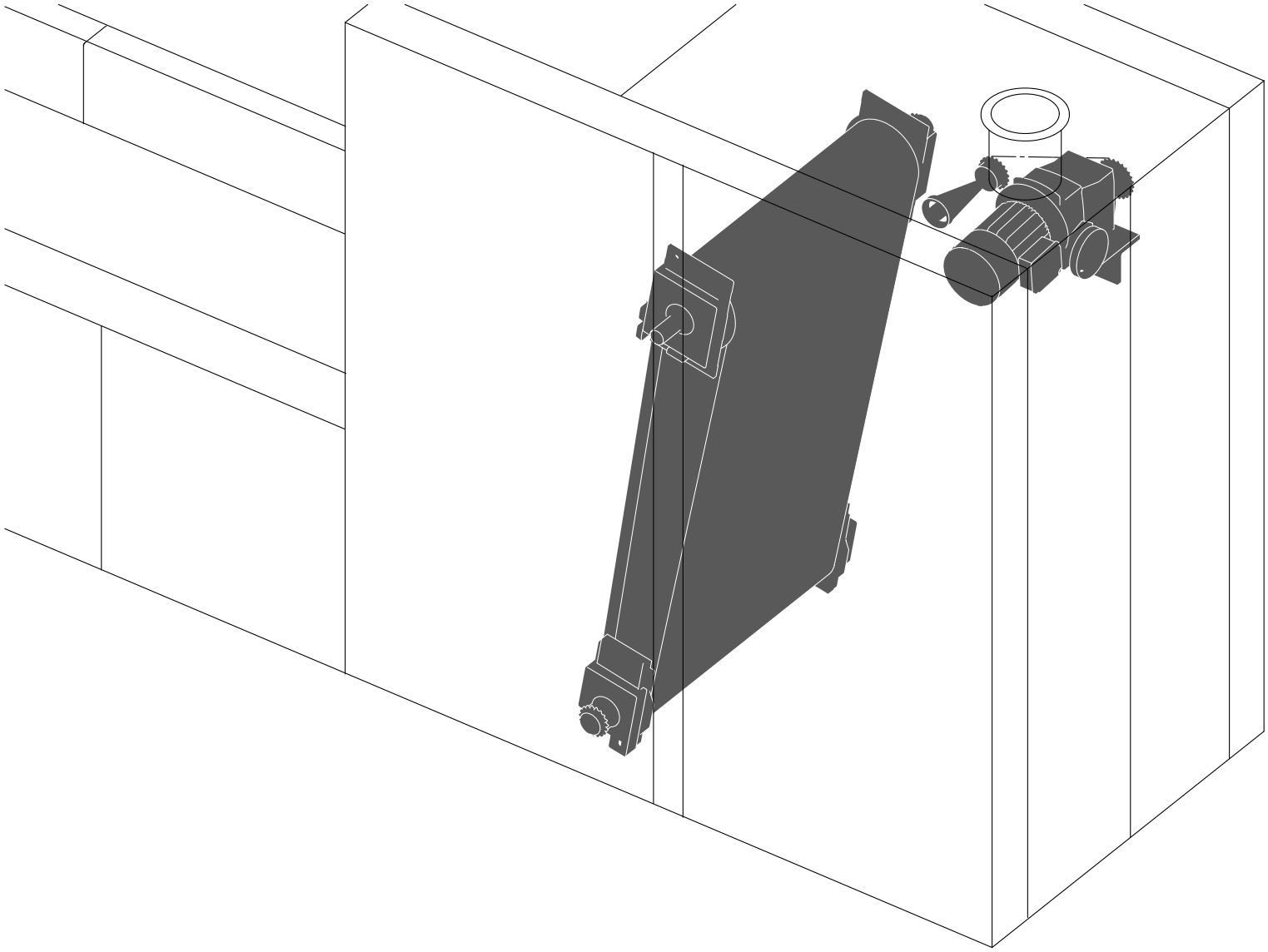


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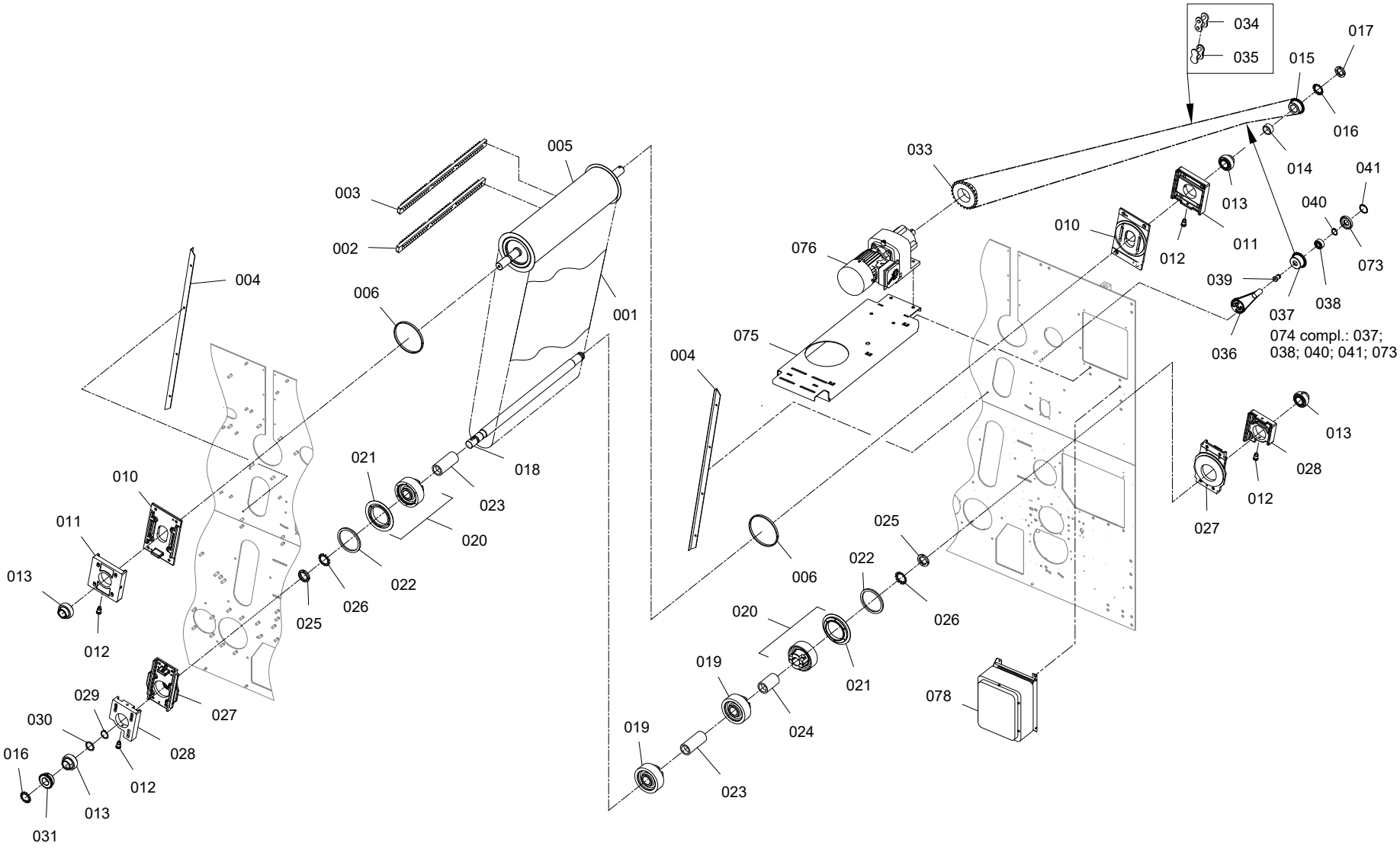


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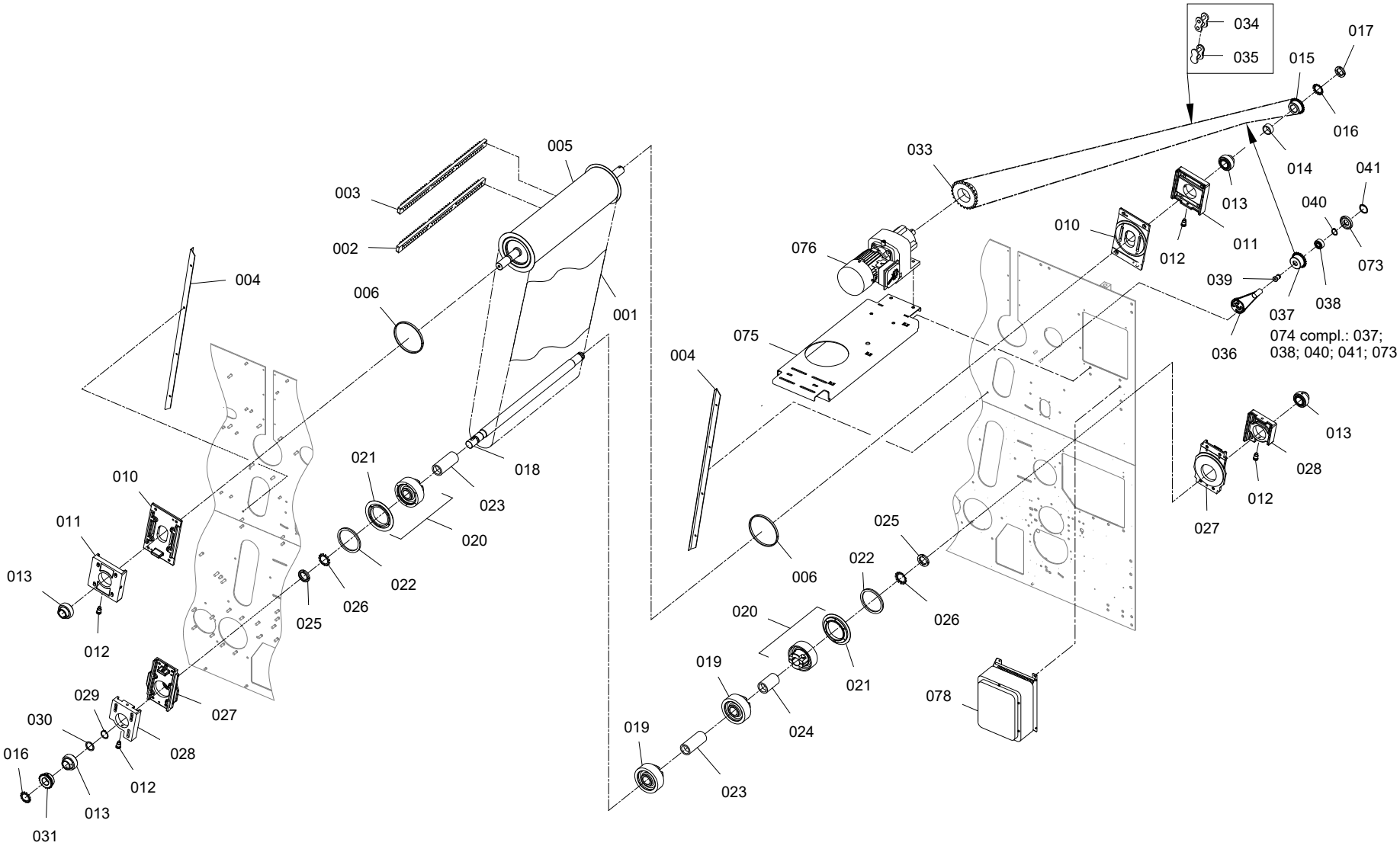


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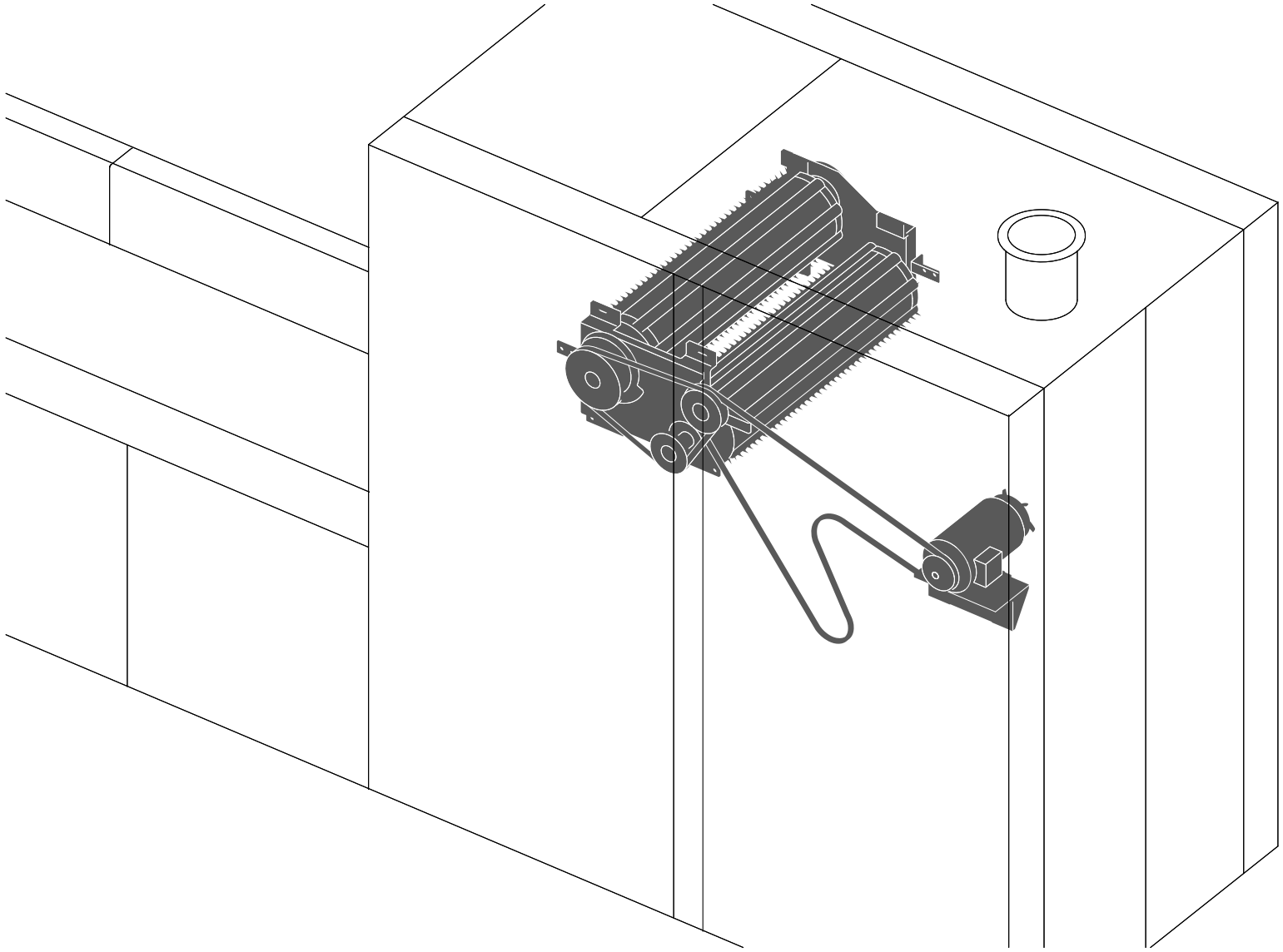
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
310.001	10996222	Spiked apron	Nadellattentuch	
310.002	10996176	Needle bar complete 162	Nadelstab komplett 162	
310.003	10996177	Needle bar complete 165	Nadelstab komplett 165	
310.004	0124-8072	Slide bracket L+R	Gleitwinkel L+R	
310.005	11118486	Spiked apron roller complete B 25	Nadellattentuchwalze komplett B 25	
310.005	11154043	Spiked apron drum B25	Nadellattentuch Trommel B25	
310.006	11154257	Seal	Dichtung	
310.010	10994425	Tension plate top	Spannplatte oben	
310.011	0139-4080	Tension bearing top	Spannlager oben	
310.012	0900-0075	Trunnion screw M10	Zapfenschraube M10	
310.013	0908-0410	Tension bearing special 40/80x50	Spannlager spezial 40/80x50	
310.014	0170-7053	Bushing	Buchse	
310.015	0124-8971	Chain wheel Z20	Kettenrad Z20	
310.016	10243825	Locking plate 40-MB8	Sicherungsblech 40-MB8	
310.017	10243821	Groove nut M40x1.5-KM8	Nutmutter M40x1.5-KM8	
310.018	0124-8470	Shaft 45x956	Welle 45x956	
310.019	0124-5060	Flat pulley Dm 144	Flachriemenscheibe Dm 144	
310.020	0174-6492	End piece Dm144	Endstück Dm144	
310.021	0174-6471	Tail ring	Endring	
310.022	0170-8070	Seal	Dichtung	
310.023	0121-1552	Distance pipe 45.2 / 60x141	Distanzrohr 45.2 / 60x141	
310.024	0121-1553	Distance pipe 45.2 / 60x100	Distanzrohr 45.2 / 60x100	
310.025	0901-0760	Groove nut M45x1.5-KM9	Nutmutter M45x1.5-KM9	
310.026	0901-0750	Locking plate 45-MB9	Sicherungsblech 45-MB9	
310.027	0139-4020	Tension plate below	Spannplatte unten	
310.028	0139-4040	Tension bearing below L	Spannlager unten L	
310.029	10355061	Locking ring 40x1.75	Sicherungsring 40x1.75	
310.030	0907-9160	Support disc S40/50x2.5	Stützscheibe S40/50x2.5	
310.031	0134-4051	Chain wheel Z19	Kettenrad Z19	
310.033	11081264	Chain wheel Z44	Kettenrad Z44	

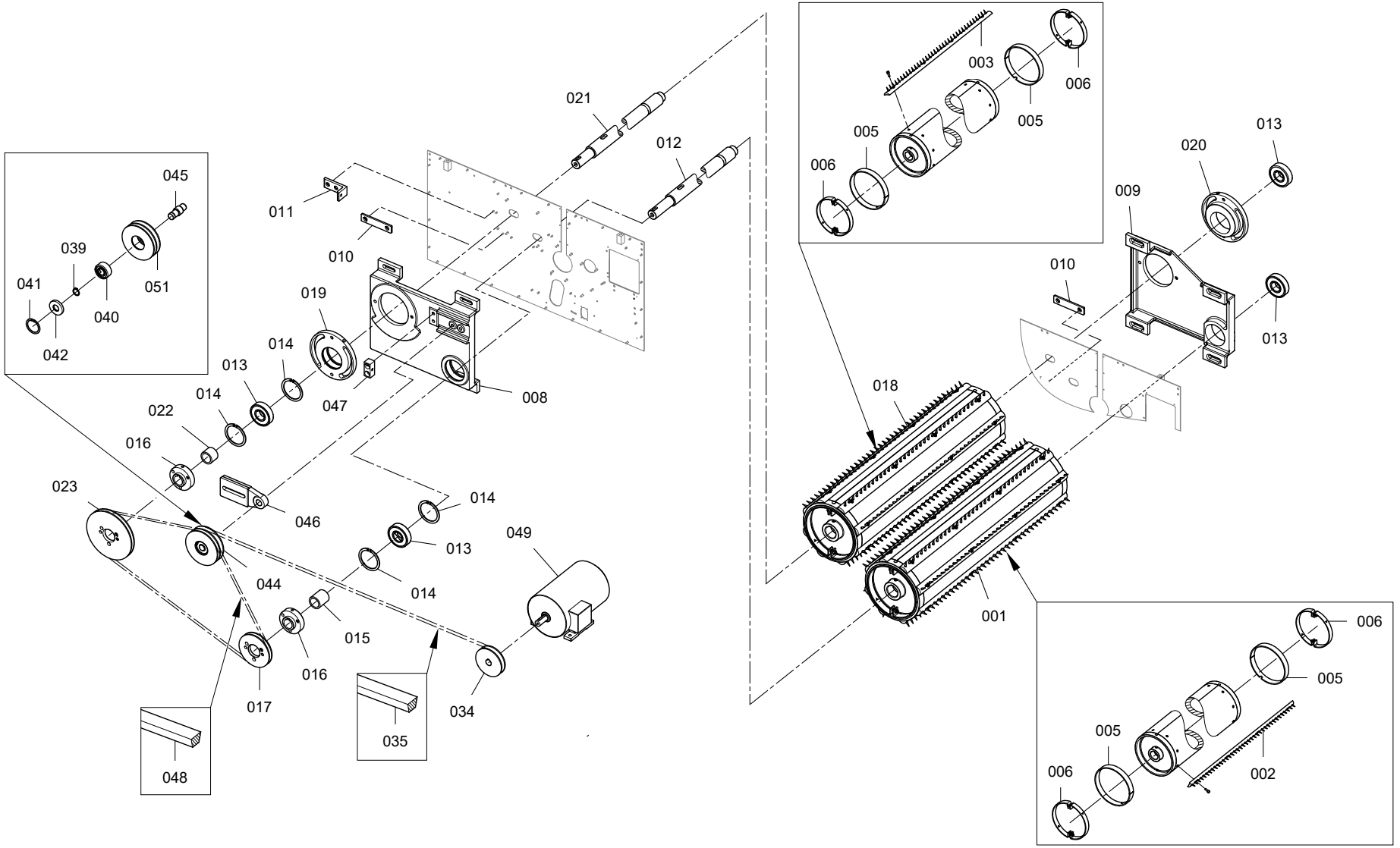


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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
310.033	11081267	Chain wheel Z56	Kettenrad Z56	
310.033	11177859	Chain wheel Z25	Kettenrad Z25	
310.034	11066616	Roller chain 08B-1x129	R-Kette 08B-1x129	
310.035	10488959	Chain link E-08B-1	Kettenglied E-08B-1	
310.036	10984688	Tension lever 90	Spannhebel 90	
310.037	0121-1397	Chain tensioning sprocket Z20	Kettenspannrad Z20	
310.038	0900-9810	Angular ball brg. 20/47x20.6-3204	Schrägkugell. 20/47x20.6-3204	
310.039	0121-0890	Bushing	Buchse	
310.040	10259684	Locking ring 20x1.2	Sicherungsring 20x1.2	
310.041	10355083	Locking ring 47x1.75	Sicherungsring 47x1.75	
310.073	10400941	Lid	Deckel	
310.074	0120-1000	Chain tensioning sprocket Z20	Kettenspannrad Z20	
310.075	11068336	Motor carrier top	Motorträger oben	
310.076	11185774	Geared motor 0,75kw/45	Getriebemotor 0,75kw/45	
310.078	11077108	Frequency converter 1,5/2,2kW 380...480V	Frequenzumrichter 1,5/2,2kW 380...480V	⊕



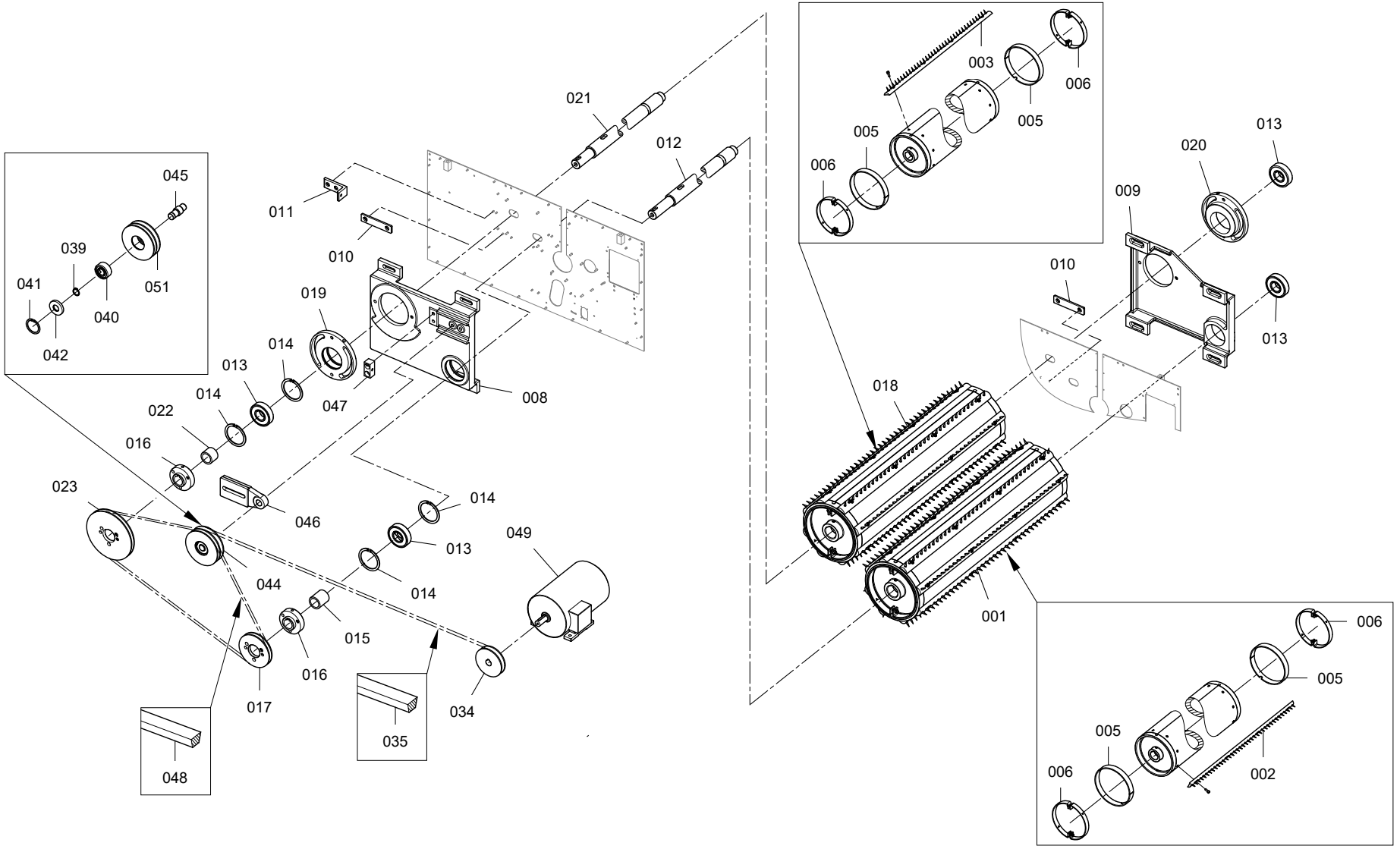
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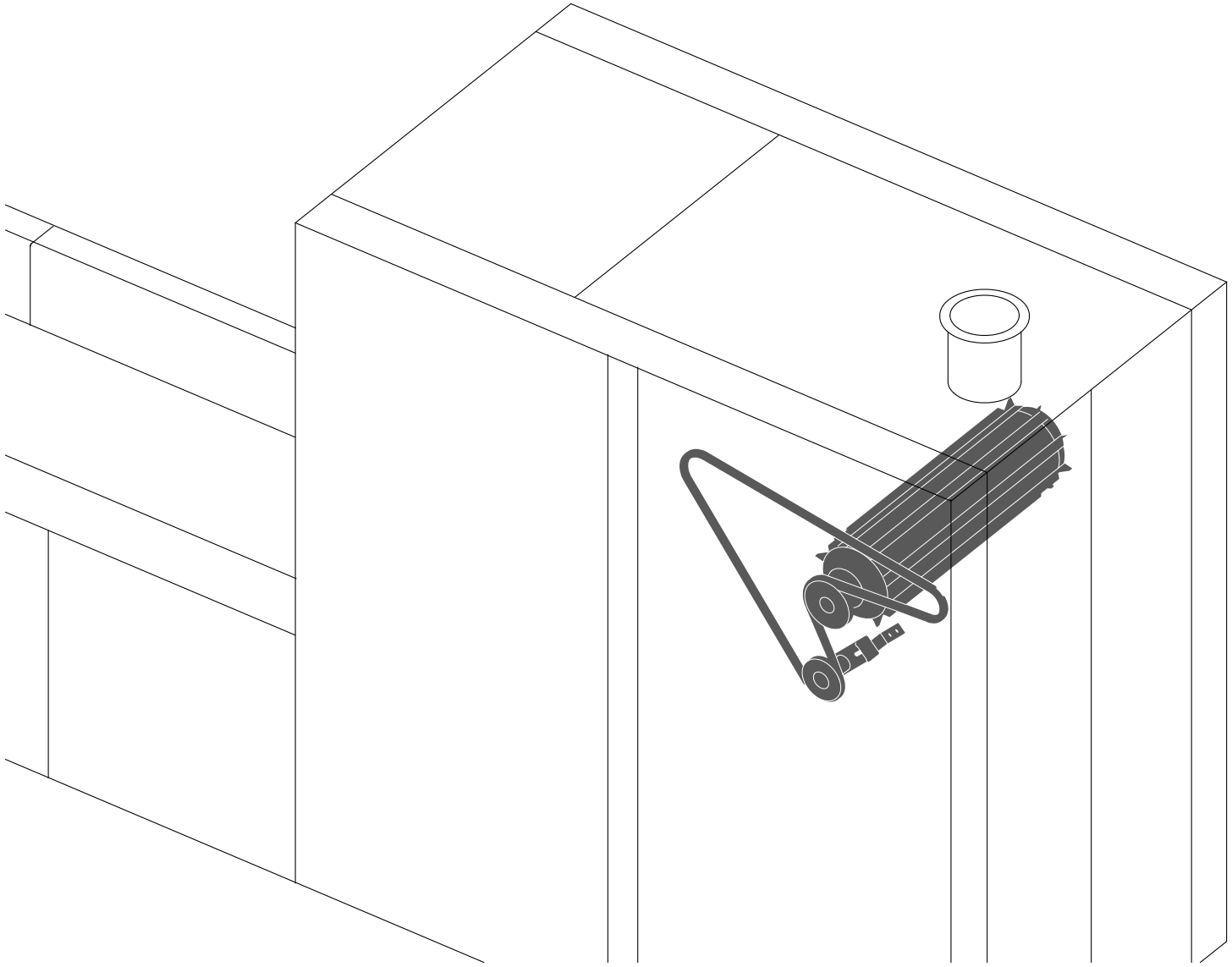
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320.001	11001821	Scraper roller 15	Rückstreifwalze 15	
320.002	0137-4710	Needle bar 37	Nadelstab 37	
320.003	0137-4711	Needle bar 36	Nadelstab 36	
320.005	0170-7413	Seal	Dichtung	
320.006	0124-7874	Clamping tape DM 177	Klemmband DM 177	
320.008	0139-4140	Bearing plate left	Lagerplatte links	
320.009	0139-4160	Bearing plate right	Lagerplatte rechts	
320.010	10978120	Guide plate	Führungsplatte	
320.011	10993054	Tension angle top	Spannwinkel	
320.012	0124-8430	Scraper roller shaft	Rückstreifwalze Welle	
320.013	10471941	Deep-groove ball brg. 30/72x19-6306-2Z	Ri.Kugellager 30/72x19-6306-2Z	
320.014	10472118	Locking ring 72x2.5	Sicherungsring 72x2.5	
320.015	10982074	Bushing	Buchse	
320.016	0170-2020	Slip on hub 30/77x30	Aufstecknabe 30/77x30	
320.017	0944-0260	V-belt pulley SPZ-106x1x42	Keilriemenscheibe SPZ-106x1x42	
320.018	11001630	Clearer roller 15	Putzwalze 15	
320.019	10982067	Cam bushing L	Nocken Buchse L	
320.020	10982132	Cam bushing R	Nocken Buchse R	
320.021	0124-8432	Clearer roller shaft	Putzwalze Welle	
320.022	10982073	Bushing	Buchse	
320.023	10259597	V-belt pulley SPZ-160x1x42	Keilriemenscheibe SPZ-160x1x42	
320.034	0124-4540	Motor pulley DA 94	Motor Riemenscheibe DA 94	
320.034	0124-4541	Motor pulley DA122	Motor Riemenscheibe DA122	
320.035	0908-9900	V-belt HAA/AA 2370	Keilriemen HAA/AA 2370	
320.039	10259684	Locking ring 20x1.2	Sicherungsring 20x1.2	
320.040	0900-9810	Angular ball brg. 20/47x20.6-3204	Schrägkugell. 20/47x20.6-3204	
320.041	10355083	Locking ring 47x1.75	Sicherungsring 47x1.75	
320.042	10998813	Lid	Deckel	
320.044	11004574	Belt tensioning roller DA116	Riemenspannrolle DA116	
320.045	10998799	Tappet	Zapfen	

B 25

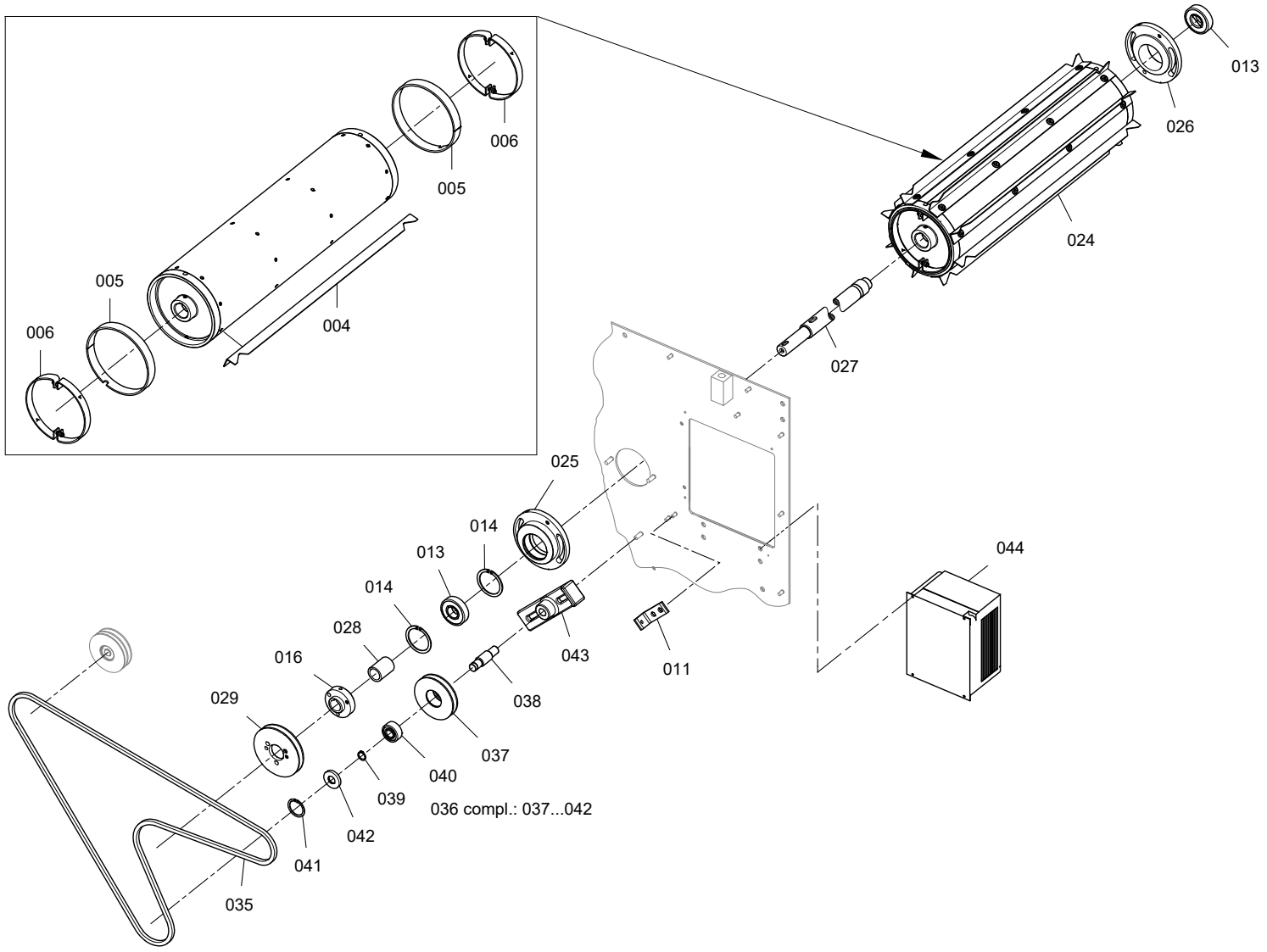


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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
320.046	0134-4040	Belt tension lever	Riemenspannhebel	
320.047	10982066	Tension block	Spannklotz	
320.048	0908-9061	V-belt SPZ 1180	Keilriemen SPZ 1180	
320.049	0990-1675	Motor 0,550kW 3*230/400V50Hz 480	Motor 0,550kW 3*230/400V50Hz 480	
320.051	0124-4621	Belt tensioning roller	Riemenspannrolle	



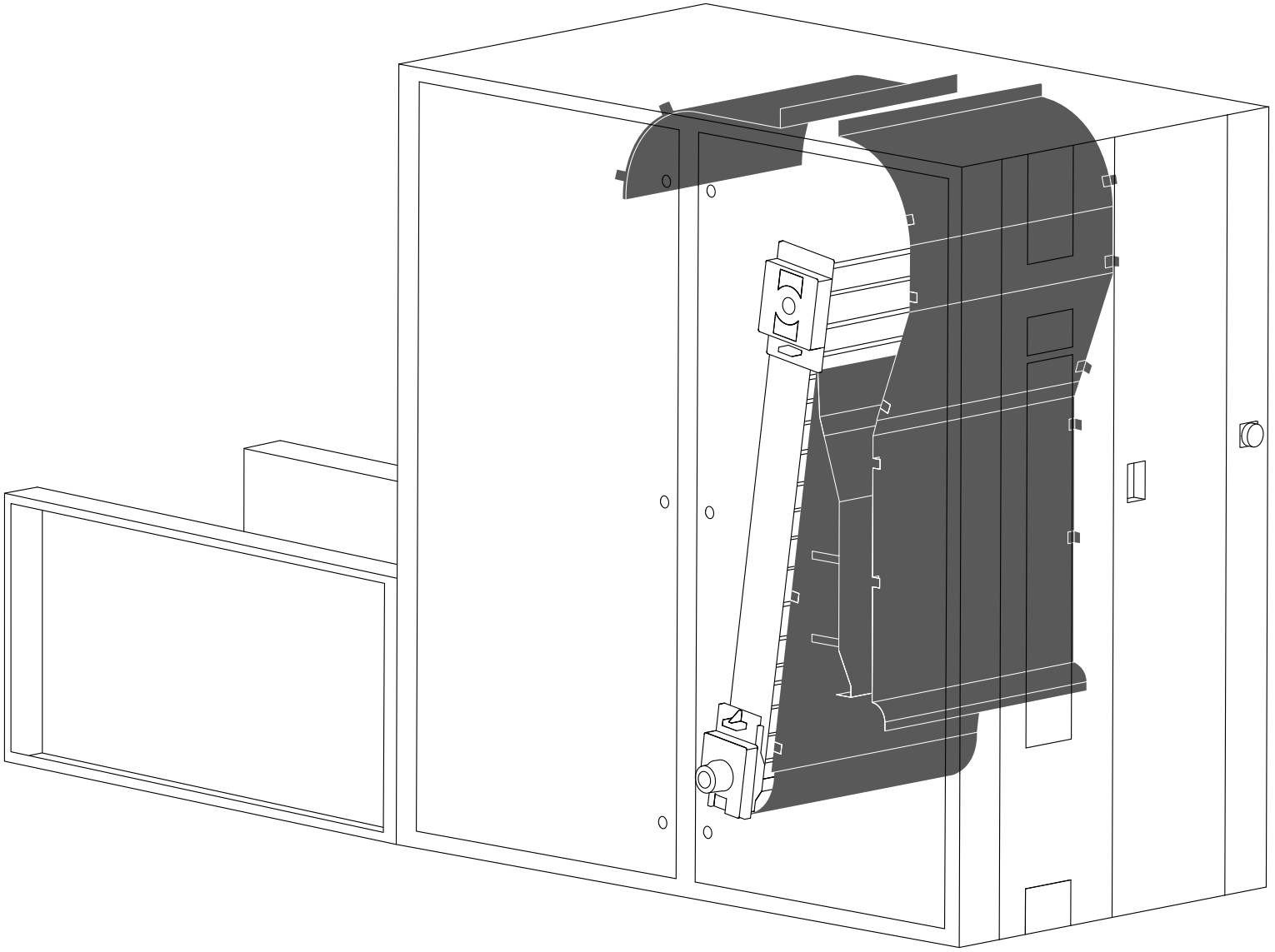
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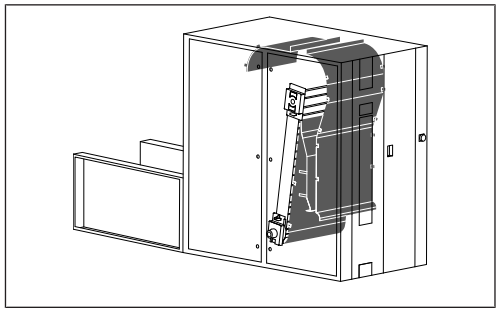
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330.004	0127-8251	Wing	Flügel	
330.005	0170-7413	Seal	Dichtung	
330.006	0124-7874	Clamping tape DM 177	Klemmband DM 177	
330.011	10993054	Tension angle top	Spannwinkel	
330.013	10471941	Deep-groove ball brg. 30/72x19-6306-2Z	Ri.Kugellager 30/72x19-6306-2Z	
330.014	10472118	Locking ring 72x2.5	Sicherungsring 72x2.5	
330.016	0170-2020	Slip on hub 30/77x30	Aufstecknabe 30/77x30	
330.024	11001833	Take-off roller consist of Dm 250	Abnahmewalze aus Dm 250	
330.025	0124-9212	Eccentric bushing left	Exzenterbuchse links	
330.026	0124-9210	Eccentric bushing right	Exzenterbuchse rechts	
330.027	0124-8431	Take-off roller shaft	Abnahmewalze Welle	
330.028	0121-1016	Bushing	Buchse	
330.029	0124-4640	V-belt pulley DA 136	Keilriemenscheibe DA 136	
330.036	0124-2203	Deflection roller consist of DA 116	Umlenkrolle aus DA 116	
330.037	0124-4581	Deflection roller	Umlenkrolle	
330.038	0121-1533	Tappet	Zapfen	
330.039	10259684	Locking ring 20x1.2	Sicherungsring 20x1.2	
330.040	0900-9810	Angular ball brg. 20/47x20.6-3204	Schrägkugell. 20/47x20.6-3204	
330.041	10355083	Locking ring 47x1.75	Sicherungsring 47x1.75	
330.042	10400941	Lid	Deckel	
330.043	0124-4560	Stretch support	Spannsupport	
330.044	11077108	Frequency converter 1,5/2,2kW 380...480V	Frequenzumrichter 1,5/2,2kW 380...480V	⊕

B 25



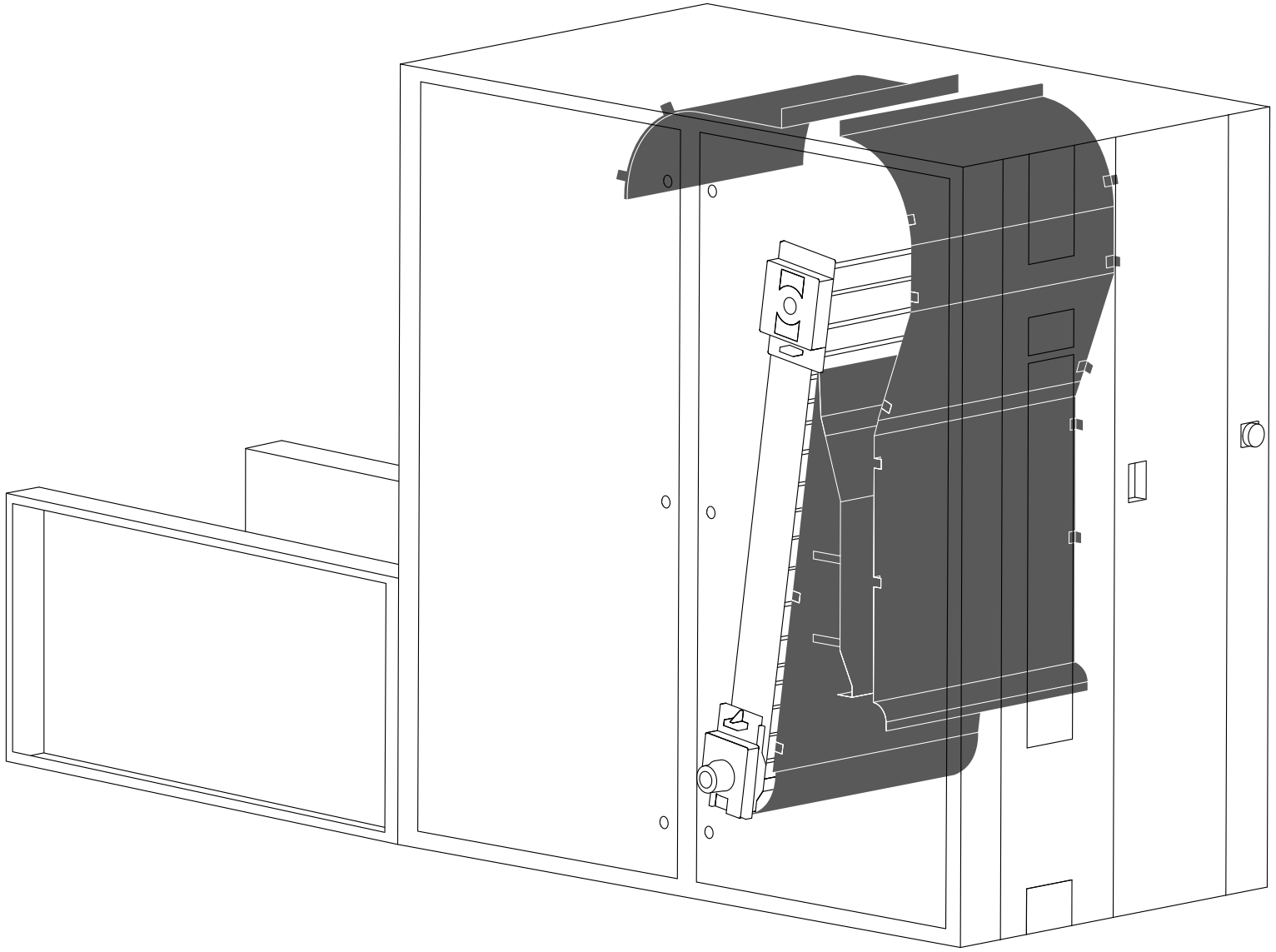
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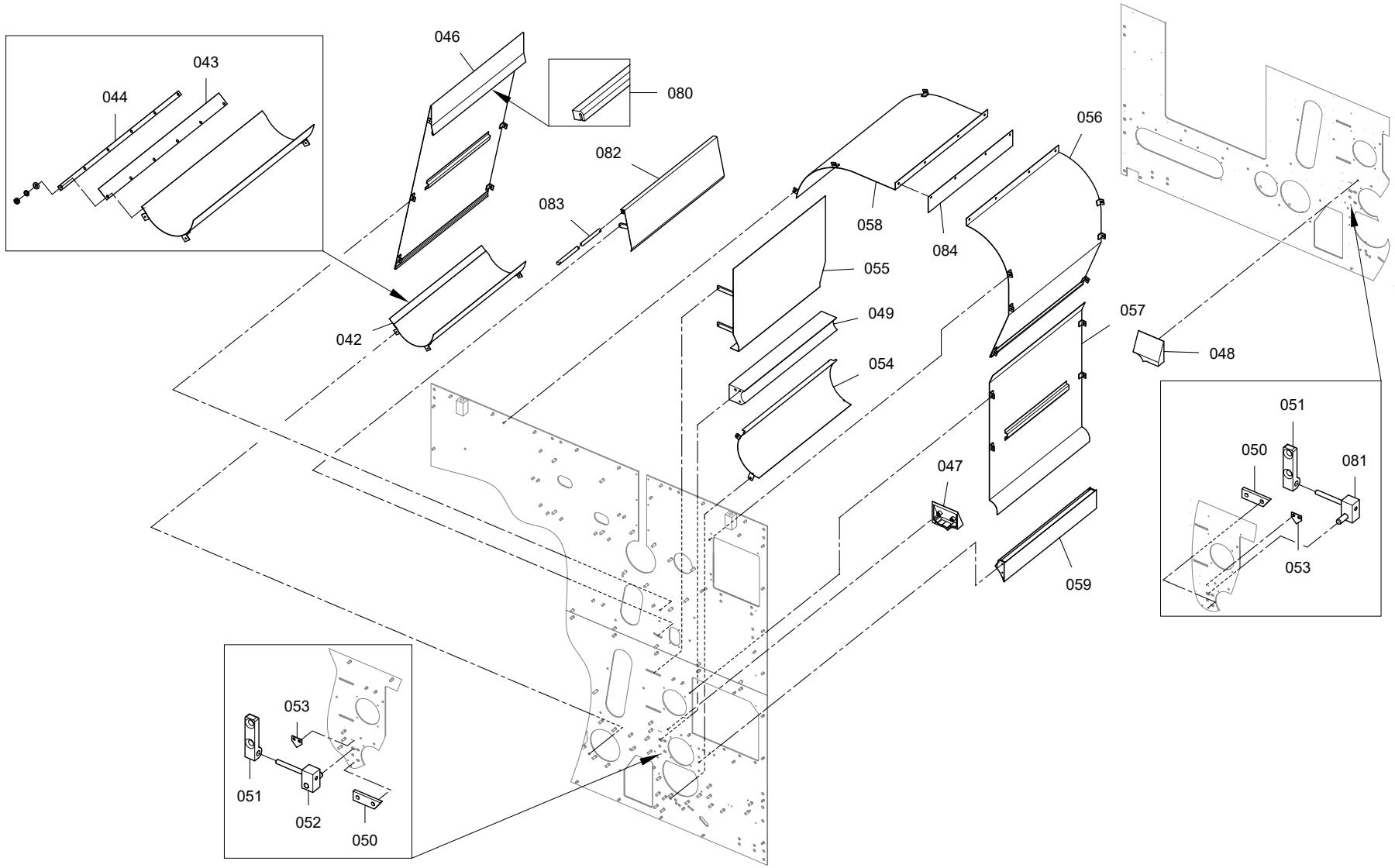
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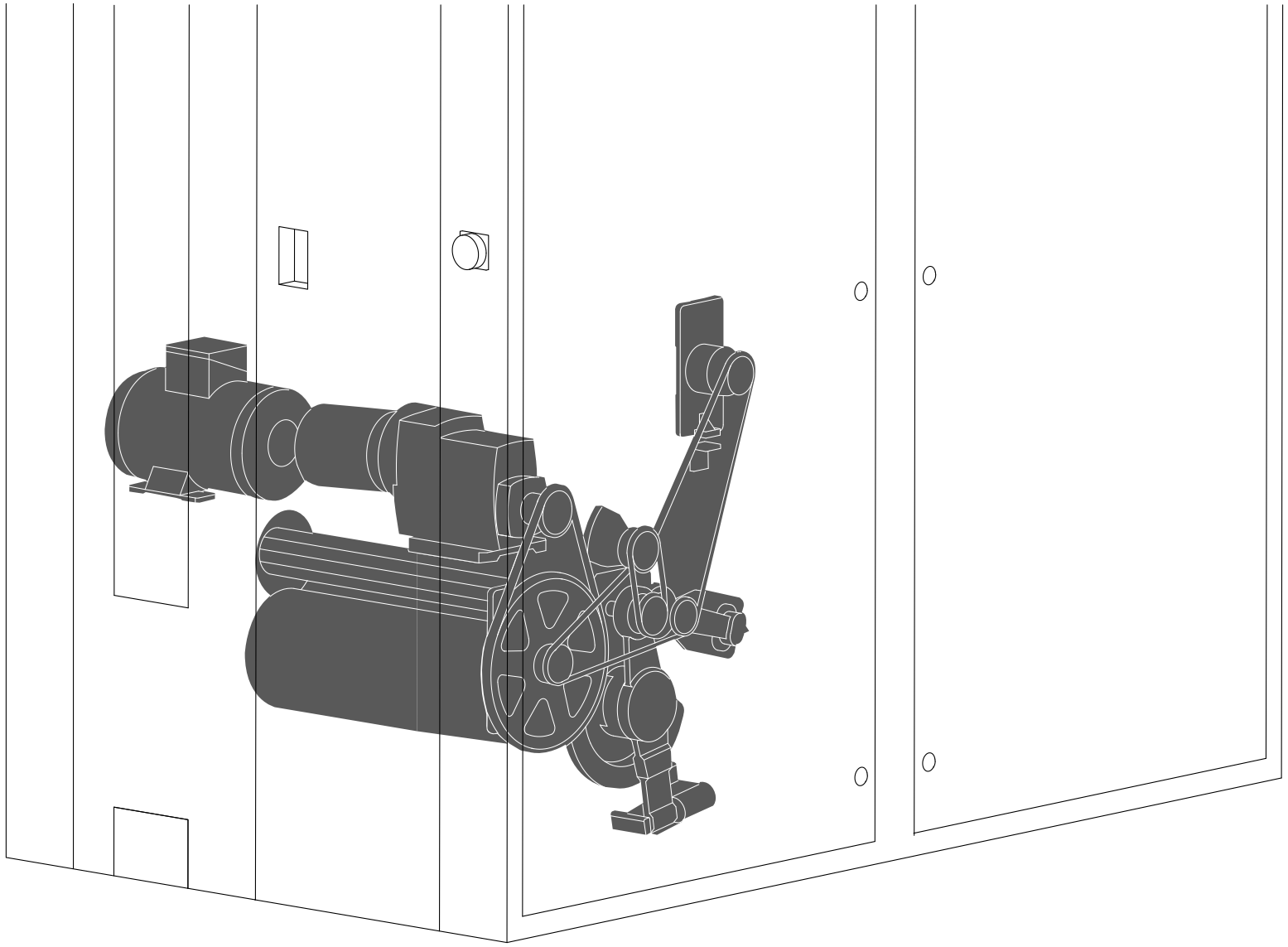
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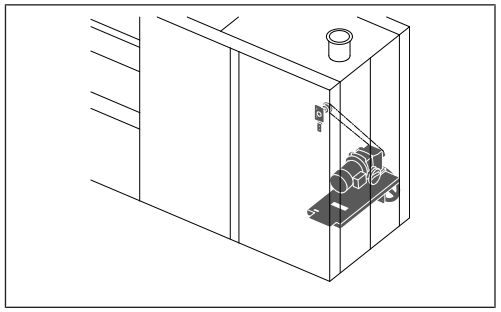
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
410.042	0129-5376	Collecting basin complete	Auffangwanne komplett	
410.043	0121-1370	Cover strips	Abdeckstreifen	
410.044	0121-1371	Cover bar	Deckleiste	
410.046	0129-6210	Duct nose consist of	Schachtnase aus	
410.047	0124-5040	Insert left	Einsatz links	
410.048	0124-5020	Insert right	Einsatz rechts	
410.049	0127-5740	Feed traverse	Einlauftraverse	
410.050	0120-8097	Guide	Führung	
410.051	10993983	Support	Abstützung	
410.052	0124-5351	Tension rod left	Zuganker links	
410.053	0121-1473	Indicator	Zeiger	
410.054	0127-8450	Floor grid sheet	Rost Blech	
410.055	0127-8474	Chamber wall	Schachtwand	
410.056	0127-8490	Chute sheet O	Schacht Blech O	
410.057	0129-5050	Chute sheet U	Schacht Blech U	
410.058	0124-8830	Waste piece	Abgangstück	
410.059	0124-9070	Wedge shaped insert consist of	Spickel aus	
410.080	10491014	Profile 9.5x12x1...2-PVC-P,E	Profil 9.5x12x1...2-PVC-P,E	
410.081	0124-5350	Tension rod right	Zuganker rechts	
410.082	10999528	Sliding sheet	Gleitblech	
410.083	0121-1910	Guide rod	Führungsstange	
410.084	0120-8130	Sliding sheet	Gleitblech	

B 25

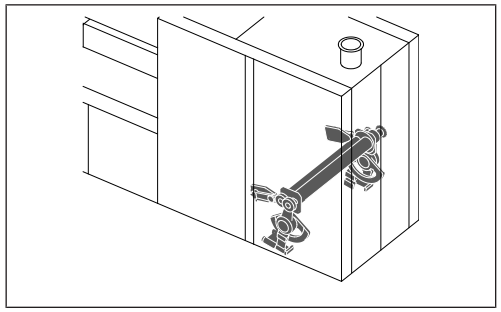


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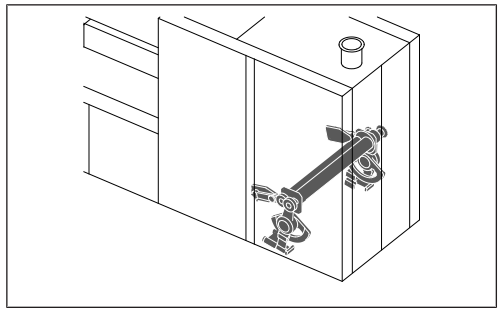
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510

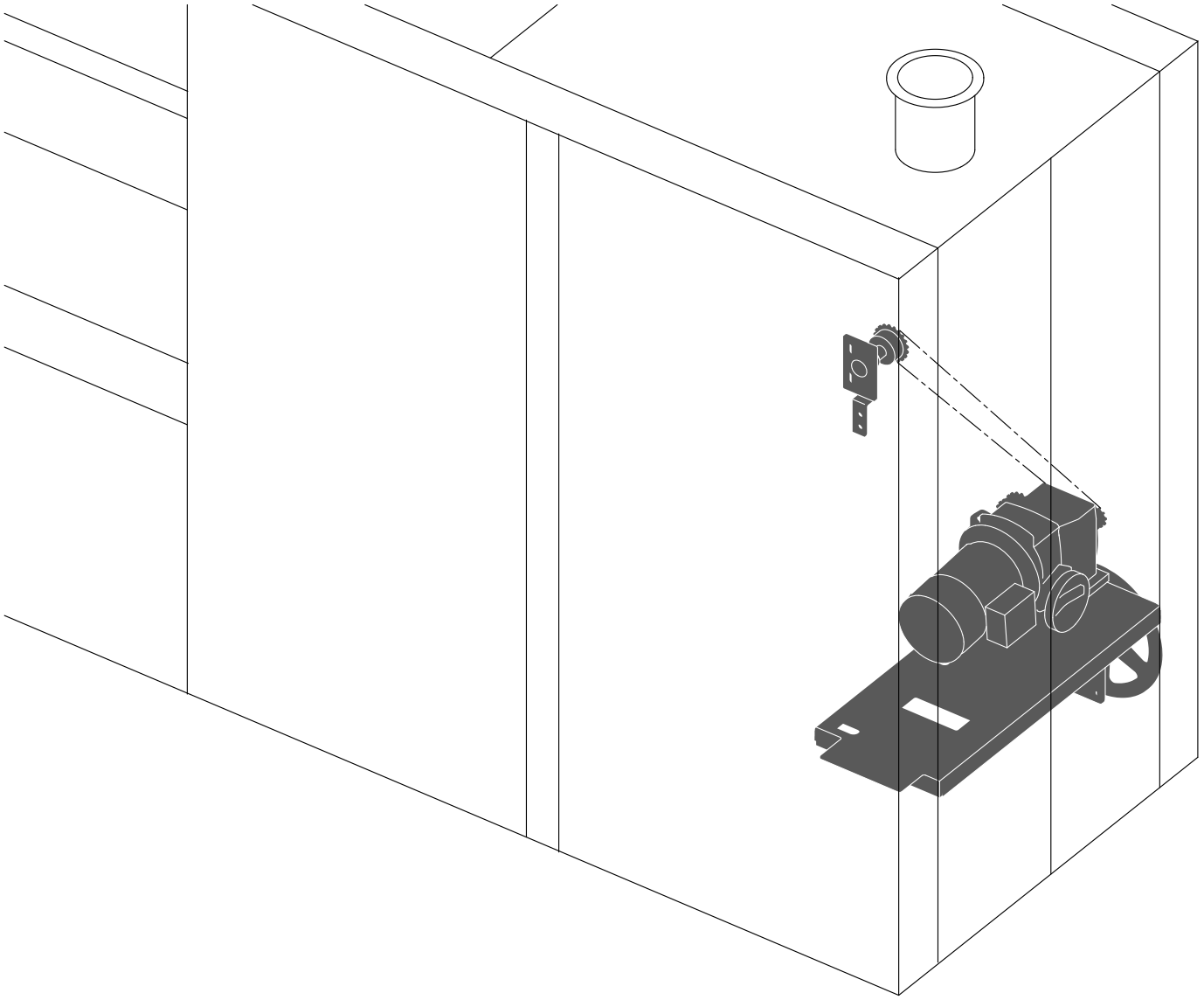


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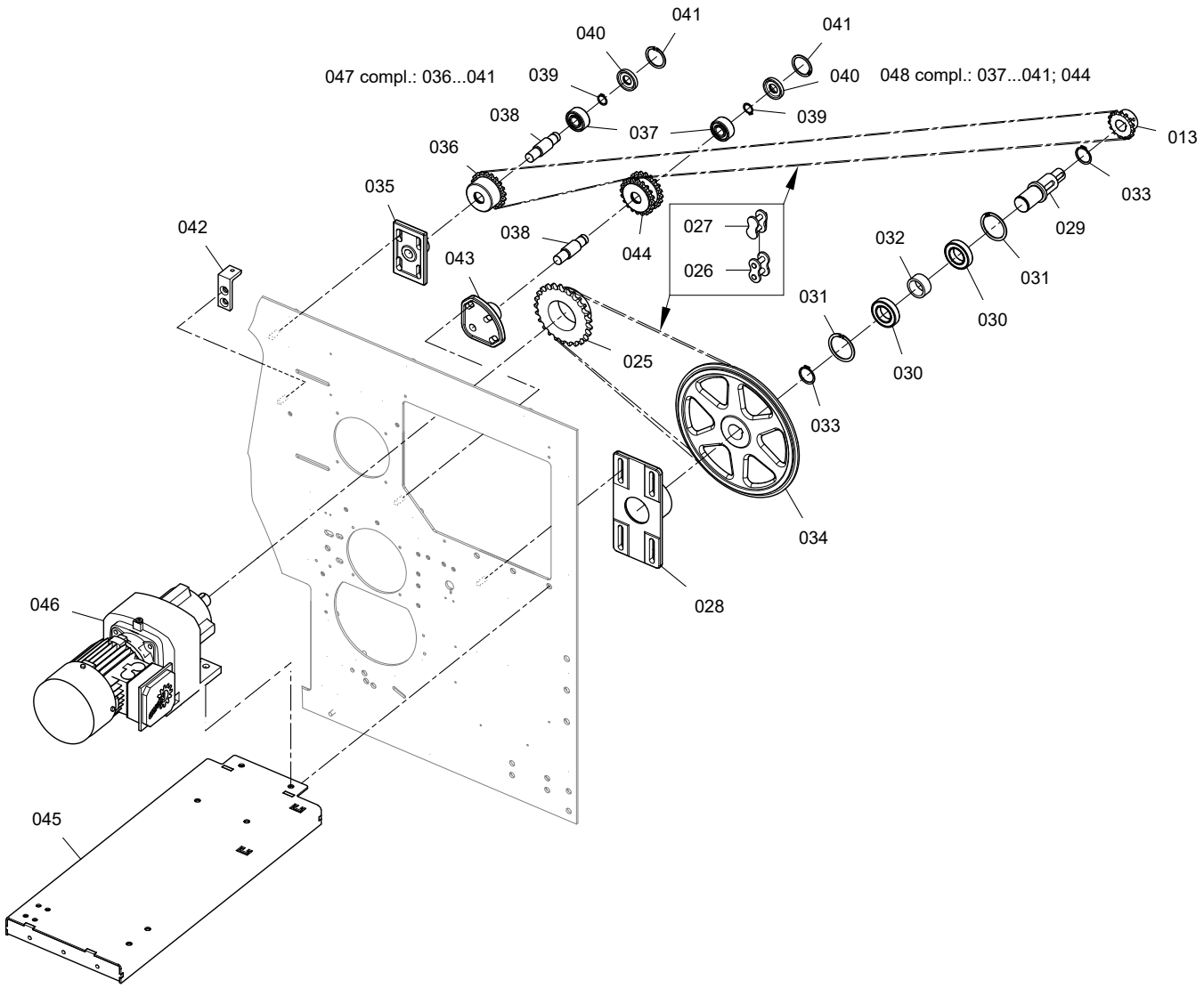


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Serial No./Serien-Nr. : 40023351-95 | Date/Datum : 19.09.2021



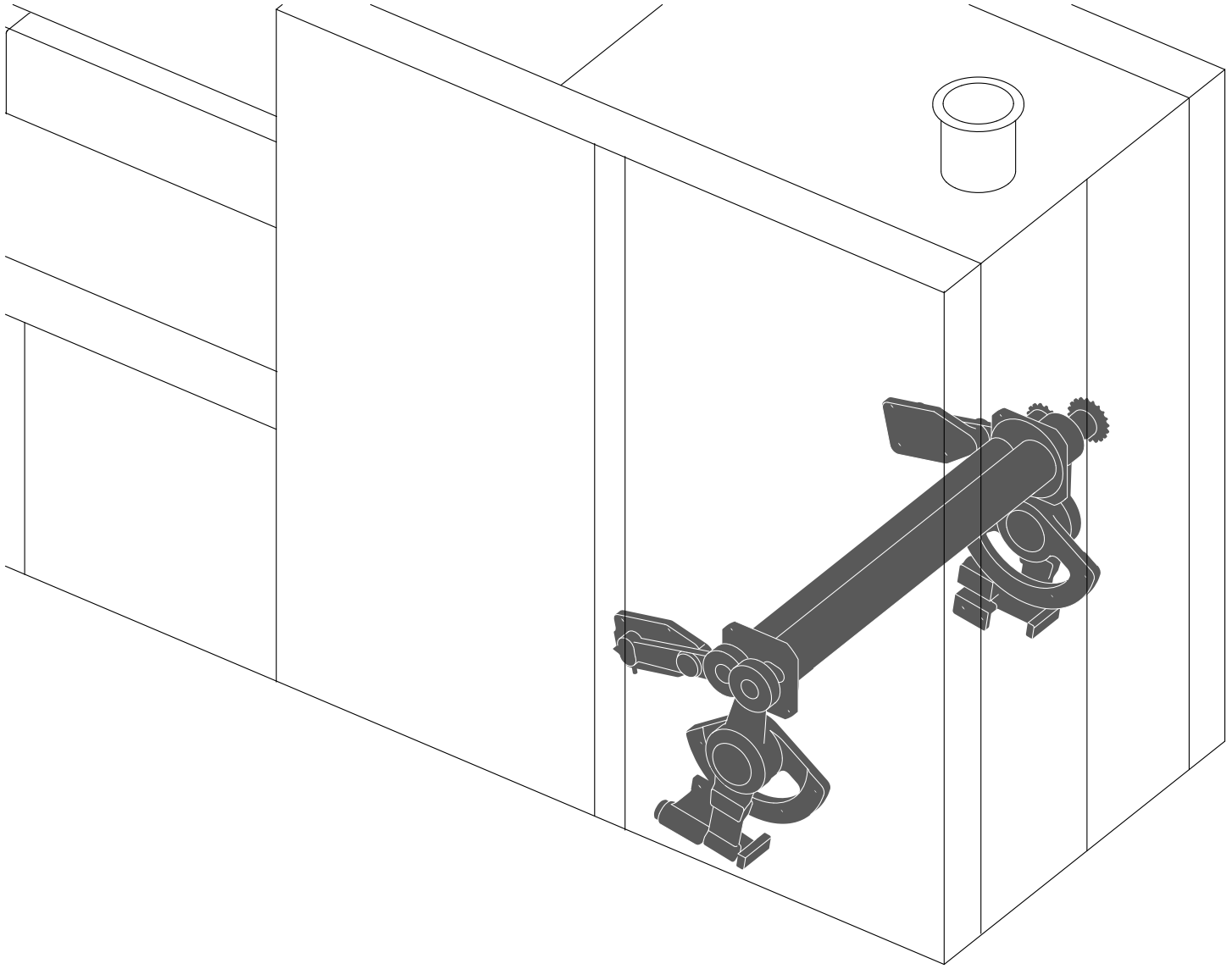
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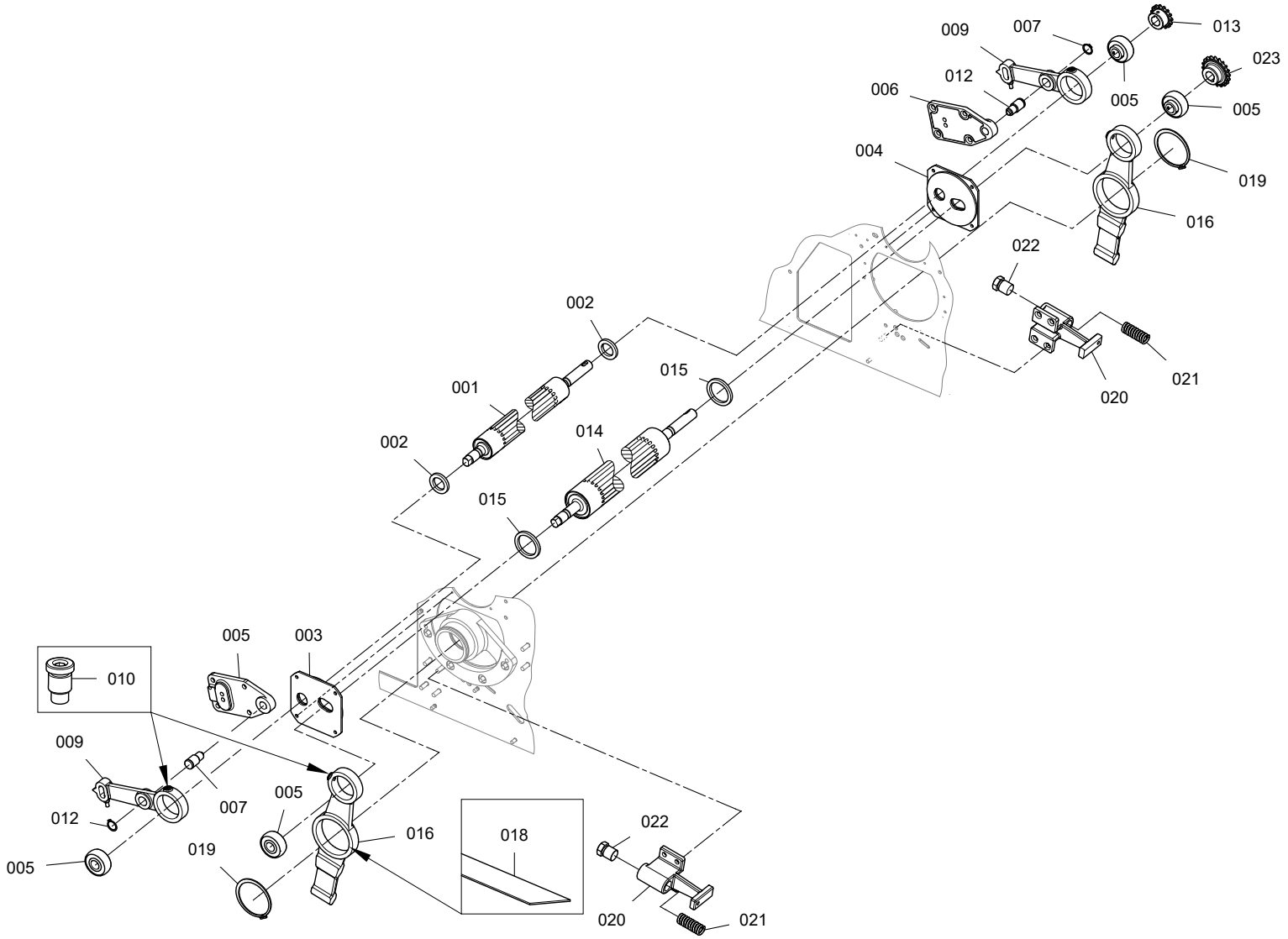
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
510.013	0121-1394	Chain wheel B15Z08B-1	Kettenrad B15Z08B-1	
510.025	11177859	Chain wheel Z25	Kettenrad Z25	
510.026	10551777	Roller chain 08B-1x99	R-Kette 08B-1x99	
510.026	11066612	Roller chain 08B-1x35	R-Kette 08B-1x35	
510.026	11066618	Roller chain 08B-1x151	R-Kette 08B-1x151	
510.027	10488959	Chain link E-08B-1	Kettenglied E-08B-1	
510.028	0137-4021	Tension bearing	Spannlager	
510.029	0121-1737	Shaft	Welle	
510.030	0901-0951	Deep-groove ball brg. 35/62x14-6007-2RS	Ri.Kugellager 35/62x14-6007-2RS	
510.031	10355086	Locking ring 62x2	Sicherungsring 62x2	
510.032	0121-1754	Distance bush	Distanzbüchse	
510.033	10355060	Locking ring 35x1.5	Sicherungsring 35x1.5	
510.034	0077-0222	Chain wheel B76Z08B-1	Kettenrad B76Z08B-1	
510.035	10990920	Stretch support	Spannsupport	
510.036	0121-1397	Chain tensioning sprocket Z20	Kettenspannrad Z20	
510.037	0900-9810	Angular ball brg. 20/47x20.6-3204	Schrägkugell. 20/47x20.6-3204	
510.038	0121-1533	Tappet	Zapfen	
510.039	10259684	Locking ring 20x1.2	Sicherungsring 20x1.2	
510.040	10400941	Lid	Deckel	
510.041	10355083	Locking ring 47x1.75	Sicherungsring 47x1.75	
510.042	10993054	Tension angle top	Spannwinkel	
510.043	0124-4720	Pusher support	Schieber Support	
510.044	0121-1396	Chain tensioning sprocket Z20	Kettenspannrad Z20	
510.045	11099313	Motor carrier below	Motorträger unten	
510.046	11185774	Geared motor 0,75kw/45	Getriebemotor 0,75kw/45	
510.047	0120-1001	Chain tensioning sprocket Z20	Kettenspannrad Z20	
510.048	0120-1002	Chain tensioning sprocket Z20	Kettenspannrad Z20	

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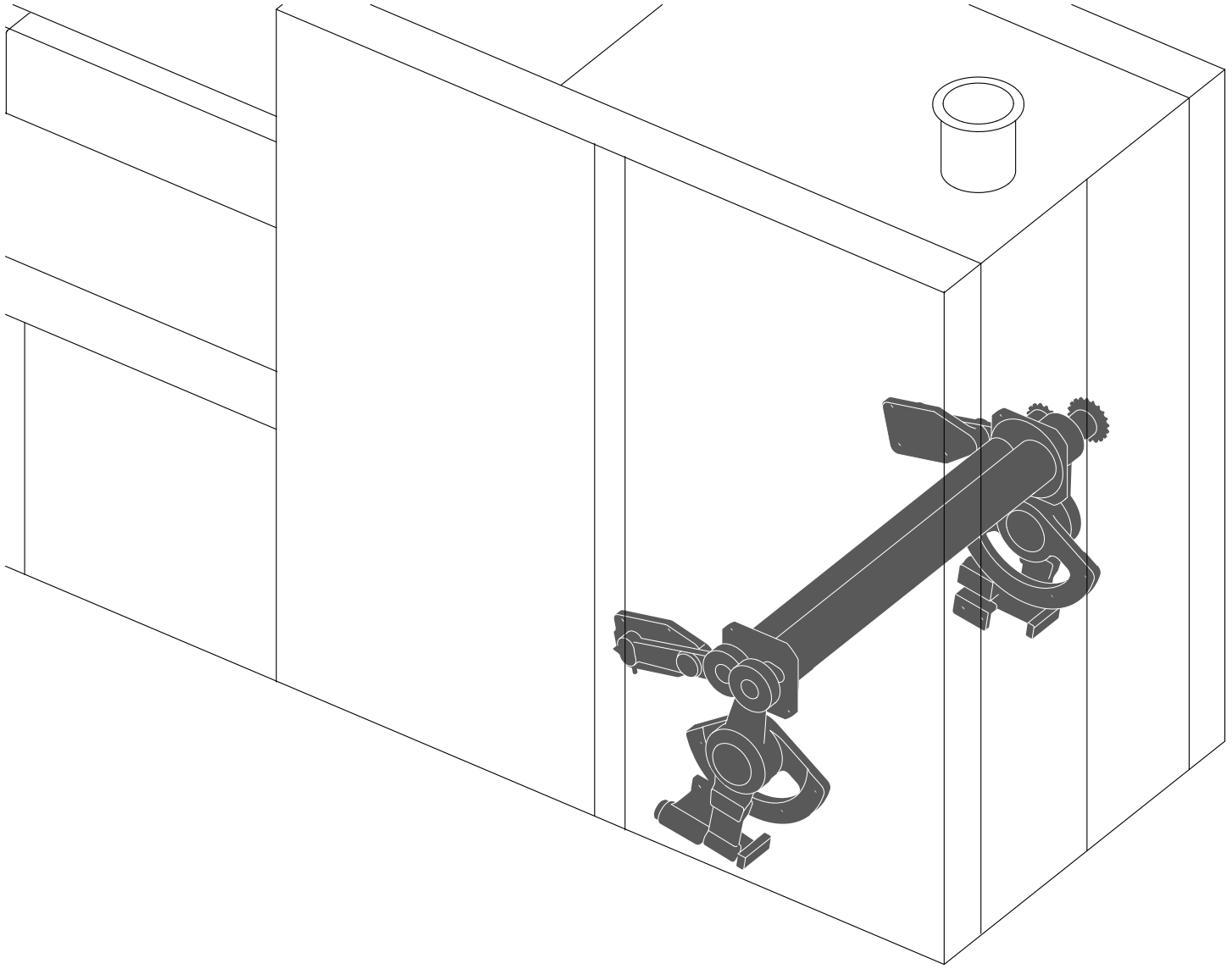
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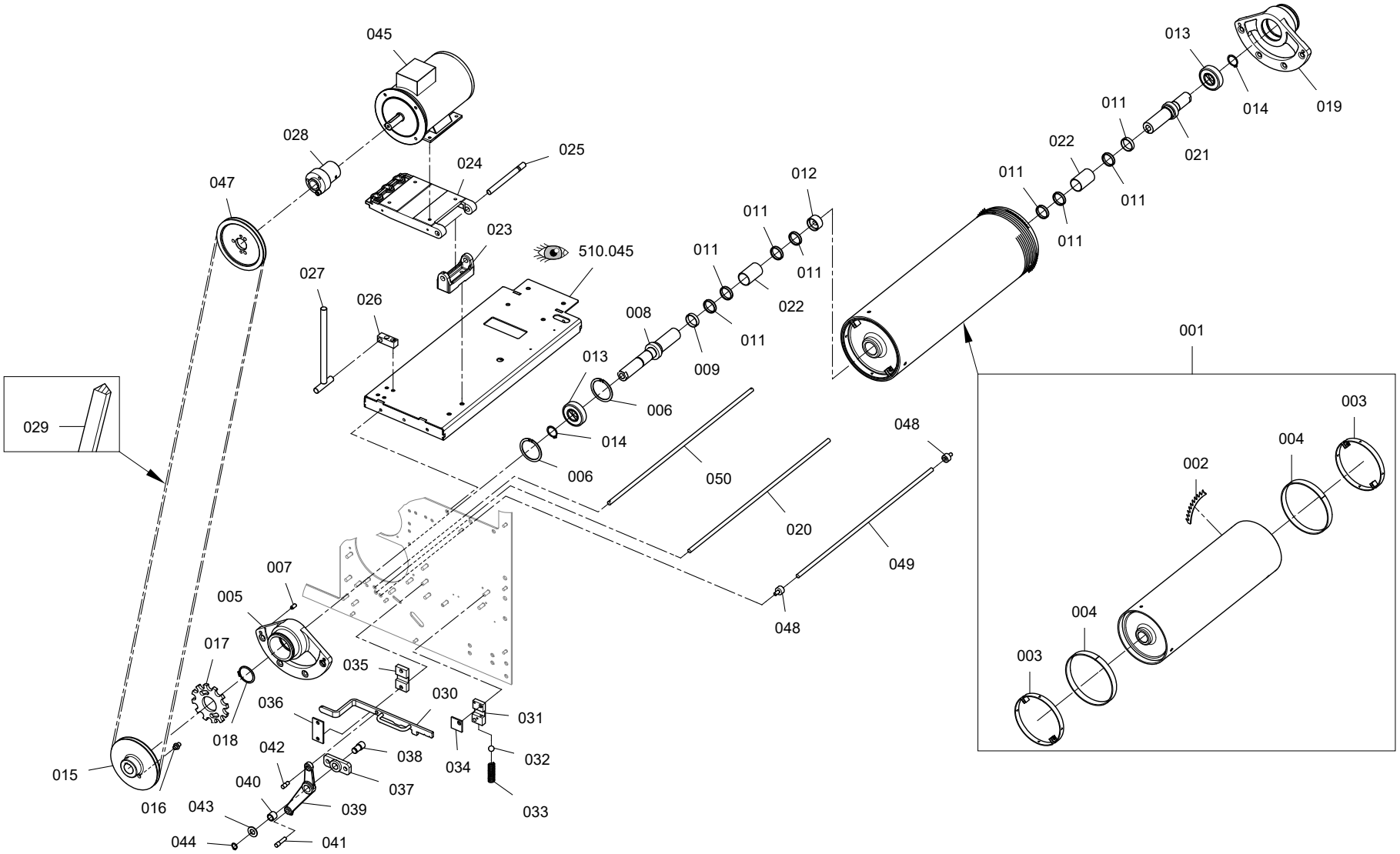
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
520.001	0127-8531	Feed roller Dm 60	Speisewalze Dm 60	
520.002	0170-4691	Felt seal 55/36x7mm	Filzdichtung 55/36x7mm	
520.003	10986366	Lid left	Deckel links	
520.004	10986327	Lid right	Deckel rechts	
520.005	10443117	Tension bearing 25/68x35	Spannlager 25/68x35	
520.006	10994049	Cylinder lever bearing	Zylinderhebel Lager	
520.007	0121-1530	Bearing pivot	Lagerzapfen	
520.009	0157-1742	Cylinder lever	Zylinderhebel	
520.010	0900-0075	Trunnion screw M10	Zapfenschraube M10	
520.012	10259649	Locking ring 25x1.2	Sicherungsring 25x1.2	
520.013	0121-1394	Chain wheel B15Z08B-1	Kettenrad B15Z08B-1	
520.014	0127-8530	Feed roller Dm 80	Speisewalze Dm 80	
520.015	0170-4690	Seal D74/58x7mm	Dichtung D74/58x7mm	
520.016	0127-5620	Cylinder lever	Zylinderhebel	
520.018	0170-7790	Sliding tape	Gleitband	
520.019	10472167	Locking ring 100x3	Sicherungsring 100x3	
520.020	10985497	Tension bearing	Spannlager	
520.021	0120-6715	Pressure spring 5x22x72	Druckfeder 5x22x72	
520.022	0150-3773	Screw 30/2X31	Schraube 30/2X31	
520.023	0124-8970	Chain wheel Z20	Kettenrad Z20	

B 25

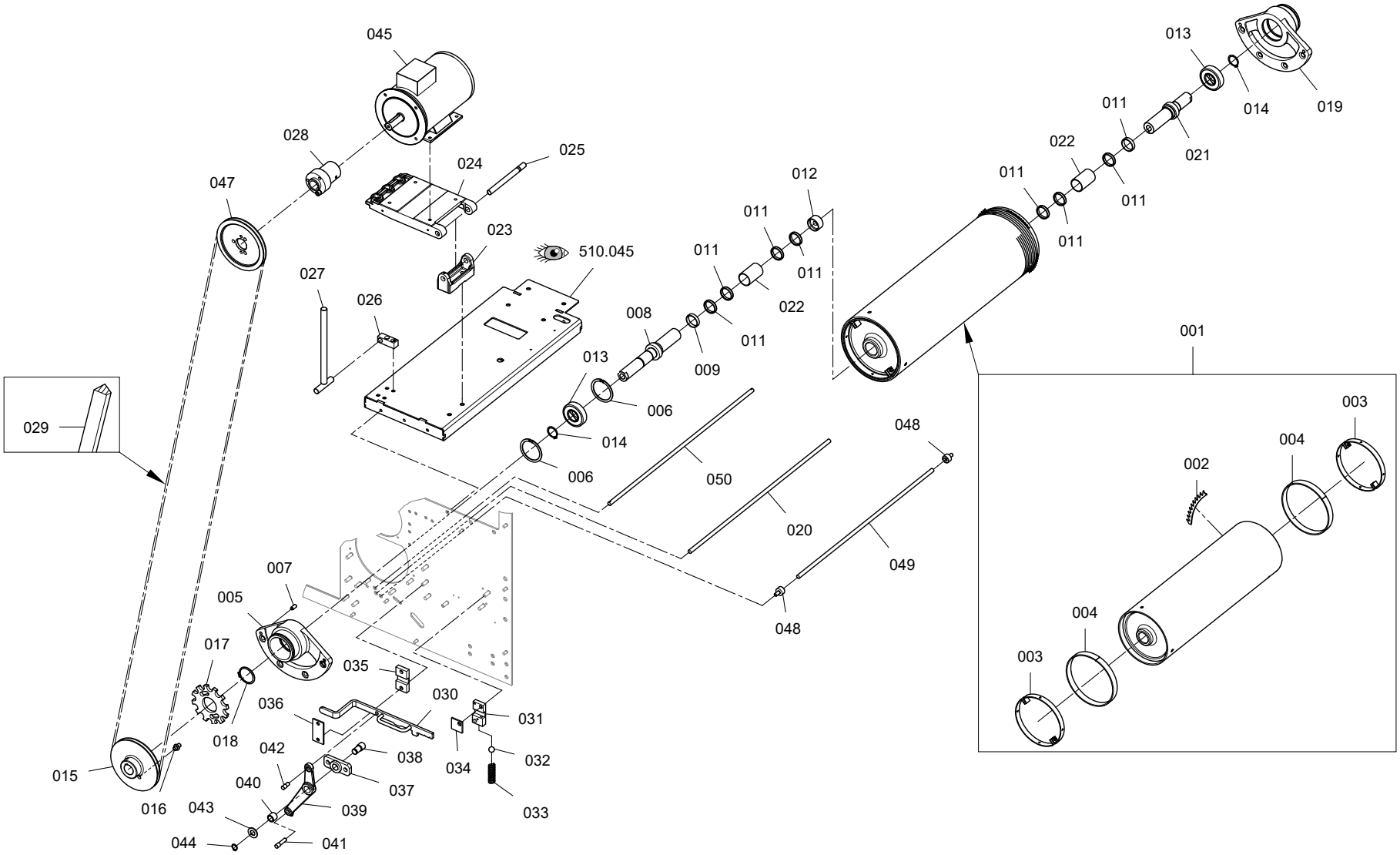


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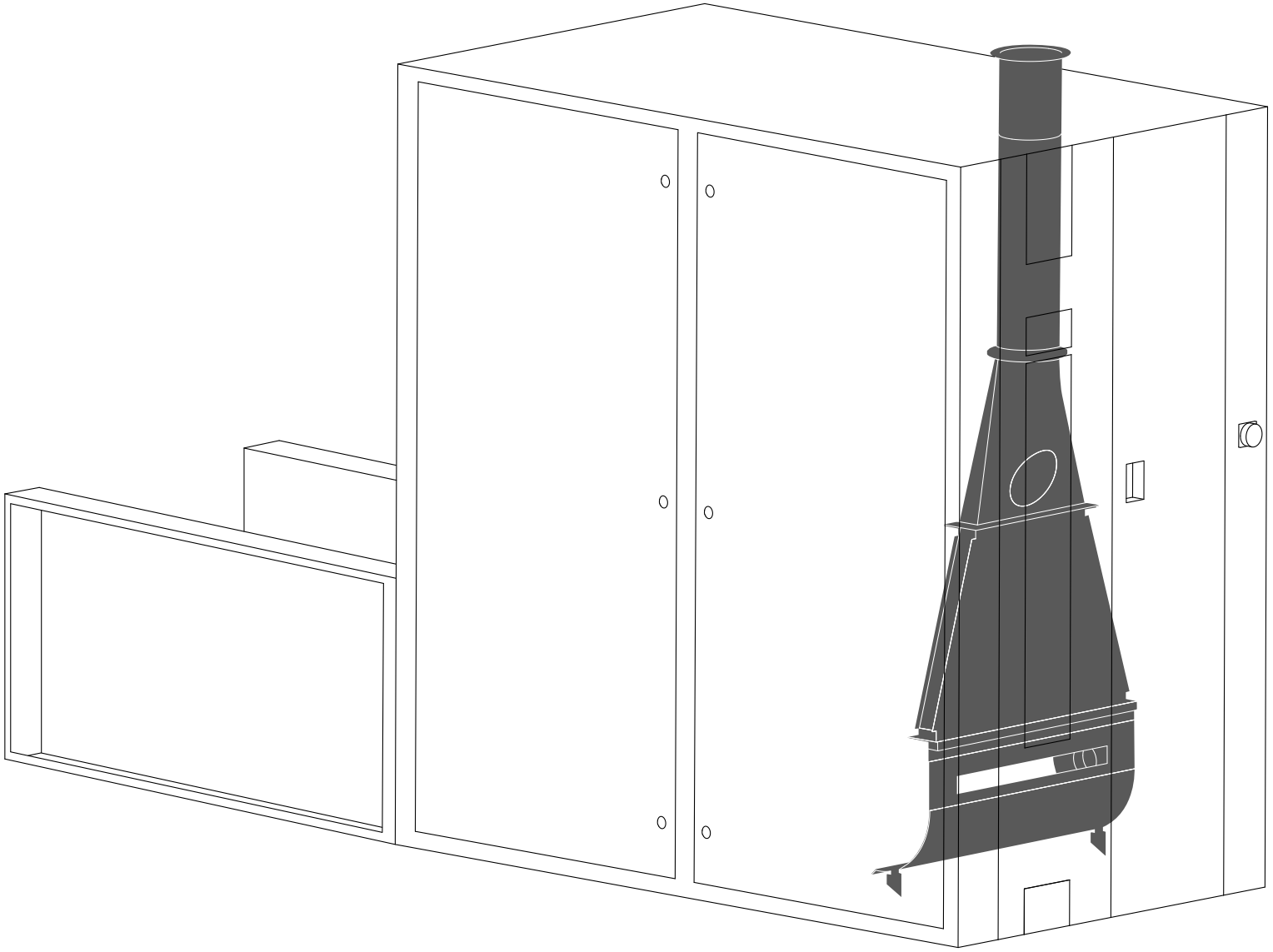
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
530.001	0129-7305	Opening roller R-10/10	Auflösewalze R-10/10	
530.001	11132319	Opening roller R-10/10	Auflösewalze R-10/10	
530.002	0907-9601	Card clothing B21010FX2,5	Garnitur B21010FX2,5	
530.003	0124-7872	Clamping tape dm 217	Klemmband dm 217	
530.004	0170-7414	Seal l=694	Dichtung l=694	
530.005	10993994	Drum head left	Walzenlager links	
530.006	10355088	Locking ring 80x2.5	Sicherungsring 80x2.5	
530.007	10982528	Centering pin	Zentrierung Stift	
530.008	0174-5374	Bearing pivot left	Lagerzapfen links	
530.009	0170-5631	Distance ring 40/45x10	Distanzring 40/45x10	
530.011	10436109	Tension element 40/45x8	Spannelement 40/45x8	
530.012	0121-0530	Tension nut	Spannmutter	
530.013	10435915	Deep-groove ball brg. 35/80x21-6307-2RS	Ri.Kugellager 35/80x21-6307-2RS	
530.014	10355060	Locking ring 35x1.5	Sicherungsring 35x1.5	
530.015	0127-5520	V-belt pulley SPZ DA184	Keilriemenscheibe SPZ DA184	
530.016	10982407	Guide bolt	Führungsbolzen	
530.017	10052085	Locking device washer	Arretierung Scheibe	
530.018	10472169	Locking ring 55x2	Sicherungsring 55x2	
530.019	10994025	Drum head right	Walzenlager rechts	
530.020	0121-1731	Protecting profile	Schutzprofil	
530.021	0174-5372	Bearing pivot right	Lagerzapfen rechts	
530.022	0150-4095	Distance bush	Distanzbüchse	
530.023	10990818	Support	Support	
530.024	10993997	Motor plate	Motorplatte	
530.025	0121-1730	Shaft	Welle	
530.026	0121-1710	Bearing	Lager	
530.027	10981729	Spindle consist of	Spindel aus	
530.028	0124-4680	Slip on hub 28 77x108	Aufstecknabe 28 77x108	
530.029	10427695	V-belt SPZ 1637	Keilriemen SPZ 1637	
530.030	10987105	Catch lever	Nase Hebel	



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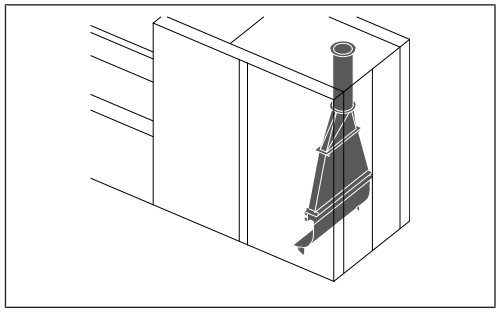
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
530.031	10982842	Guide	Führung	
530.032	0900-0680	Ball 6.35-III	Kugel 6.35-III	
530.033	0710-2910	Pressure spring 1x5x20	Druckfeder 1x5x20	
530.034	10976923	Plate below	Platte unten	
530.035	10982527	Guide top	Führung oben	
530.036	10976516	Plate top	Platte oben	
530.037	0170-2042	Bearing	Lager	
530.038	0121-1750	Tappet	Zapfen	
530.039	10990933	Lock lever	Verriegelungshebel	
530.040	0641-0942	Bushing J18/24x20	Buchse J18/24x20	
530.041	0121-1752	Stud	Bolzen	
530.042	0121-1751	Stud	Bolzen	
530.043	0121-1753	Distance ring	Distanzring	
530.044	10355053	Locking ring 18x1.2	Sicherungsring 18x1.2	
530.045	11166804	Motor 2.2 kW 50 Hz	Motor 2.2 kW 50 Hz	
530.047	10259680	V-belt pulley SPZ-118x1x42	Keilriemenscheibe SPZ-118x1x42	
530.048	0121-1733	Support stud	Stützzapfen	
530.049	0121-1736	Protecting profile	Schutzprofil	
530.050	0121-1917	Protecting profile	Schutzprofil	

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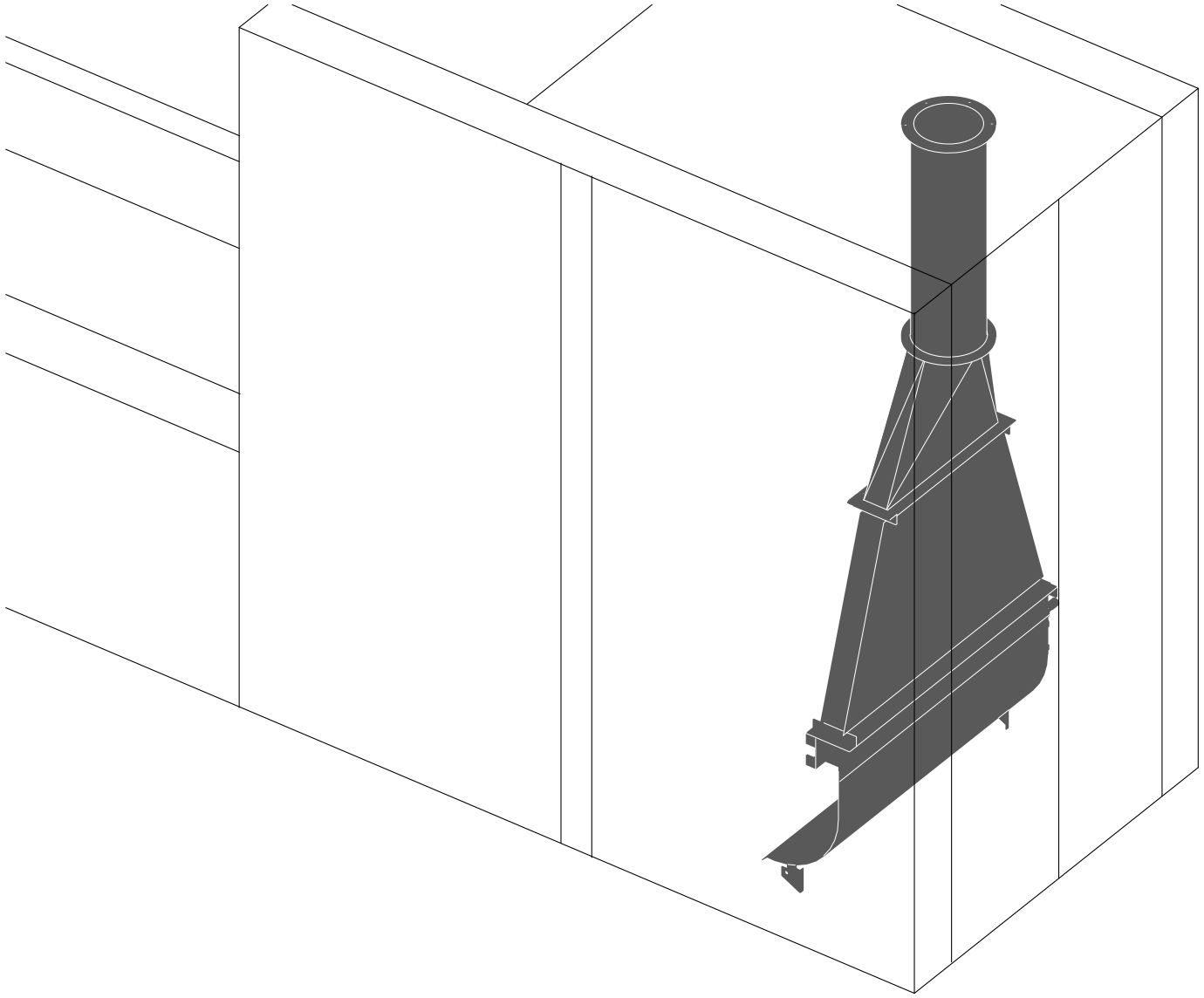
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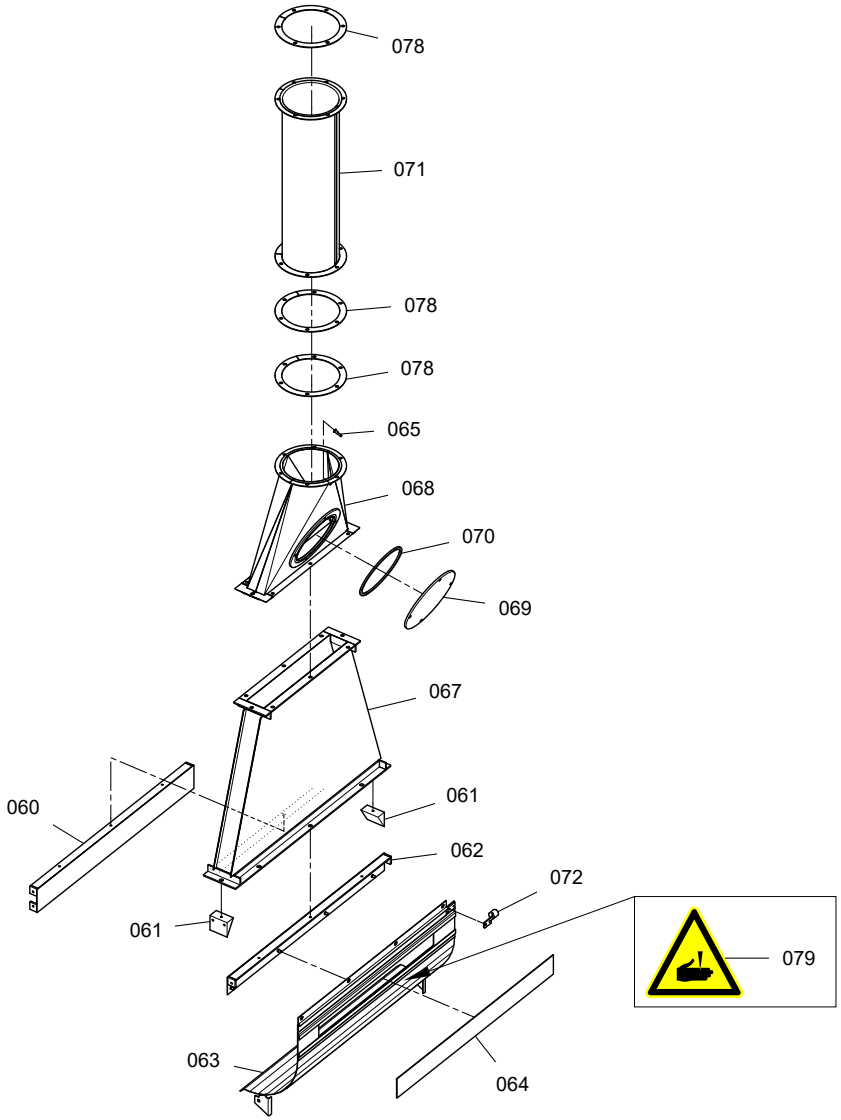
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Serial No./Serien-Nr. : 40023351-95 | Date/Datum : 19.09.2021

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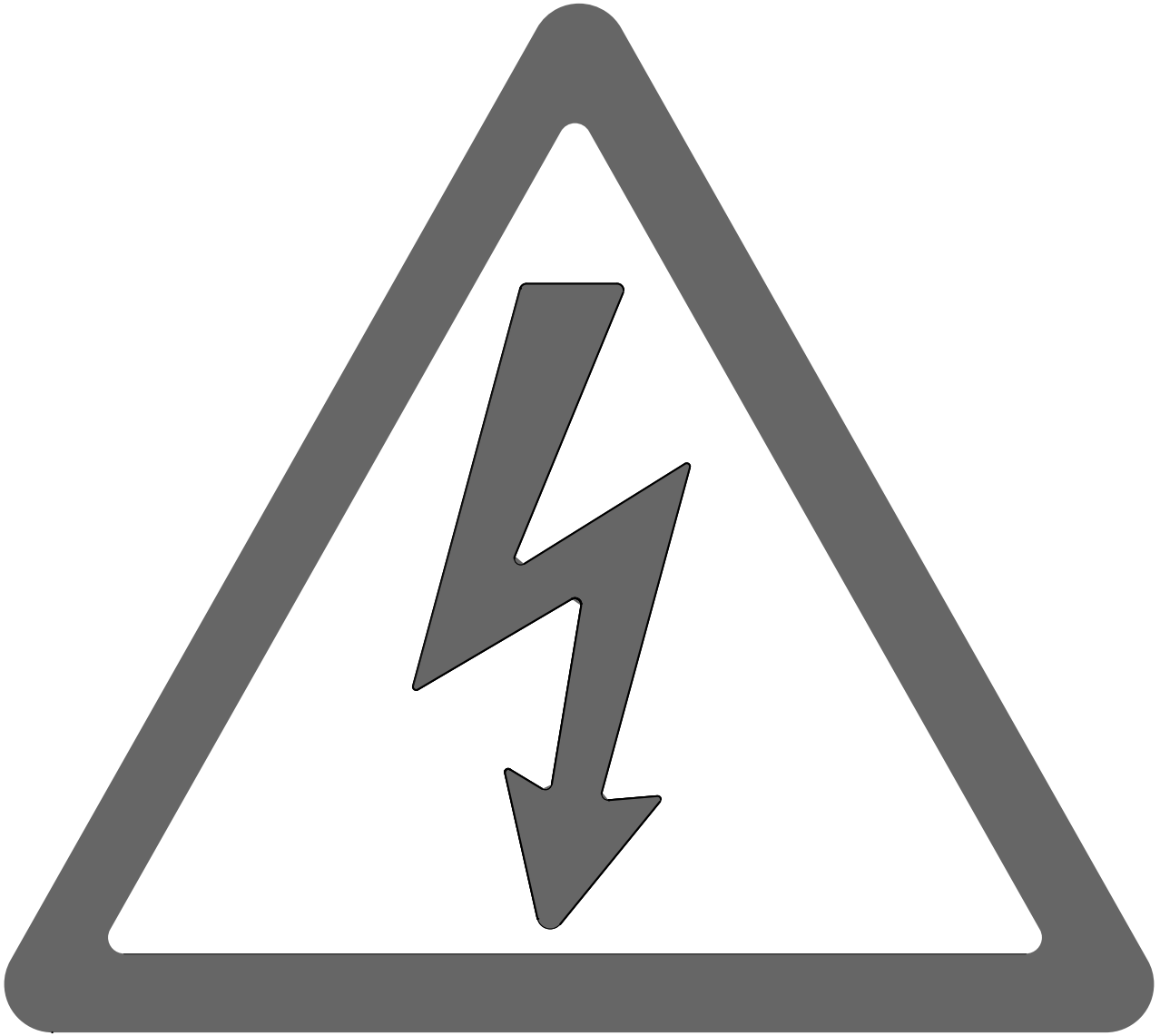


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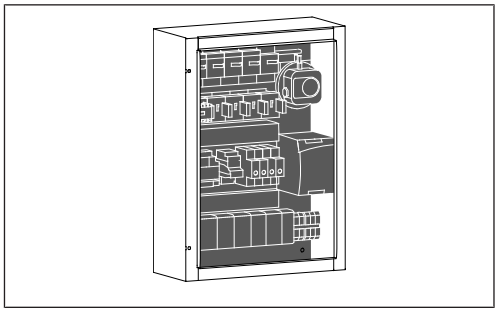
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610.060	0124-8892	Channel rear	Kanal hinten	
610.061	0121-0671	Wedge shaped insert	Spickel	
610.062	0124-8890	Channel in front	Kanal vorne	
610.063	0129-5472	Regulating flap	Regulierklappe	
610.064	0121-1374	Window	Fenster	
610.065	0110-4755	Hook-up nipple	Anschlussnippel	
610.067	0129-5490	Delivery funnel consist of	Auslauftrichter aus	
610.068	0129-5250	Transition piece	Übergangsstück	
610.069	11039239	Window complete Dm 158	Fenster komplett Dm 158	
610.071	0044-8639	Pipe 160x550	Rohr 160x550	
610.072	10995768	Limit switch cam	Endschalter Nocken	
610.078	0040-4890	Flange Dm 160	Flansch Dm 160	
610.079	10472407	Warning sign 120x104	Warnschild 120x104	



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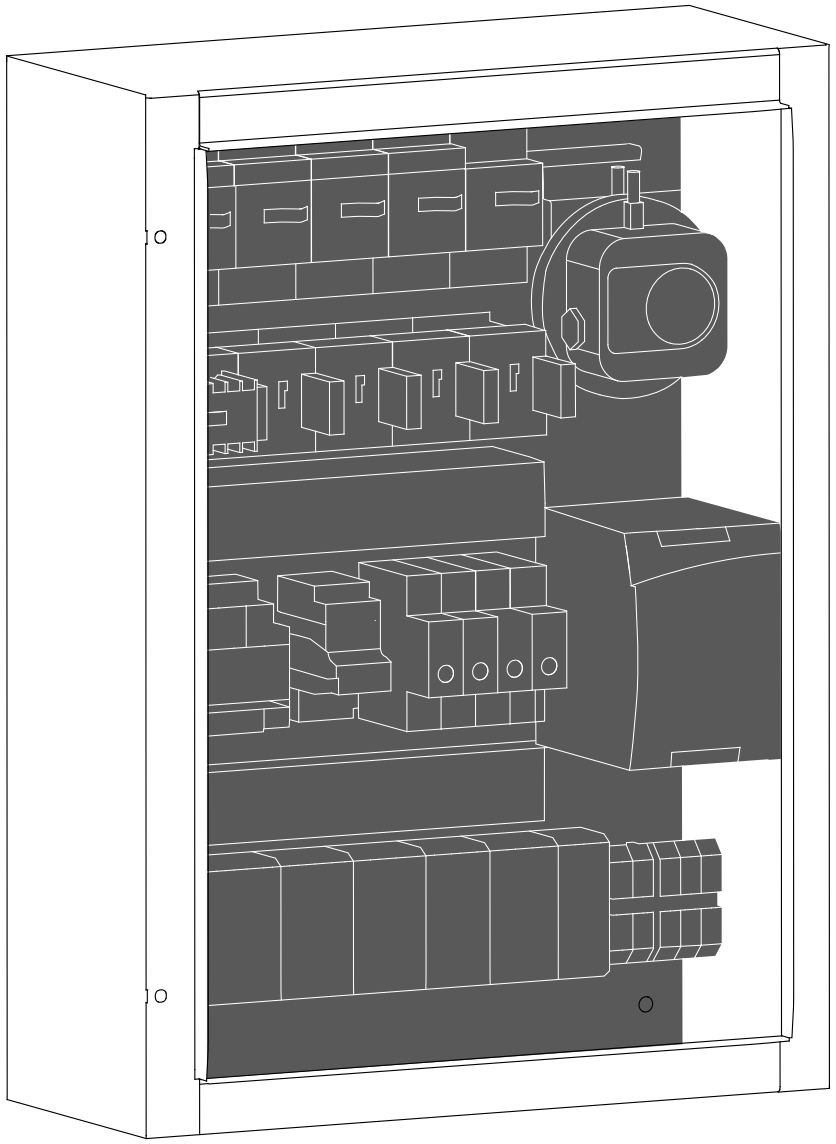
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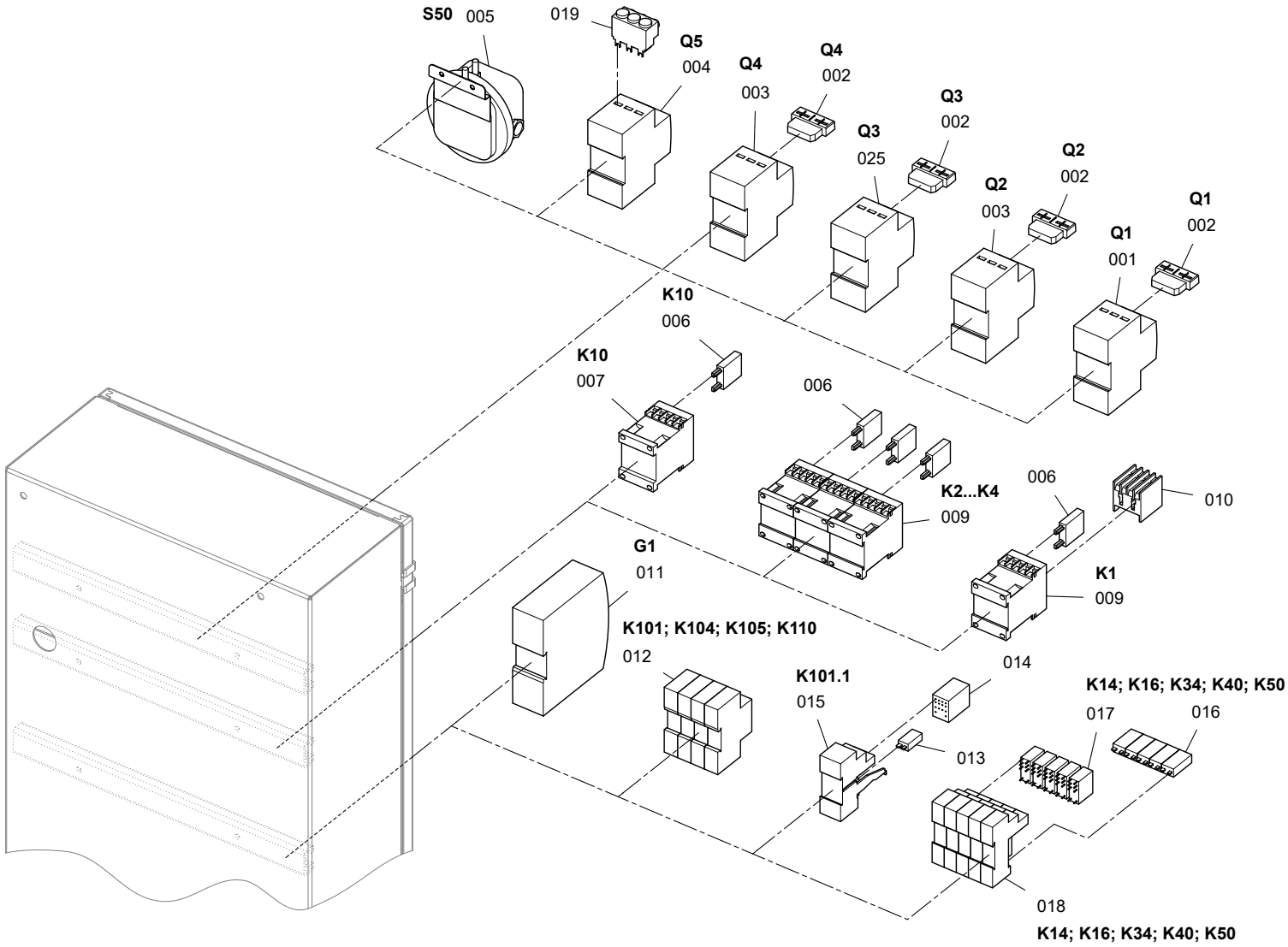
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Serial No./Serien-Nr. : 40023351-95 | Date/Datum : 19.09.2021

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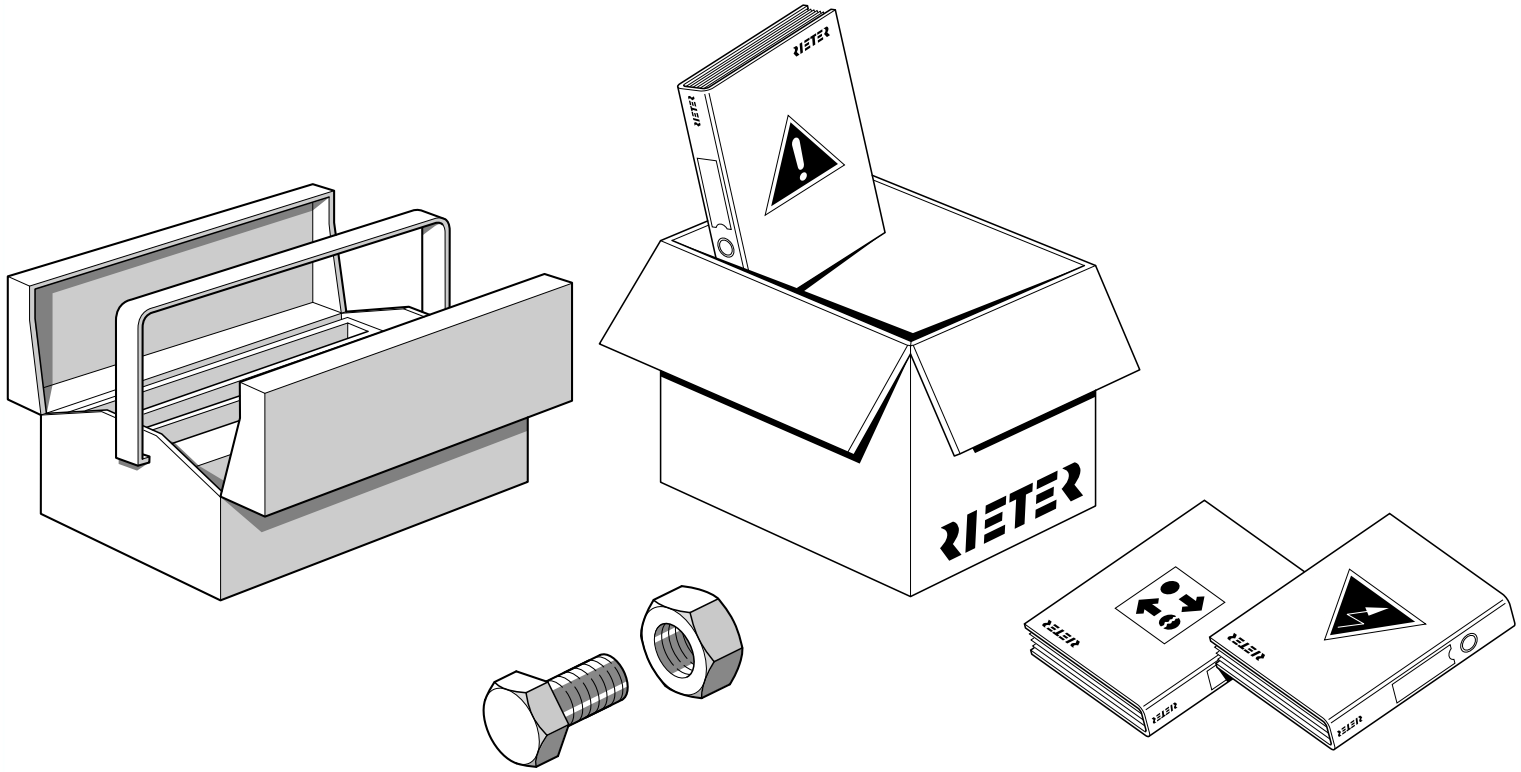


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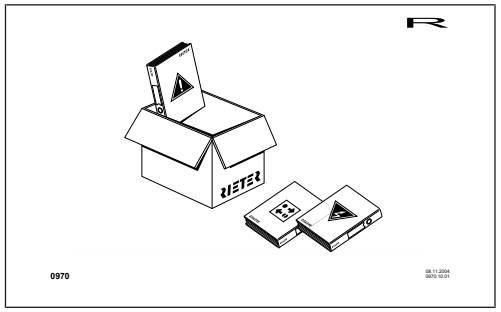
Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
820.001	10782204	Motor protection switch 1.4-2.0A 100kA S	Motorschutzschalter 1.4-2.0A 100kA S00	⊕
820.002	10945560	Contact block TA 1NO/1NC S00, S0	Kontaktblock TA 1NO/1NC S00, S0	⊕
820.003	11140933	Motor protection switch 3,5...5,0A 100kA	Motorschutzschalter 3,5...5,0A 100kA S00	⊕
820.004	10966904	Motor protection switch 0.7-1.0A 100kA S	Motorschutzschalter 0.7-1.0A 100kA S00	⊕
820.005	10356188	Differential pressure switch 20...300Pa	Differenzdruckschalter 20...300Pa DC12..	
820.006	10779186	Varistor module DC24 S00	Varistor Modul DC24 S00	
820.007	10782299	Contactor relay 3NO/1NC DC24V	Hilfsschütz 3NO/1NC DC24V	⊕
820.009	11140972	Contactor 5,5kW DC24V 1NO S00	Schütz 5,5kW DC24V 1NO S00	⊕
820.010	10971293	Contact block 2NO/2NC S00, S0	Kontaktblock 2NO/2NC S00, S0	⊕
820.011	10607447	Power supply unit 2xAC380-480V/1xDC24V 5	Netzgerät 2xAC380-480V/1xDC24V 5A	⊕
820.012	10622063	Timing relay PMF 0,1s...24h 1CO	Zeitrelais PMF 0,1s...24h 1CO	
820.013	10096018	Diode module DC6...220V	Diodenmodul DC6...220V	
820.014	10355003	Relay Ag 4Uk 1f IP67 DC24V	Relais Ag 4Uk 1f IP67 DC24V	
820.015	11160382	Socket 14 4Uk	Stecksockel 14 4Uk	
820.016	10370350	Diode module DC6-24V 1N4007 1A/1000V +A1	Diodenmodul DC6-24V 1N4007 1A/1000V +A1	
820.017	10355004	Relay 2CO 1f RT III DC24V	Relais 2CO 1f RT III DC24V	
820.018	10037121	Socket 8p Sr	Stecksockel 8p Sr	
820.019	10793899	Connecting block top 3Ph S00,S0	Anschlussblock oben 3Ph S00,S0	
820.025	10906270	Motor protection switch 4.5-6.3A 100kA S	Motorschutzschalter 4.5-6.3A 100kA S00	⊕



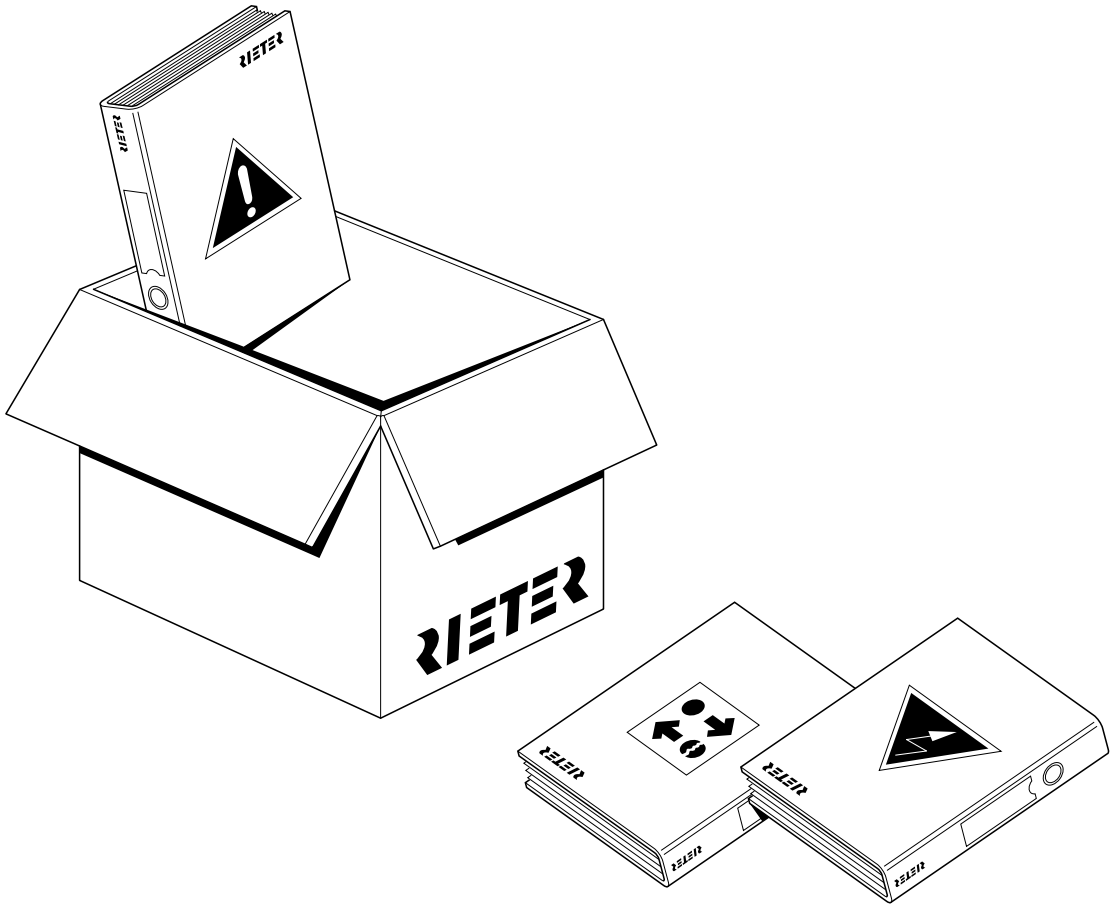
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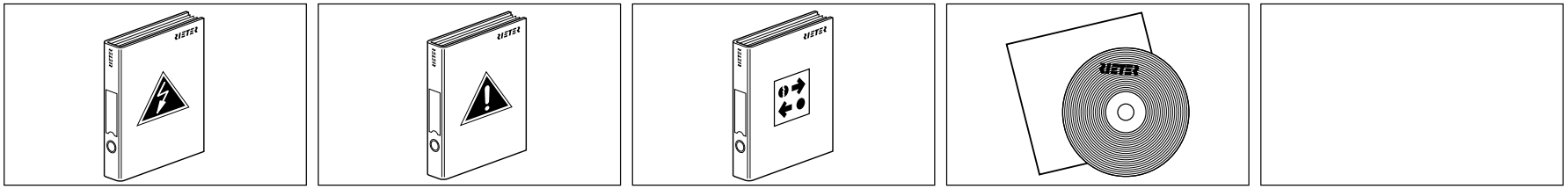
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Catalog No. Katalog-Nr.	Material no. Material-Nr.	Material Designation	Materialbezeichnung	Symbol Symbol
970.001	11108432	Schema B 25 V2.1 FP1 en/de	Schema B 25 V2.1 FP1 en/de	
970.002	11121537	Operation manual ENG	Betriebsanleitung ENG	
970.003	11121576	Spare parts catalog B25 V2.1 FP1	Ersatzteilkatalog B25 V2.1 FP1	
970.004	11121573	Documentation digital B25 V2.1 FP1	Dokumentation digital B25 V2.1 FP1	





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